

PROFILE SYSTEMS

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The ideal profile system for machine construction.

With the Alvaris aluminium building set you can quickly and efficiently our idea of a perfect machine rack, protective fence, test range, worktable. Running position changes and a perfect interplay characterise our system – and our style of processing your project.

Quality profile.

Extruded. Strictly tested. Our profiles are made from top-quality raw materials and with strict tolerances. Thanks to standard grid dimensions and clever connection methods, they even dock to unfamiliar systems.

The service modules.

All profiles, accessory parts and connection elements in this catalogue can be supplied from stock. Profiles can be supplied in lengths of 6 m or as tailor-made cuts, processed ready for installation, if requested. We will be happy to supply fully installed systems according to your plans or support you during planning and projecting. If your task requires special or new components, we will develop or procure them quickly.



BUILDING KIT SYSTEMS ALUMINUM-PROFILES, FASTENERS, ACCESSORIES

COSTUMER TAILORED SOLUTIONS

WORK BENCH SYSTEM

SAFETY FENCES, LIFTING AND ROLLING GATES

CONVEYOR TECHNOLOGY

AUTOMATION













TECHNICAL BASICS









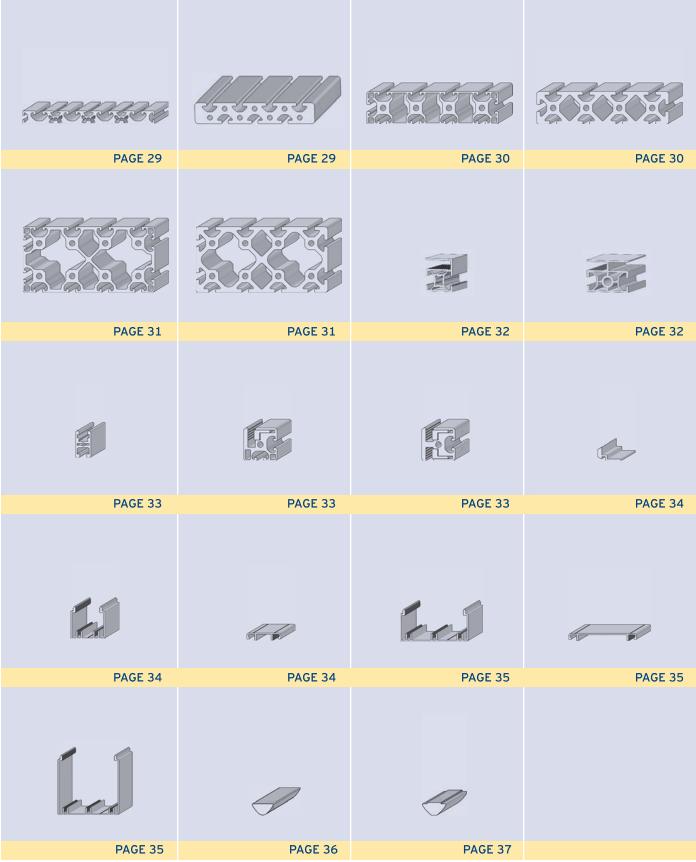
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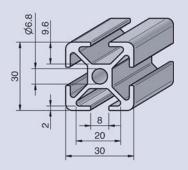






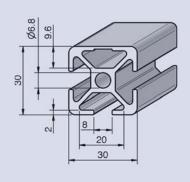
Profile 8 30x30 ORDER N°. PR08.3030 L=6000+30 mm m=0,9kg/m A=3,29cm2 Wx=2,16cm3 Wy=2,16cm3 Ix=3,13cm4 Iv=3.13cm4

Profile for light and cost-effective constructions. The 8mm wide longitudinal grooves allow standard sliding blocks (except for sliding blocks with ridge, heavy) to be inserted. When slewing in ensure that correct direction is used, since the groove is asymmetrically shaped.



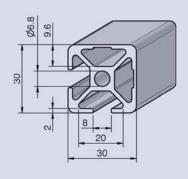
Profile 8 30x30 1N ORDER N°. PRO8.30301N L=6000+30 mm m=0,92kg/m A=3,29cm2 Wx=2,26cm3 Wy=1,08cm3 Ix=3,45cm4 Iy=2,64cm4

Profiles for light–weight and economic structures with a closed groove to protect against dirt penetration and to act as a visual feature. The width of the groove is 8 mm and permits the use of standard T nuts (except for T nuts with a "heavy" spacer). Because of the asymmetric shape, be sure to select the correct direction of insertion.



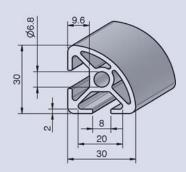
Profile 8 30x30 2N 90°	
ORDER N°. PRO8.30302N90	
L=6000+30 mm	
m=0,95kg/m	
A=3,51cm2	
Wx=2,26cm3	
Wy=2,26cm3	
Ix=3,45cm4	
ly=3,45cm4	

Profiles for light-weight and economic structures with a closed groove to protect against dirt penetration and to act as a visual feature. The width of the groove is 8 mm and permits the use of standard T nuts (except for T nuts with a "heavy" spacer). Because of the asymmetric shape, be sure to select the correct direction of insertion.



Profile 8 R30 90°	
ORDER N°. PRO8.R3090	
L=6000+30 mm	
m=0,83kg/m	
A=3,06cm2	
Wx=1,72cm3	
Wy=1,70cm3	
lx=2,68cm4	
ly=2,62cm4	

Profile for bracing, cover hoods, display cases, tables and other decorative visible surfaces. The groove width of 8 mm makes possible the use of standard groove stones (except for groove stones with heavy base). Due to the asymmetric groove form, the pivoting direction is to be taken into consideration.

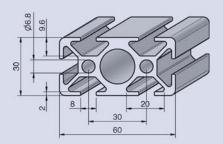






Profile 8 60x30
ORDER N°. PRO8.6030
L=6000+30 mm
m=1,84kg/m
A=6,83cm2
Wx=4,53cm3
Wy=7,49cm3
lx=6,81cm4
ly=22,68cm4

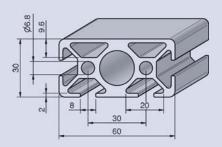
Profile for light and cost-effective constructions. The 8mm wide longitudinal grooves allow standard sliding blocks (except for sliding blocks with ridge, heavy) to be inserted. When slewing in ensure that correct direction is used, since the groove is asymmetrically shaped.



Profile 8 60x30 2N ORDER N°. PRO8.60302N

L=6000+30 mm
m=1,92kg/m
A=7,11cm2
Wx=4,11cm3
Wy=8,09cm3
lx=6.42cm4

Profile for light and inexpensive constructions with closed groove against the infiltration of dirt and as decorative visible surface. The groove width of 8 mm makes possible the use of standard groove stones (except for groove stones with heavy base). Due to the asymmetric groove form, the pivoting direction is to be taken into consideration.

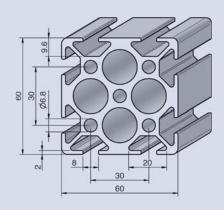


Profile 8 60x60

ly=22,43cm4

ORDER N°. PRO8.6060
L=6000+30 mm
m=2,63kg/m
A=13,50cm2
Wx=14,50cm3
Wy=14,50cm3
lx=43,60cm4
ly=43,60cm4

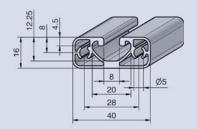
Profile for light and cost-effective constructions. The 8mm wide longitudinal grooves allow standard sliding blocks (except for sliding blocks with ridge, heavy) to be inserted. When slewing in ensure that correct direction is used, since the groove is asymmetrically shaped.





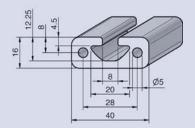
Profile 40x16E	
ORDER N°. PRO4016E	
L=6000+70mm	
m=0,65kg/m	
A=2,40cm2	
Wx=0,81cm3	
Wy=1,83cm3	
lx=0,65cm4	
ly=3,66cm4	

Light-weight profile for constructions strongly restricted in terms of weight and price.



Profile 40x16 ORDER N°. PRO4016 L=6000+70mm m=1,15kg/m A=4,26cm2 Wx=1,24cm3 Wy=3,46cm3 lx=1,06cm4 ly=6,93cm4

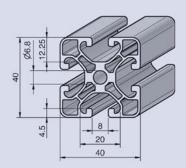
Flat profile for handles, edge strips and various attachments.





Profile 40x40E
ORDER N°. PRO4040E
L=6000+70mm
m=1,36kg/m
A=5,04cm2
Wx=3,67cm3
Wy=3,67cm3
lx=7,34cm4
ly=7,34cm4

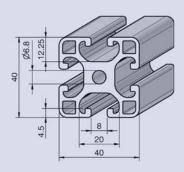
Light-weight profile for constructions strongly restricted in terms of weight and price.



Profile 40x40L ORDER N°. PRO4040L L=6000+70mm m=1,75kg/m A=6,49cm2 Wx=4,54cm3 Wy=4,54cm3 Ix=9,08cm4

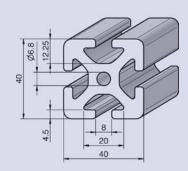
ly=9,08cm4

Light-weight profile for constructions restricted in terms of weight and price.



Profile 40x40 ORDER N°. PRO4040 L=6000+70mm m=2,48kg/m A=9,20cm2 Wx=7,02cm3 Wy=7,02cm3 Ix=14,00cm4 Iy=14,00cm4

Profile for general constructions.





Profile 40x40L 1N

ORDER N°. PRO4040L1N

L=6000+70mm

m=1,81kg/m

A=6,68cm2

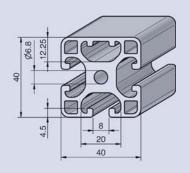
Wx=4,75cm3

Wy=4,55cm3

Ix=9,75cm4

Iy=9,10cm4

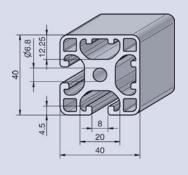
Light-weight profile with closed groove for dirt penetration prevention or as decorative frontal view.



Profile 40x40L 2N 90°

ORDER N°. PRO4040L2N90
L=6000+70mm
m=1,86kg/m
A=6,87cm2
Wx=4,70cm3
Wy=4,70cm3
Ix=9,78cm4
Iy=9,78cm4

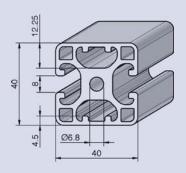
Light-weight profile with closed groove for dirt penetration prevention or as decorative frontal view.



Profile 40x40L 2N 180°

ORDER N°. PRO4040L2N180
L=6000+70mm
m=1,86kg/m
A=6,84cm2
Wx=4,51cm3
Wy=5,05cm3
Ix=9,02cm4
Iy=10,11cm4

Light-weight profile with closed groove for dirt penetration prevention or as decorative frontal view.



Profile 40x40L 3N

ORDER N°. PRO4040L3N

L=6000+70mm

m=1,90kg/m

A=6,96cm2

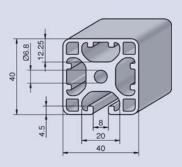
Wx=4,70cm3

Wy=5,11cm3

lx=9,62cm4

ly=10,22cm4

Light-weight profile with closed groove for dirt penetration prevention or as decorative frontal view.





Profile 40x40L 45°

ORDER N°. PRO4040L45

L=6000+70mm

m=1,52kg/m

A=5,64cm2

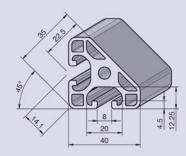
Wx=2,97cm3

Wy=2,97cm3

Ix=6,65cm4

ly=6,65cm4

Profile for cross-struts, covering caps, tables or other decorative visible surfaces.



Profile 40x40 45°

ORDER N°. PRO404045

L=6000+70mm

m=1,97kg/m

A=7,30cm2

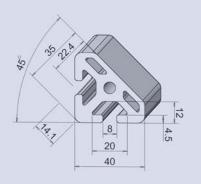
Wx=4,08cm3

Wy=4,08cm3

Ix=9,39cm4

Iy=9,39cm4

Profile for cross-struts, covering caps, tables or other decorative visible surfaces.



Profile R40L 90°

ORDER N°. PRO4040L90

L=6000+70mm

m=1,48kg/m

A=5,37cm2

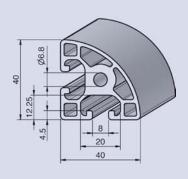
Wx=2,95cm3

Wy=2,95cm3

Ix=6,58cm4

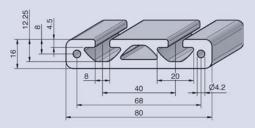
Iy=6,58cm4

Profile for cross-struts, covering caps, tables or other decorative visible surfaces.



ORDER N°. PRO8016
L=6000+70mm
m=2,17kg/m
A=8,04cm2
Wx=2,51cm3
Wy=12,40cm3
Ix=2,18cm4
Iy=49,40cm4

Flat profile for handles, edge strips and various attachments.





Profile 80x40E

ORDER N°. PRO8040E

L=6000+70mm

m=2,37kg/m

A=8,73cm2

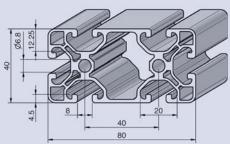
Wx=7,37cm3

Wy=14,40cm3

Ix=14,70cm4

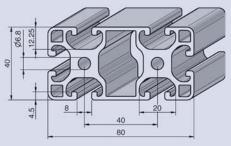
Iy=57,70cm4

Light-weight profile for constructions strongly restricted in terms of weight and price.



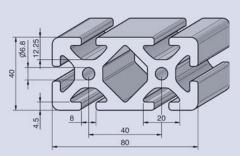
Profile 80x40L ORDER N°. PRO8040L L=6000+70mm m=3,07kg/m A=11,30cm2 Wx=8,37cm3 Wy=17,50cm3 Ix=16,80cm4 Iy=69,90cm4

Light-weight profile for constructions restricted in terms of weight and price.



Profile 80x40	
ORDER N°. PRO8040	
L=6000+70mm	
m=4,54kg/m	
A=16,80cm2	
Wx=13,50cm3	
Wy=25,40cm3	
lx=27,00cm4	
ly=102,00cm4	

Profile for general constructions. The large, closed cavity is suited as compressed air piping.







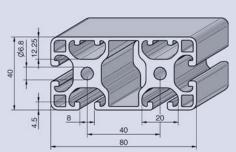
Profile 80x40L 1N
ORDER N°. PRO8040L1N
L=6000mm
m=3,11kg/m
A=11,53cm2
Wx=8,46cm3
Wy=17,81cm3
lx=16,92cm4

ly=72,13cm4

Light-weight profile with closed groove for dirt penetration prevention or as decorative frontal view.

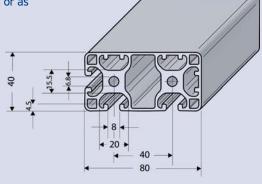
Profile 80x40L 2N ORDER N°. PR08040L2N L=6000+70mm m=3,11kg/m A=11,58cm2 Wx=8,81cm3 Wy=17,71cm3 lx=17,71cm4 ly=70,85cm4

Light-weight profile with closed groove for dirt penetration prevention or as decorative frontal view.



Profile 80x40L 3N 90° ORDER N°. PRO8040L3N90 L=6000mm m=3,20kg/m A=11,75cm2 Wx=8,63cm3 Wy=17,81cm3 Ix=17,73cm4 Iy=72,13cm4

Light-weight profile with closed groove for dirt penetration prevention or as decorative frontal view.





Profile R40/80 30°

ORDER N°. PROR408030

L=6000+70mm

m=1,32kg/m

A=4,88cm2

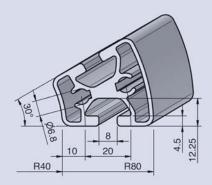
Wx=2,27cm3

Wy=2,84cm3

Ix=5,14cm4

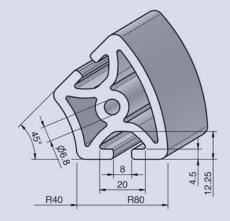
Iy=6,57cm4

Profile for cross-struts, covering caps, tables or other decorative visible surfaces.



Profile R40/80 45° ORDER N°. PROR408045 L=6000+70mm m=2,73kg/m A=10,00cm2 Wx=6,93cm3 Wy=6,33cm3 Ix=22,00cm4 Iy=16,50cm4

Profile for cross-struts, covering caps, tables or other decorative visible surfaces.

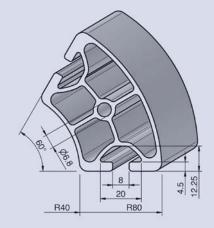






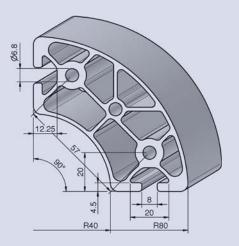
Profile R40/80 60°	
ORDER N°. PROR408060	
L=6000+70mm	
m=2,19kg/m	
A=8,08cm2	
Wx=8,47cm3	
Wy=6,69cm3	
lx=32,60cm4	
ly=19,60cm4	

Profile for cross-struts, covering caps, tables or other decorative visible surfaces.



Profile R40/80 90° ORDER N°. PROR408090 L=6000+70mm m=3,46kg/m A=12,80cm2 Wx=17,10cm3 Wy=17,10cm3 Ix=69,00cm4 Iy=69,00cm4

Profile for cross-struts, covering caps, tables or other decorative visible surfaces.





Profile 80x80E

ORDER N°. PRO8080E

L=6000+70mm

m=4,00kg/m

A=14,86cm2

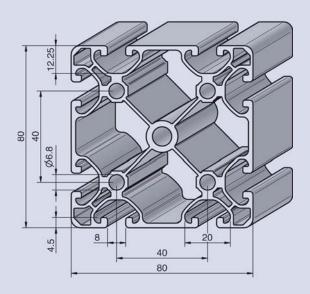
Wx=25,17cm3

Wy=25,17cm3

Ix=100,69cm4

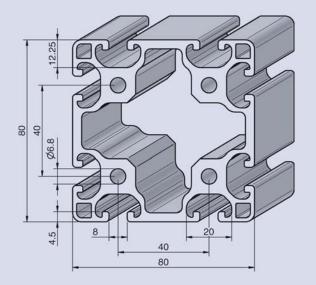
ly=100,69cm4

Light–weight profile for constructions strongly restricted in terms of weight and price.



Profile 80x80L ORDER N°. PRO8080L L=6000+70mm m=5,19kg/m A=19,20cm2 Wx=32,80cm3 Wy=32,80cm3 Ix=131,00cm4 Iy=131,00cm4

Light-weight profile for constructions restricted in terms of weight and price.

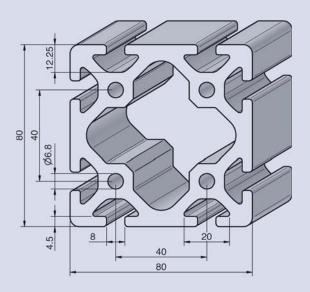






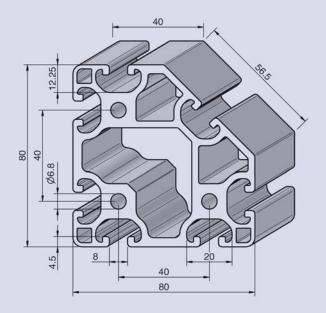
Profile 80x80
PTOTILE BOXBO
ORDER N°. PRO8080
L=6000+70mm
m=7,14kg/m
A=26,30cm2
Wx=46,60cm3
Wy=46,60cm3
Ix=186,00cm4
ly=186,00cm4

Profile for general constructions. The large, closed cavity is suited as compressed air piping.



Profile 80x80L 45° ORDER N°. PR08080L45 L=6000+70mm m=4,99kg/m A=18,30cm2 Wx=24,40cm3 Wy=24,40cm3 Ix=107,00cm4 Iy=107,00cm4

Light-weight profile for corner constructions and cross-struts.





Profile 80x80L 2N

ORDER N°. PRO8080L2N

L=6000mm

m=5,42kg/m

A=20,08cm2

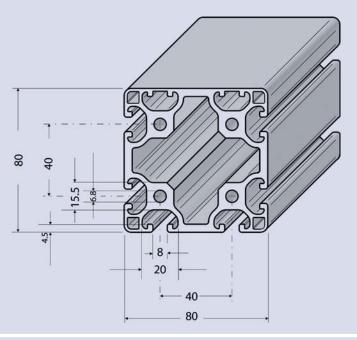
Wx=34,25cm3

Wy=34,25cm3

Ix=139,01cm4

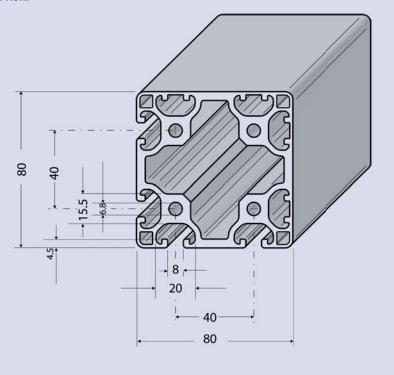
Iy=139,01cm4

Light–weight profile with closed groove for dirt penetration prevention or as decorative frontal view.



Profile 80x80L 4N 90°
ORDER N°. PRO8080L4N90
L=6000mm
m=5,50kg/m
A=20,39cm2
Wx=34,48cm3
Wy=34,48cm3
Ix=140,01cm4
Iy=140,01cm4

Light–weight profile with closed groove for dirt penetration prevention or as decorative frontal view.

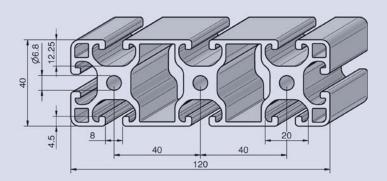






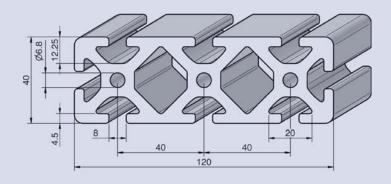
Profile 120x40L		
ORDER N°. PRO12040L		
L=6000+70mm		
m=4,38kg/m		
A=16,20cm2		
Wx=12,20cm3		
Wy=36,90cm3		
lx=24,40cm4		
ly=222,00cm4		

Light-weight profile for constructions restricted in terms of weight and price.



ORDER N°. PRO12040 L=6000+70mm m=6,66kg/m A=24,60cm2 Wx=20,20cm3 Wy=54,40cm3 Ix=40,40cm4 Iy=326,00cm4

Profile for general constructions. The large, closed cavity is suited as compressed air piping.





Profile 120x80L

ORDER N°. PRO12080L

L=6000+70mm

m=8,12kg/m

A=30,00cm2

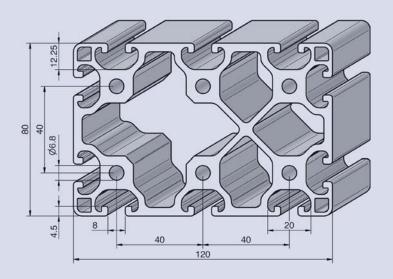
Wx=50,96cm3

Wy=68,92cm3

Ix=203,82cm4

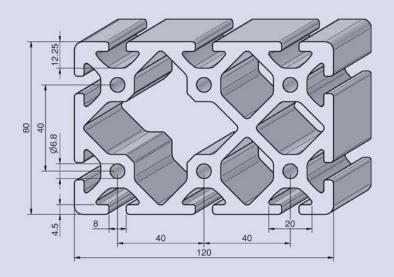
Iy=424,82cm4

Light-weight profile for constructions restricted in terms of weight and price.



Profile 120x80 ORDER N°. PR012080 L=6000+70mm m=10,43kg/m A=38,50cm2 Wx=66,80cm3 Wy=90,20cm3 Ix=267,00cm4 Iy=560,00cm4

Profile for general constructions.







Profile 160x16

ORDER N°. PRO16016

L=6000+70mm

m=3,75kg/m

A=13,82cm2

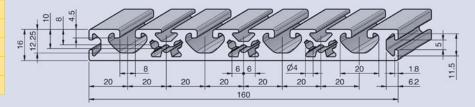
Wx=4,21cm3

Wy=38,36cm3

Ix=3,85cm4

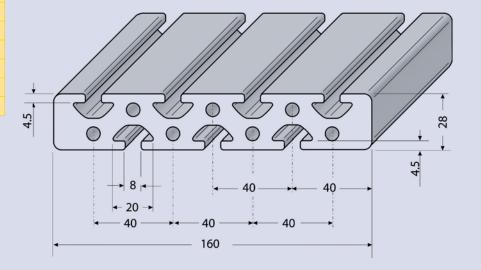
ly=306,89cm4

The flat profile is suitable as platform for universal machine tables used for processing pieces, for electr. switch cabinet systems or as point of intersection between Range 8 and Range 5. For corresponding system modules see Accessories Range 8 and/or Range 5.



ORDER N°. PRO16028 L=6000mm m=8,39kg/m A=20,49cm2 Wx=14,33cm3 Wy=90,85cm3

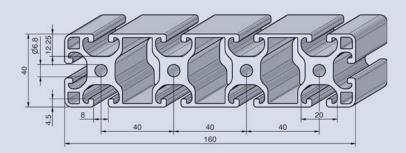
lx=20,49cm4 ly=726,81cm4 The flat profile is suitable as platform for universal machine tables used for processing pieces, for electr. switch cabinet systems or as point of intersection between Range 8.





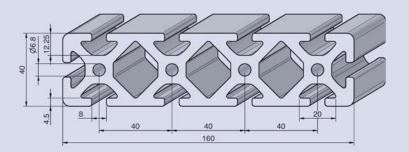
Profile 160x40L		
ORDER N°. PRO16040L		
L=6000+70mm		
m=5,69kg/m		
A=21,00cm2		
Wx=16,00cm3		
Wy=62,80cm3		
lx=32,00cm4		
ly=503,00cm4		

Light-weight profile for constructions restricted in terms of weight and price.



Profile 160x40 ORDER N°. PRO16040 L=6000+70mm m=8,67kg/m A=32,00cm2 Wx=26,36cm3 Wy=92,45cm3 Ix=52,72cm4 Iy=739,62cm4

Profile for general constructions.







Profile 160x80L

ORDER N°. PRO16080L

L=6000+70mm

m=10,31kg/m

A=38,00cm2

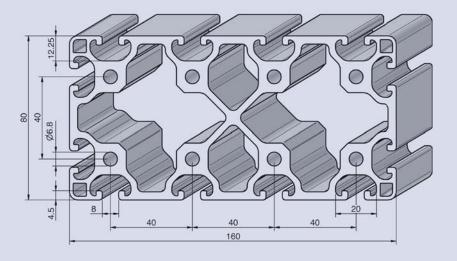
Wx=67,60cm3

Wy=115,00cm3

lx=270,00cm4

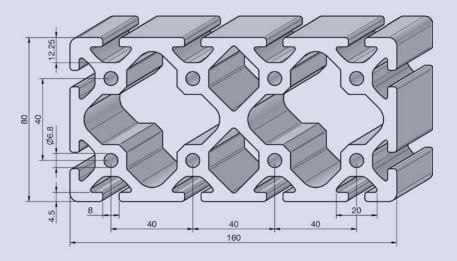
ly=921,00cm4

Light-weight profile for constructions restricted in terms of weight and price.



ORDER N°. PRO16080 L=6000+70mm m=13,49kg/m A=49,96cm2 Wx=90,52cm3 Wy=154,00cm3 Ix=362,15cm4 Iy=1.228,33cm4

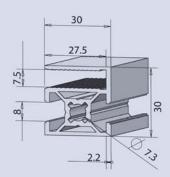
Profile for general constructions. The large, closed cavity is suited as compressed air piping.





Profile 30x30 END
ORDER N°. PRO3030END
L=6000+70mm
m=0,847kg/m

Frame profiles to be used for economical frame construction. Mainly used for safety fence systems.



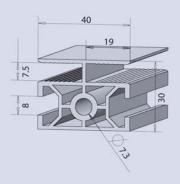
Profile 30x40 MIT

ORDER N°. PRO3040MIT

L=6000+70mm

m=1,093kg/m

Profile for use as centre strut as reinforcement for oversized safety fence fields.

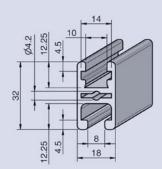




Clamping profile 32x18

ORDER N°. KLE3218
L=6000+10/-5 mm
m=0,68kg/m
A=2,50cm2
Wx=1,24cm3
Wy=1,18cm3
lx=1,12cm4
ly=1,88cm4

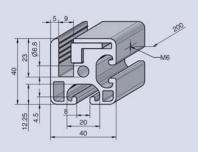
Light-weight frame profile for surface elements up to maximum 10 mm thickness, often used for covering caps and light sliding doors. Surfaces to a thickness under 10 mm require friction springs to be used.



Clamping profile 40x40

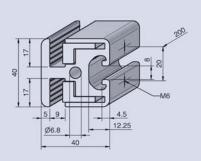
ORDER N°. KLE4040
L=6000+70mm
m=2,30kg/m
A=7,40cm2
Wx=5,50cm3
Wy=5,50cm3
lx=11,35cm4
ly=11,35cm4

Clamping profile for clamping surface elements up to maximum 9 mm thickness. Clamped surfaces reinforce stability and are clamped using the clamping rod which is fixed using the supplied threaded pins. Most often used for covering caps, separating walls, sliding or swinging doors.



Clamping profile 40x40 1809

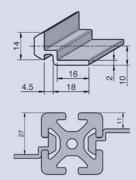
L=6000+70mm m=2,75kg/m A=8,39cm2 Wx=5,71cm3 Wy=6,22cm3 Ix=11,41cm4 Iy=13,08cm4 Clamping profile for clamping surface elements up to maximum 9 mm thickness. Clamped surfaces reinforce stability and are clamped using the clamping rod which is fixed using the supplied threaded pins. Most often used for covering caps, separating walls, sliding or swinging doors.





Angle section Al
ORDER N°. WINAL
L=6000+10/-5 mm
m=0,33kg/m
A=1,23cm2
Wx=0,24cm3
Wy=0,43cm3
Ix=0,26cm4
Iy=0,78cm4

The angle section can be used for universal attachment of surfaces and as a rabbet for doors. It can be attached later to the grooves of the Profile Range 8 and can be fixed with threaded pins.



Cable channel 40x40

ORDER N°. KAB4040

L=6000+70mm

m=0,68kg/m

A=2,52cm2

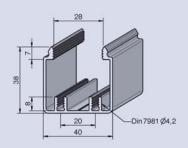
Wx=1,62cm3

Wy=2,92cm3

Ix=4,01cm4

Iy=5,92cm4

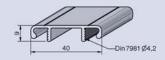
U shaped cable channel which in combination with the cover profile is exceptionally suitable in order to lay cables and hoses. In combination with system profiles, the form and the material make up a shapely unit. The screw ribs make possible the attachment of various elements in the channel.

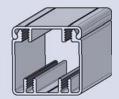


ORDER N°. KABDEC40
L=6000+70mm
m=0,30kg/m
A=1,11cm2
Wx=0,11cm3
Wy=0,92cm3
lx=0,07cm4

lv=1,84cm4

Cable channel – Cover for U–shaped cable channel 40x40.

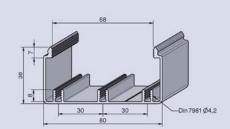








U shaped cable channel which in combination with the cover profile is exceptionally suitable in order to lay cables and hoses. In combination with system profiles, the form and the material make up a shapely unit. The screw ribs make possible the attachment of various elements in the channel.



Cable channel 80x80 ORDER N°. KAB8080

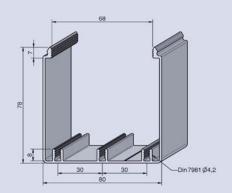
L=6000+70mm m=0,68kg/m A=2,52cm2 Wx=1,62cm3

lx=4,01cm4 ly=5,92cm4

Wy=2,92cm3

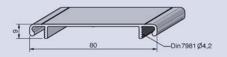
ly=0,78cm4

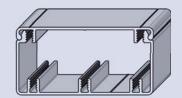
U shaped cable channel which in combination with the cover profile is exceptionally suitable in order to lay cables and hoses. In combination with system profiles, the form and the material make up a shapely unit. The screw ribs make possible the attachment of various elements in the channel.



Cable channel – Cover 80 ORDER N°. KABDEC80

L=6000+70mm m=0,30kg/m A=1,11cm2 Wx=0,11cm3 Wy=0,92cm3 Ix=0,07cm4 Iy=1,84cm4 Cable channel – Cover for U–shaped cable channel 80x40 or 80x80







Profile rod steel ST

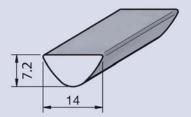
ORDER Nº. PROST

L=1500+/-20mm

m=0,55kg/m

St / bright

Profile rod for special constructions This element means that special threads or special lengths are also possible. The profile rod can be slewed to any point on the profile groove.



Profile rod steel ST stainless

L=1500+/-20mm

m=0,53kg/m

St / stainless

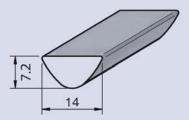
or

L=3000+/-20mm

m=0,53kg/m

St / stainless

Profile rod for special constructions This element means that special threads or special lengths are also possible. The profile rod can be slewed to any point on the profile groove.



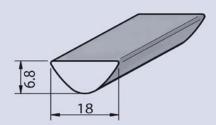
Profile rod steel ST heavy ORDER N°. PROSTSOS

L=1500+/-20mm

m=0,74kg/m

St / bright

Profile rod for special constructions This element means that special threads or special lengths are also possible. The profile rod can be slewed to any point on the profile groove.







Profile rod steel ST with ridge

L=1500+/-20mm

m=0,53kg/m

St / bright

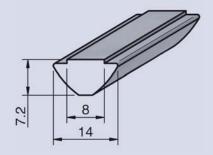
or

L=3000+/-20mm

m=0,53kg/m

St / bright

Profile rod for special constructions This element means that special threads or special lengths are also possible. The profile rod can be slewed to any point on the profile groove.



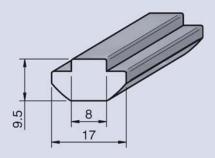
Profile rod steel ST_ridge / heavy

L=1500+/-20mm

m=1,07kg/m

St / bright

Profile rod for special constructions
This element means that special
threads or special lengths are also possible. The profile rod can be slewed to
any point on the profile groove. Attention: The profile rod St with ridge, heavy,
must be inserted into the groove before
constructing the profile as afterwards it
cannot be slewed.





ACCESSORIES 8





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Connector set 8 30 single

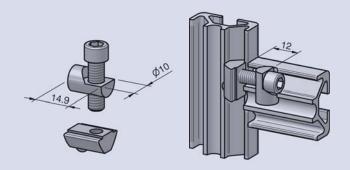
ORDER Nº VERSTZ8 30F

Steel/galvanised m=20g/pc.

Scope of delivery:

- 1 Basic element Steel galvanised
- 1 Cylinder head screw specialized M6 Steel galvanised
- 1 Sliding block M6 steel with ridge galvanised

Non-positive profile connecter from Range 8 30. Easy to use and little outlay (step drill into one of the connecting profiles). The profiles can be variably set and can also be inserted retrospectively into existing constructions. Recommended tightening force = 10Nm.



Connector set 8 30 double

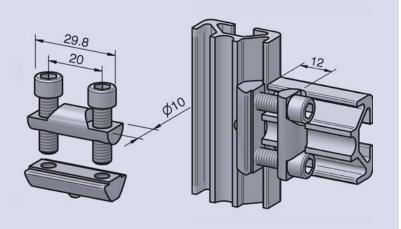
ORDER N°. VERSTZ8.30D

Steel/galvanised m=40g/pc.

Scope of delivery:

- 1 Basic element Steel galvanised
- 2 Cylinder head screw specialized M6 Steel galvanised
- 1 Sliding block M6 steel with ridge galvanised

Non-positive profile connector from Range 8 30. Assembly is simple, involving little outlay (boring into one of the connecting profiles). The profiles can be variably set and can also be inserted retrospectively into existing constructions. The double tightening force and the long sliding block provide optimal stability and also act as an anti-twisting device. Recommended tightening force = 10Nm.





55

Connector set 8 60 double

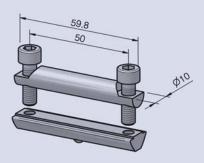
ORDER N°. VERSTZ8.60D

Steel/galvanised m=70g/pc.

Scope of delivery:

- 1 Basic element Steel galvanised
- 2 Cylinder head screw specialized M6 Steel galvanised
- 1 Sliding block M6 steel with ridge galvanised

Non–positive profile connector from Range 8 30. Assembly is simple, involving little outlay (boring into one of the connecting profiles). The profiles can be variably set and can also be inserted retrospectively into existing constructions. The double tightening force and the long sliding block provide optimal stability and also act as an anti–twisting device. Recommended tightening force = 10Nm.



Connector set 40 single

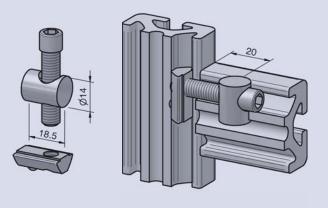
ORDER N°. VERSTZ40E

Steel/galvanised m=50g/pc.

Scope of delivery:

- 1 Basic element Steel galvanised
- 1 Cylinder head screw specialized M8 Steel galvanised
- 1 Sliding block M8 steel with ridge galvanised

Non-positive profile connector. Assembly is simple, involving little outlay (boring into one of the connecting profiles). The profiles can be variably set and can also be inserted retrospectively into existing constructions. Recommended tightening force = 25Nm.





Connector set 40 double

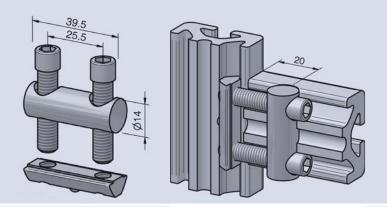
ORDER N°. VERSTZ40D

Steel/galvanised m=80g/pc.

Scope of delivery:

- 1 Basic element Steel galvanised
- 2 Cylinder head screw specialized M8 Steel galvanised
- 1 Sliding block M8 steel with ridge galvanised

Non-positive profile connector. Assembly is simple, involving little outlay (boring into one of the connecting profiles). The profiles can be variably set and can also be inserted retrospectively into existing constructions. The double tightening force and the long sliding block provide optimal stability and also act as an antitwisting device. Recommended tightening force = 25Nm.



Connector set 40 double stainless

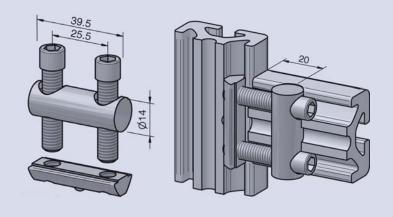
ORDER Nº. VERSTZ40DROS

Stainless steel V2A/V4A m=80g/pc.

Scope of delivery:

- 1 Basic element Stainless steel V2A
- 2 Cylinder head bold specialized M8 Stainless steel V4A
- 1 Sliding block M8 Stainless steel V2A with rigde

Non-positive profile connector. Assembly is simple, involving little outlay (boring into one of the connecting profiles). The profiles can be variably set and can also be inserted retrospectively into existing constructions. The double tightening force and the long sliding block provide optimal stability and also act as an antitwisting device. Recommended tightening force = 25Nm.







Connector set 80 double

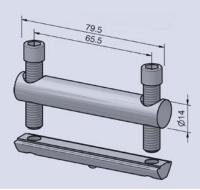
ORDER N°. VERSTZ80D

Steel/galvanised m=120g/pc.

Scope of delivery:

- 1 Basic element Steel galvanised
- 2 Cylinder head screw specialized M8 Steel galvanised
- 1 Sliding block M8 steel with ridge galvanised

Non-positive profile connector. Assembly is simple, involving little outlay (boring into one of the connecting profiles). The profiles can be variably set and can also be inserted retrospectively into existing constructions. The double tightening force and the long sliding block provide optimal stability and also act as an antitwisting device. Recommended tightening force = 25Nm.



Connector set 80 double stainless

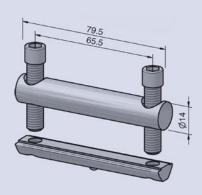
ORDER Nº. VERSTZ80DROS

Stainless steel V2A/V4A m=120g/pc.

Scope of delivery:

- 1 Basic element Stainless steel V2A
- 2 Cylinder head bold specialized M8 Stainless steel V4A
- 1 Sliding block M8 Stainless steel V2A with rigde

Non-positive profile connector. Assembly is simple, involving little outlay (boring into one of the connecting profiles). The profiles can be variably set and can also be inserted retrospectively into existing constructions. The double tightening force and the long sliding block provide optimal stability and also act as an antitwisting device. Recommended tightening force = 25Nm.





Central plate set 8 30

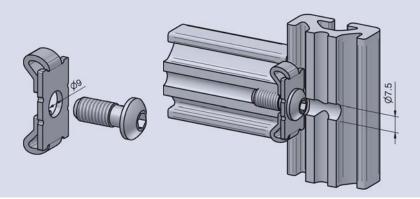
ORDER Nº. ZENSTZ8.30

Steel/galvanised m=21g/pc.

Scope of delivery:

- 1 Basic element Steel galvanised
- 1 Half-round screw M8x16 Steel galvanised

Non-positive profile connector. Easy to use and little outlay (screws / through-drill) for both of these connecting profiles. The type of connection cannot be built into an existing frame construction at a later date and there is only minimal room for play. The recommended tightening force is 25 Nm. Attention: The central plate set 8.30 can only be used for the profile series 30 with 8 mm grooves.



Central plate set

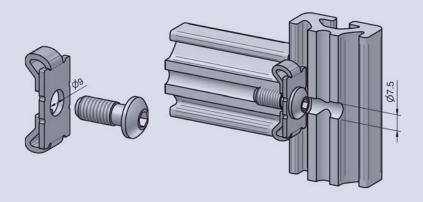
ORDER N°. ZENSTZ

Steel/galvanised m=21g/pc.

Scope of delivery:

- 1 Basic element Steel galvanised
- 1 Half-round screw with shaft M8x20 Steel galvanised

Non-positive profile connector. Easy to use and little outlay (screws / through-drill) for both of these connecting profiles. The type of connection cannot be built into an existing frame construction at a later date and there is only minimal room for play. The recommended tightening force is 25 Nm. From 8 Nm ESD capability.







Screw in connector set 8 30

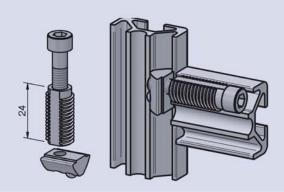
ORDER N°. EINSTZ8.30

Steel/galvanised m=22g/pc.

Scope of delivery:

- 1 basic element piece zinc-plated
- 1 pan head screw special M6 piece zinc-plated
- 1 slot nut M6 piece with fixed link zinc-plated

Frictional, self-locking section connector. Simple application and the smallest amount of time and effort for processing (no chip removing process necessary). The sections are infinitely variable in their location and can also be installed retrospectively into existing constructions. This connection technology is used very often in site assembled construction. The recommended fastening torque is 10 Nm.



Screw in connector set 24 mm

ODDED NO FINST724

Steel/galvanised m=30g/pc.

Scope of delivery:

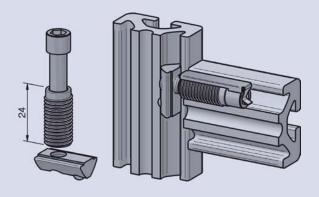
- 1 basic element piece zinc-plated
- 1 pan head screw special M8 piece zinc-plated
- 1 slot nut M8 piece with fixed link zinc-plated

Cover cap for screw in connecter 24 mm

Steel/galvanised m=1g/pc.

Frictional, self-locking section connecter. Simple application and the smallest amount of time and effort for processing (no chip removing process necessary). The sections are infinitely variable in their location and can also be installed retrospectively into existing constructions. This connection technology is used very often in site assembled construction. The recommended fastening torque is 25 Nm.







Screw in connector set 40 double

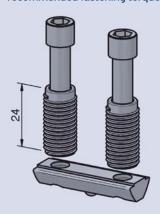
ORDER N°. EINSTZ40D

Steel/galvanised m=59g/pc.

Scope of delivery:

- 1 Basic element Steel galvanised
- 2 Cylinder head screw specialized M8 Steel galvanised
- 1 Sliding block M8 steel with rigde galvanised

Frictional, self-locking section connecter. Simple application and the smallest amount of time and effort for processing (no chip removing process necessary). The sections are infinitely variable in their location and can also be installed retrospectively into existing constructions. This connection technology is used very often in site assembled construction. The recommended fastening torques is 25 Nm.



Automatic connector set

ORDER N°. AUTVERST

Steel/galvanised m=33g/pc.

Scope of delivery:

- 1 Forming screw
- 1 Screw M6x40 DIN 912
- 1 Sliding block M8 steel with rigde galvanised

For the fast and firm connection of two aluminium profiles. No profile machining. Self-cutting thread. The recommended fastening torque is 10 Nm. The covering cap is not included in the scope of delivery and has to be ordered separately. (Illustration with covering cap)

Covering cap for Automatic connector set

PA/black

m=1q/pc.















Direct connector set simple

ORDER Nº DIRSTZE

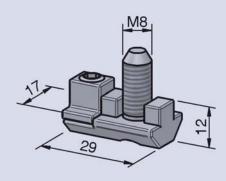
Steel/galvanised m=30g/pc.

Scope of delivery:

1 Basic element Steel galvanised

1 Cylinder head screw specialized M8 Steel galvanised

Force–fit profile connector. Simple application and low processing effort (only 1 frontal thread in one of the profiles to be connected). This kind of connection cannot subsequently be built into the existing frame constructions. They can however be set in their position in a stageless manner. The one sided variation is predominantly used with frame constructions. With this type of connection, you don't have to notch the used surface element.



Direct connector set double

ORDER Nº. DIRSTZD

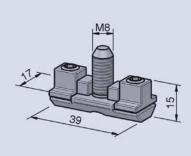
Steel/galvanised m=43g/pc.

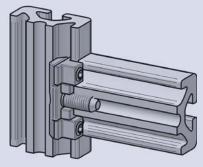
Scope of delivery:

1 Basic element Steel galvanised

1 Cylinder head screw specialized M8 Steel galvanised

Force—fit profile connector. Simple application and low processing effort (only 1 frontal thread in one of the profiles to be connected). This kind of connection cannot subsequently be built into the existing frame constructions. They can however be set in their position in a stageless manner. The one sided variation is predominantly used with frame constructions. With this type of connection, you don't have to notch the used surface element.







Mega connector ZAK

ORDER N°. MEGVERZAK

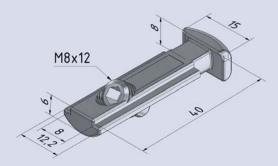
Steel/galvanised m = 19.9g/pc.

Scope of delivery:

1 Basic element

1 Headless screw M8x12 St galvanised

The ZAK mega connector is designed for strong connections between aluminium strut profiles. For the optimal application of the connector it is necessary to use a notching device or notching tool.



Central connector

ORDER Nº. VERZV8

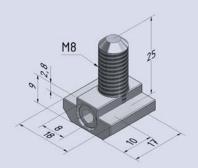
Steel/galvanised m = 17g/pc.

Scope of delivery:

1 Basic element

1 Headless screw M8 steel galvanised

The central connector is designed for strong connections between aluminium strut profiles. The profiles can be turned in any direction, thus enabling the assembly of non-standard configurations. The grooves of two opposite profiles remain clear and can be used for inserting field elements. It is also possible to assemble enclosed containers.



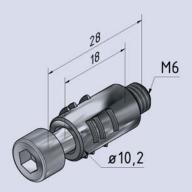




Bayonet connector 8 3Z m. screw M6x28

Steel/galvanised m = 15g/pc.

The bayonet connector is designed for the connection of aluminium strut profiles. The shape of the groove and the thickness of the material must be suitable for the connector.



Cross connector set

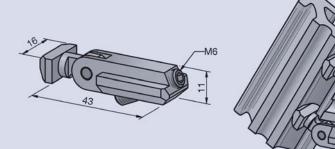
ORDER Nº. SCHSTZ

ZD tin/nickel-plated m=32g/pc.

Scope of delivery:

- 1 Basic element
- 1 Headless screw

This connector is used for cross cut profiles up to an angle of 45 degrees. The necessary profile processing can be done using a drilling gauge and a hand drill. Supports or bracing cannot be subsequently set in a frame construction.





Universal connecter set

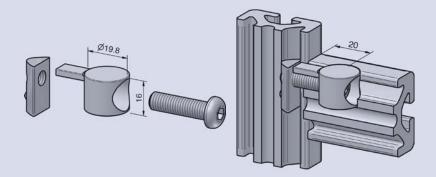
ORDER Nº. UNISTZ

ZDc/galvanised m=41g/pc.

Scope of delivery:

- 1 Basic element ZDc galvanised
- 1 Half-round screw M8x30 Steel galvanised
- 1 Sliding block M8 Steel galvanised

Non-positive profile connector. Easy to use and little outlay (variable drilling in one of the connecting profiles). The profiles can be variably set in their positions and can be retrospectively built into existing constructions. To guarantee an optimal fastening hold, these connectors should always be built in pairs. Twisting protection can be interrupted. The recommended tightening force is 25 Nm.



Universal butt connecter set

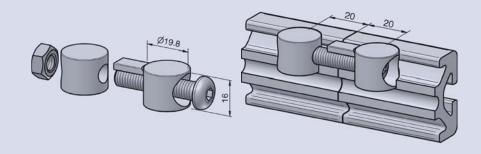
ORDER Nº. UNISTOSTZ

ZDc/galvanised m=63g/pc.

Scope of delivery:

- 2 Basic element ZDc galvanised
- 1 Half-round screw M8x45 Steel galvanised
- 1 Hexagon nut M8 Steel galvanised

Non-positive profile/joint connector. Simple to use and little outlay (only one drill per profile). These connectors are used if the profile production length is not enough and a joint proves unavoidable. To guarantee an optimal fastening hold, these connectors should be built in in pairs. The recommended tightening force is 25 Nm.







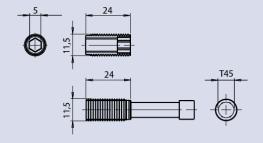
Screw-in butt connector set

Steel/galvanised m = 35g/pc.

Scope of delivery:

- 1 Cutting sleeve galvanised threaded steel
- 1 Cutting sleeve galvanised steel
- 1 Cylinder head screw

Screw-in butt connector, 180°, groove 8. Positive-locking connector (no machining required). Always use at least two connectors; the 2nd connector must always be inserted in the groove of the opposite profile. Simply turn the self-forming connector and threaded bushing into the groove. Align the profiles and tighten the screws.





Automatic butt connector set

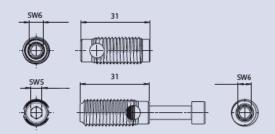
ORDER Nº. AUTSTOS

Steel/galvanised m = 35g/pc.

Scope of delivery:

- 1 Cutting sleeve galvanised threaded steel
- 1 Cutting sleeve galvanised steel
- 1 Cylinder head screw

For the fast and firm face—on connection of two aluminium profiles. No profile machining. Self—cutting thread. The recommended fastening torque is 10 Nm. The covering cap is not included in the scope of delivery and has to be ordered separately. (Illustration with covering cap).







Butt connecter set 40 double

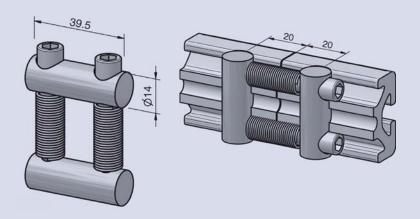
ORDER N°. STOSTZ40D

Steel/galvanised m=100g/pc.

Scope of delivery:

- 2 Basic element Steel galvanised
- 2 Cylinder head screw specialized M8 Steel galvanised
- 2 Lock ferrule stainless steel

Non-positive profile/joint connector. Simple to use and little outlay (only one drill per profile). Centralization and lock against rotation is accomplished by using the lock ferrule. These connectors are used if the profile production length is not enough and a joint proves unavoidable. The recommended tightening force is 25 Nm.



Butt connecter set 80 double

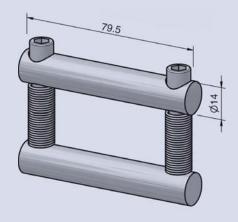
ORDER N°. STOSTZ80D

Steel/galvanised m=180g/pc.

Scope of delivery:

- 2 Basic element Steel galvanised
- 2 Cylinder head screw specialized M8 Steel galvanised
- 2 Lock ferrule stainless steel

Non-positive profile/joint connector. Simple to use and little outlay (only one drill per profile). Centralization and lock against rotation is accomplished by using the lock ferrule. These connectors are used if the profile production length is not enough and a joint proves unavoidable. The recommended tightening force is 25 Nm.





Mitre butt connector set

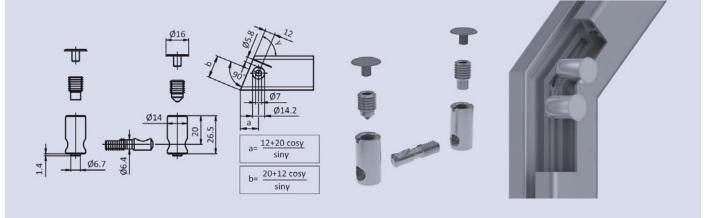
Steel/galvanised m=180g/pc.

Scope of delivery:

Basic element Steel galvanised, 5-part

2 covering caps PP

This butt connector is used for connecting two mitrecut aluminium profiles at an angle. The installation requires the drilling of one hole in each profile. The covering caps are used for covering the holes.



Butt connector 8 M8x12

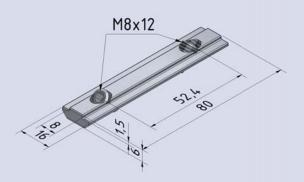
ORDER Nº. VERSTV8

Steel/galvanised m=20g/pc.

Scope of delivery:

- 1 Threaded sleeve
- 1 Connector bolt
- 1 Threaded sleeve with internal thread M8

Combi screw-in connector for 180° butt connections, groove 8. Positive-locking connector (no machining required). Always use at least two connectors; the 2nd connector must always be inserted in the groove of the opposite profile. Simply turn the self-forming connector and threaded bushing into the groove. Align the profiles and tighten the screws.





Connecter set 8 30 x 30 x 30

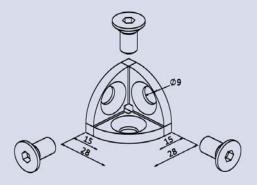
ORDER N°. VERSTZ8.303030

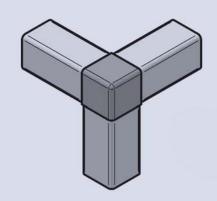
ZDc m=120g/pc.

Scope of delivery:

- 1 Corner angle 40x40x40 ZDc
- 3 Self grooving special counter sunk bolts
- 1 Black cover cap for corner angle 8 30x30x30 PA

Element for the knot connection of up to three identical profiles. With the special covering cap, all profile ends are covered and thus a shapely connection which is also secured against distortion is created. This connector is often used for display cases, tables, cover hoods etc. For the assembly of surface elements the groove channels can be broken off.





Connecter set 8 R30 90°

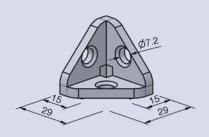
ORDER N°. VERSTZ8.R3090

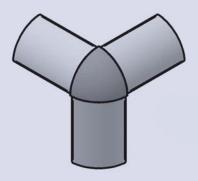
ZDc m=120g/pc.

Scope of delivery:

- 1 Corner angle 40x40x40 ZDc
- 3 Self grooving special counter sunk bolts
- 1 Black cover cap for corner angle 8 R30 90°

Element for the knot connection of up to three identical profiles. With the special covering cap, all profile ends are covered and thus a shapely connection which is also secured against distortion is created. This connector is often used for display cases, tables, cover hoods etc. For the assembly of surface elements the groove channels can be broken off.









Cube connector 30 3D

ORDER N°. WUERFELVERB303D

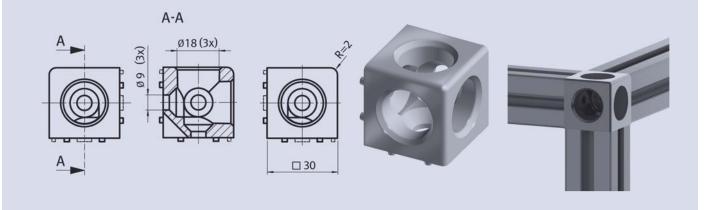
ZDc/galvanised m=38,5/pc.

Scope of delivery:

1 Cube connector

3 Covering cap aluminum colored finished

Cube connector for profile series 8.30. Connecting element for right-angled connection of up to three identical aluminium profiles. The round covering caps are used for covering the apertures.



Universal connecter set 32x18

ORDER N°. VERSTZ3218

Steel/galvanised m=10g/pc.

Scope of delivery:

- 1 Anti-twist device PA black
- 1 Square washer M5 galvanised steel
- 1 Half-round screw M5x20 galvanised steel

Corner connector for profile 32x18; twist-proof.





Connecter set 40x40x40

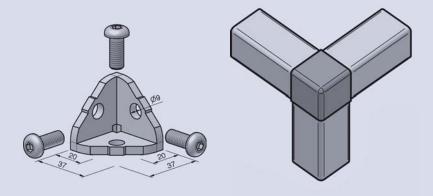
ORDER N°. VERSTZ404040

ZDc m=133g/pc.

Scope of delivery:

- 1 Angle corner square 40x40x40 ZDc
- 3 Half-round screw M8x20 Steel galvanised
- 3 Locking washer M8 Steel galvanised
- 1 Covering cap for angle corner square 40x40x40 PA black

Element for connecting nodes of up to three same profiles. The special covering cap is used to cover all profile ends therefore improving the appearance and twist–safety of the connections. These connections are often used for display cases, tables and covering caps. It is possible to remove the guide channels to mount surface elements.



Connecter set 40x40 45°

ORDER Nº. VERS1Z404045

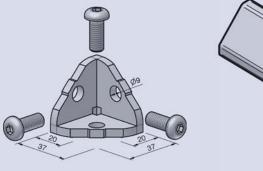
Scope of delivery:

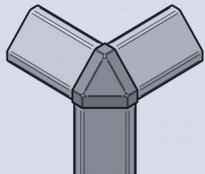
ZDc

- 1 Angle corner square 40x40x40 ZDc
- 3 Half-round screw M8x20 Steel galvanised
- 3 Locking washer M8 Steel galvanised
- 1 Covering cap for angle corner square 40x40 45° PA black

m=128q/pc.

Element for connecting nodes of up to three same profiles. The special covering cap is used to cover all profile ends therefore improving the appearance and twist–safety of the connections. These connections are often used for display cases, tables and covering caps. It is possible to remove the guide channels to mount surface elements.









Connecter set R40-90°

ORDER Nº VERSTZR4090

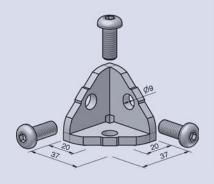
ZDc

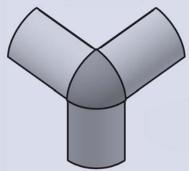
m=110g/pc.

Scope of delivery:

- 1 Angle corner square 40x40x40 ZDc
- 3 Half-round screw M8x20 Steel galvanised
- 3 Locking washer M8 Steel galvanised
- 1 Covering cap for angle corner square R40 90° PA black

Element for connecting nodes of up to three same profiles. The special covering cap is used to cover all profile ends therefore improving the appearance and twist–safety of the connections. These connections are often used for display cases, tables and covering caps. It is possible to remove the guide channels to mount surface elements.





Connector set 8 30x30 with roller bearing

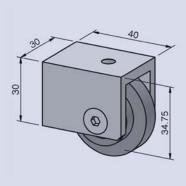
ORDER Nº. VERSTZ8.3030ROI

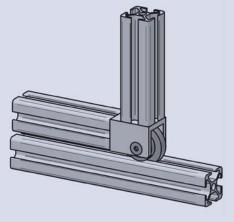
Al/anodised nature m=84g/pc.

Scope of delivery:

- 1 Basic element with roller, anodised nature aluminium
- 2 Countersunk screws M8x20 galvanised

This element is suitable for the connection of a frame. The integrated roller PA makes it possible to use this frame as a sliding or sash window. Thanks to the asymmetric allocation of the rollers, the sliding windows can be slid past each other at a low distance. It is to be observed that the entire profile groove is freely accessible (Use no universal connectors or the likes) . This ensures that a window can be completely opened.







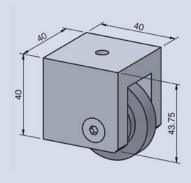
Connector set 40x40 with roller bearing

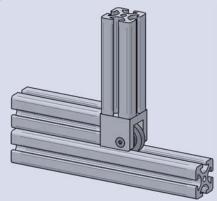
Al/anodised nature m=147g/pc.

Scope of delivery:

- 1 Basic element with roller, anodised nature aluminium
- 2 Countersunk screws M8x20 galvanised

This element is suitable for the connection of a frame. The integrated roller PA makes it possible to use this frame as a sliding or sash window. Thanks to the asymmetric allocation of the rollers, the sliding windows can be slid past each other at a low distance. It is to be observed that the entire profile groove is freely accessible (Use no universal connectors or the likes) . This ensures that a window can be completely opened.





Position connector set

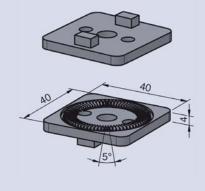
ORDER N°. POSSTZ

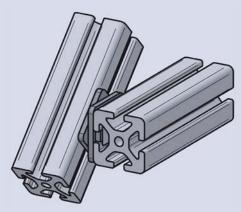
ZDc/black m=85g/pc.

Scope of delivery:

- 2 Basic element ZDc black
- 1 Half-round screw M8x25 Steel galvanised
- 1 Washer M8 galvanised
- 1 Sliding block M8 Steel galvanised

Non–slip connecting set for two intersecting or parallel–running profiles. On construction, a gap of 8 mm in size is formed between the profiles. The non–slip connector can withhold forces up to 10 Nm.









Parallel connector 8

ORDER N°. VERPV8

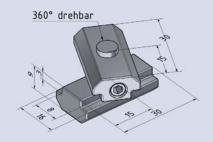
ZDc /galvanised m=52g/pc.

Scope of delivery:

2 Basic element ZDc galvanised

2 Countersunk screw M8x20 Steel galvanised

The parallel connector is designed for light-duty connections of profiles with groove 8. No profile machining required. Simple installation. The profiles can subsequently be twisted and moved into any position.



Central connector with horizontal hammer

ORDER W. ZEWVER

Steel/galvanised m=49g/pc.

Scope of delivery:

1 central connector slot 8, 15 mm bushing, 11 mm bolt, hammer horizontal

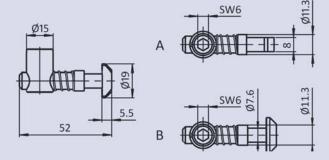
Central connector with vertical hammer

ORDER W. ZEWVERS

Steel/galvanised m=49g/pc.

Scope of delivery:

1 central connector slot 8, 15 mm bushing, 11 mm bolt, hammer vertical



Positive–locking, self–locking profile connector for right–angled connection of two aluminium profiles. The hammer is positioned horizontally or vertically in relation to the bushing. The vertical central connector is particularly recommended when field elements are to be fitted into facing grooves. The field elements do not require any cutting. Fig. of vertical central connector.





Half-round screw M5x8

ORDER N°. HALM58

Steel 10.9/galvanised m=2g/pc.

Recommended screw form for most connection types. Other dimensions are available on request.

Half-round screw M5x12

ORDER N°. HALM512

Steel 10.9/galvanised m=2g/pc.

Half-round screw M5x12 stainless steel

ORDER Nº. HALM512ROS

Steel stainless m=2g/pc.

Half-round screw M5x12 black

ORDER N°. HALM512S

Steel 10.9/galvanised m=2g/pc.

Half-round screw M5x16

ORDER N°. HALM516

Steel 10.9/galvanised m=3g/pc.

Half-round screw M5x20

ORDER N°. HALM520

Steel 10.9/galvanised m=4g/pc.

Half-round screw M8x12

ORDER N°. HALM812

Steel 10.9/galvanised m=5g/pc.

Half-round screw M8x14

ORDER Nº HALM814

Steel 10.9/galvanised m=6g/pc.

Half-round screw M8x16

ORDER N°. HALM816

Steel 10.9/galvanised m=7g/pc.

Half-round screw M8x18

ORDER N°. HALM818

Steel 10.9/galvanised m=8g/pc.





Half-round screw M8x20

ORDER Nº. HALM820

Steel 10.9/galvanised m=9g/pc.

Half-round screw M8x20 stainless steel

ORDER N°. HALM820ROS

Steel stainless m=9g/pc.

Half-round screw M8x25

ORDER Nº. HALM825

Steel 10.9/galvanised m=10g/pc.

Half-round screw M8x30

ORDER Nº. HALM830

Steel 10.9/galvanised m=12g/pc.

Half-round screw M8x30 stainless steel

ORDER Nº HALM830ROS

Steel stainless m=12g/pc.

Half-round screw M8x45

ORDER N°. HALM845

Steel 10.9/galvanised m=18g/pc.

Recommended screw form for most connection types.

Other dimensions are available on request.





Countersunk screw M7 1 self-grooving

ORDER Nº. SENM71SF

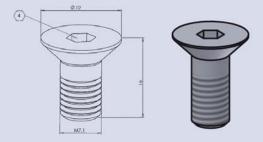
Steel/galvanised m=3g/pc.

Self-grooving screw for quick assembly of zinc diecast covering caps.

Countersunk screw M7 1 self-grooving black

ORDER N°. SENM71SFS

Steel/black m=3g/pc.



Cylinder head screw

Steel 10.9 / galvanised or stainless steel

Recommended screw form for most connection types. Other dimensions are available on request.



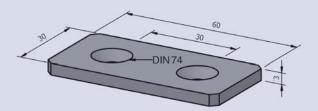


Bracket 8 60x30x3 steel

ORDER N°. LAS8.60303S

Steel/black m=36g/pc.

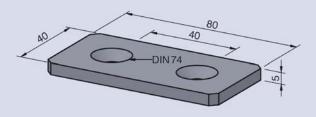
Element for non-positive reinforcement of profile connections and for attaching components to the profile constructions.



Bracket 80x40x5 steel

ORDER Nº. LAS80405S1

Steel/black m=90g/pc.

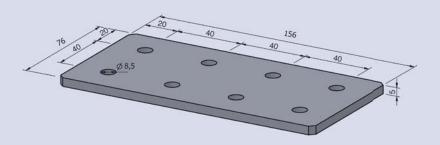


Bracket 160x80x5 steel

ORDER Nº. LAS160805S1

Steel/black m=470g/pc.

Element for non-positive reinforcement of profile connections and for attaching components to the profile constructions.



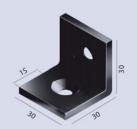


Angle 30x30x3 steel

ORDER N°. WIN30303ST

Steel/black m=37g/pc.

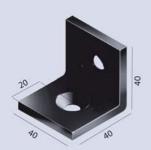
Element for non-positive reinforcement of profile connections and for attaching components to the profile constructions.



Angle 40x40x5 steel

ORDER Nº. WIN40405ST

Steel/black m=104g/pc.



Attachment set for angle and mounting link

m=18g/pc.

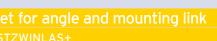
ORDER N°. BEFSTZWINLAS

Steel/galvanised
Scope of delivery:

- 1 Countersunk screw M8x16 Steel galvanised
- 1 Sliding block M8 Steel galvanised

Attachment set for angle and mounting link 40x40x5 St and bracket 80x40x5 St





Steel/galvanised m=18g/pc.

Scope of delivery:

- 1 Countersunk screw M8x16 steel black
- 1 Sliding block M8 Steel galvanised



2 Sliding block M6 Steel galvanised

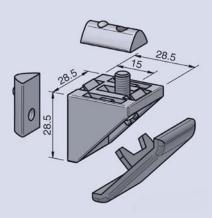
1 Covering cap for angle 8 30x30 PA black





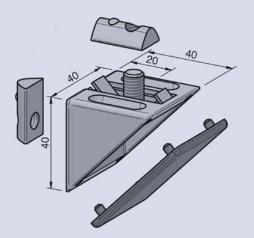
Angle set 8 30x30 Zn			
ORDER N°.	WINSTZ8.3030ZN		
ZDc	m=80g/pc.		
Scope of delivery:			
1 Angle 8 30x30 Zn			
2 Half-round screw M6x14 Steel galvanised			
2 Locking washer M6 Steel galvanised			

Angle for non–positive reinforcement of profile connections and for attaching components to profile constructions. When assembling surfaces the groove ledgers can be broken off.



Angle set 40x40 Zn ORDER N°. WINSTZ4040ZN ZDc m=130g/pc. Scope of delivery: 1 Angle 40x40 Zn 2 Half-round screw M8x16 Steel galvanised 2 Locking washer M8 Steel galvanised 2 Sliding block M8 Steel galvanised 1 Covering cap for angle 40x40 PA black

Angle for non–positive reinforcement of profile connections and for attaching components to profile constructions. When assembling surfaces the groove ledgers can be broken off.





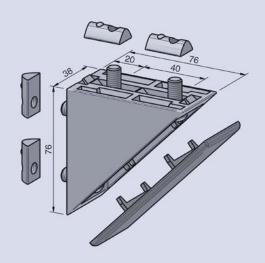
Angle set 80x80 Zn

ZDc m=270g/pc.

Scope of delivery:

- 1 Angle 80x80 Zn
- 4 Half-round screw M8x18 Steel galvanised
- 4 Locking washer M8 Steel galvanised
- 4 Sliding block M8 Steel galvanised
- 1 Covering cap for angle 80x80 PA black

Angle for non-positive reinforcement of profile connections and for attaching components to profile constructions. When assembling surfaces the groove ledgers can be broken off.



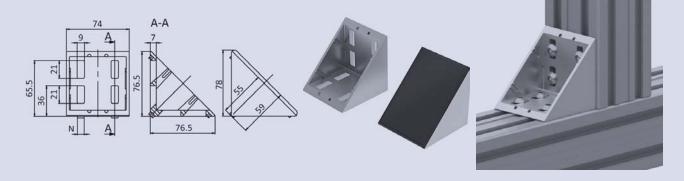
Angle set 80x80x80 Zn

ZDc m=598g/pc.

Scope of delivery:

- 1 Angle 80x80 Zn
- 8 Half-round screw M8x18 Steel galvanised
- 8 Locking washer M8 Steel galvanised
- 8 Sliding block M8 Steel galvanised
- 1 Covering cap for angle PA black

Angle for non–positive reinforcement of profile connections and for attaching components to profile constructions. When assembling surfaces the groove ledgers can be broken off.





Angle element 1 40x40 45°

ORDER N°. WIN140404!

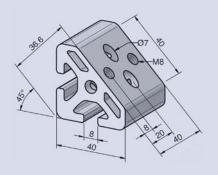
AL/anodized, natural color m=71g/pc.

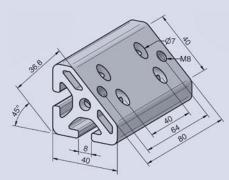
Profile element for cross-struts, latticework and nodes.

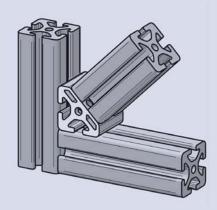
Angle element 1 40x80 45°

ORDER Nº. WIN1408045

AL/anodized, natural color m=145g/pc.







Angle element 2 40x40 45°

ORDER N°. WIN2404045

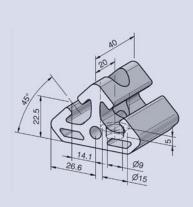
AL/anodized, natural color m=67g/pc.

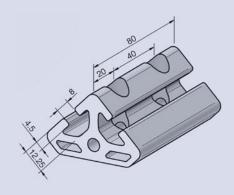
Profile element for cross-struts, latticework and nodes.

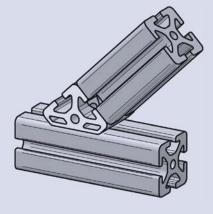
Angle element 2 40x80 45°

ORDER Nº WIN240804

AL/anodized, natural color m=133g/pc.







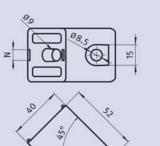


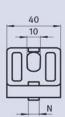
Angle connector 40 45°

ORDER N°. WINVER4045

ZDc/aluminum color-coated m = 214g/pc.

For the straightforward connection of two aluminium profiles at a 45° angle.







Angle 160x160

ORDER N°. WIN160160

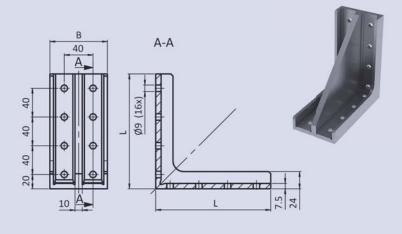
Grey cast iron, white / aluminium, coated (sim. RAL 9006)

m = 2610g/pc.

Scope of delivery:

1 Angle 160x160x80 Zn

Angle for positive–locking reinforcement of profile connections and for attaching components to the profile structures.

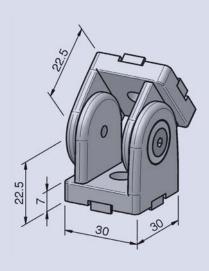






Joint 8 30x30			
ORDER N°. GEL8.3030			
ZDc	m=137g/pc.		
Scope of delivery:			
1 Basic element ZDc			

Moveable element for the connection of profiles in any angle up to 180°. The element can also be used as a heavy hinge.



Joint 8 30x30 with door latch

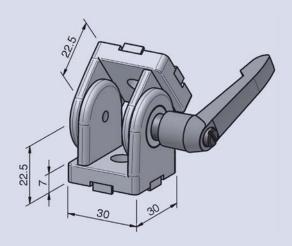
ZDc m=151g/pc.

Scope of delivery:

1 Basic element ZDc

1 Black door latch M5 PA

Moveable element for the connection of profiles in any angle up to 180°. The element can also be used as a heavy hinge. The model with the door latch makes possible a quick setting without tools.





Joint 40x40

ORDER Nº GEL 4040

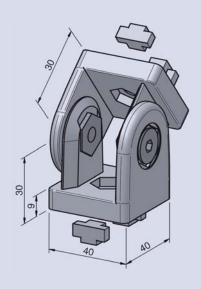
ZDc m=305g/pc.

Scope of delivery:

1 Basic element ZDc

4 Anti-twist device ZDc

Mobile structural element for the connection of profiles at required angles from 0° to 180° . Can also be used as a heavy hinge.



Joint 40x40 with door latch

ORDER N°. GEL4040KLE

ZDc m=338g/pc.

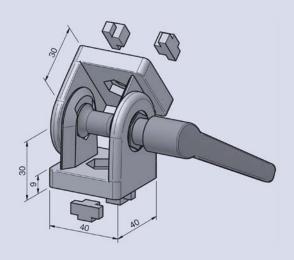
Scope of delivery:

1 Basic element ZDc

1 Door latch M8 ZDc black

4 Anti-twist device ZDc

Mobile structural element for the connection of profiles at required angles from 0° to 180°. Can also be used as a heavy hinge. This specification including locking lever means that assembly is quick and you do not need tools to do it!







Joint 80x40

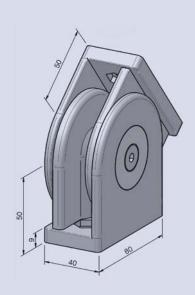
ZDc m=1000g/pc.

Scope of delivery:

1 Basic element ZDc

4 Anti-twist device ZDc

Mobile structural element for the connection of profiles at required angles from 0° to 180° . Can also be used as a heavy hinge.



Joint 80x40 with door latch

ORDER N°. GEL8040KLE

ZDc m=1141g/pc.

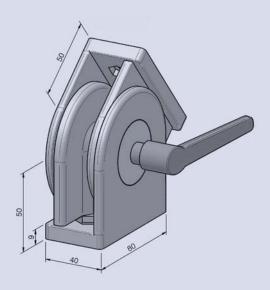
Scope of delivery:

1 Basic element ZDc

4 Anti-twist device ZDc

1 Door latch M8 PA black

Mobile structural element for the connection of profiles at required angles from 0° to 180°. Can also be used as a heavy hinge. This specification including locking lever means that assembly is quick and you do not need tools to do it!





Jointed square set

ORDER N°. GELSTZ

ZDc m=128g/pc.

Scope of delivery:

1 Basic element ZDc

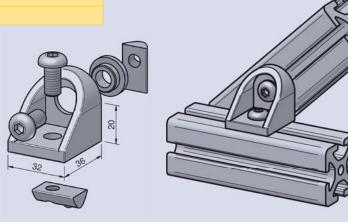
2 Half-round screw M8x18 Steel galvanised

2 Washer M8 Steel galvanised

1 Bearing bush Steel galvanised

2 Sliding block M8 Steel galvanised

Square for connecting profiles or flat elements in required positions. The jointed square is typically installed together with the locking square. The washer guarantees a fixed pivotal point which when the screw is tight, remains fixed. Typically used for constructions that often need to be re–set.



Locking square set

ORDER N°. KLESTZ

ZDc m=110g/pc.

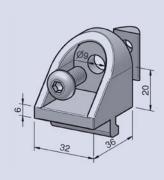
Scope of delivery:

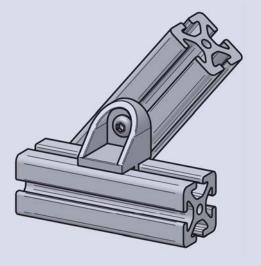
1 Basic element ZDc

1 Half-round screw M8x18 Steel galvanised

1 Sliding block M8 Steel galvanised

Universal attachment element for non–see–through surfaces and complex constructions. Fastening in the profile groove is accomplished with screw and sliding block. The distance to the profile edge can be set by using the millimeter raster. The raster element also includes twisting protection.









Locking square with door latch

ORDER N°. KLESTZKLE

ZDc m=163g/pc.

Scope of delivery:

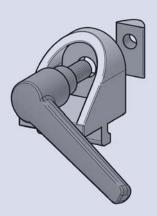
1 Basic element ZDc

1 Locking lever M8 ZDc black

1 Bolt spacer black steel

1 Sliding block M8 Steel galvanised

Universal attachment element for non–see–through surfaces and complex constructions. Fastening in the profile groove is accomplished with screw and sliding block. The distance to the profile edge can be set by using the millimeter raster. The raster element also includes twisting protection.



Pivoting angle set piece

ORDER Nº. SCHSTZST

Steel/galvanised m=217g/pc.

Scope of delivery:

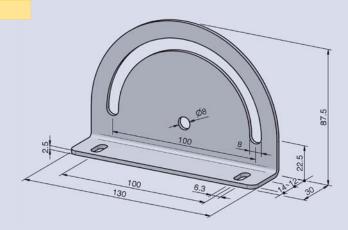
1 Basic element Steel galvanised

each 2 Round head screw M8x14 / M6x14 Steel galvanised

each 2 Groove stones M8 / M6 Steel galvanised

each 2 Sliding blocks M8 / M6 Steel galvanised

Element for affixing shelf boards and the likes to existing frame constructions. Thanks to the special form of this attachment angle, the inclination can be set continuously.





Pivoting angle set piece with door latch

Steel/galvanised m=237g/pc.

Scope of delivery:

1 Basic element Steel galvanized

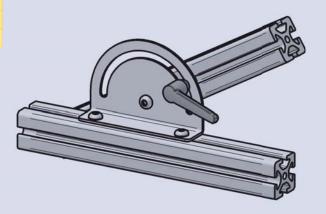
1 Door latch M8 ZDc black

each 2 Round head screw M8x14 / M6x14 Steel galvanised

each 2 Groove stones M8 / M6 Steel galvanised

each 2 Sliding blocks M8 / M6 Steel galvanised

Element for affixing shelf boards and the likes to existing frame constructions. Thanks to the special form of this attachment angle, the inclination can be set continuously. The model with the door latch makes possible a quick setting without tools.



Connection element

ORDER Nº. VERS

Steel/galvanised m=34g/pc.

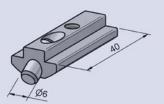
Scope of delivery:

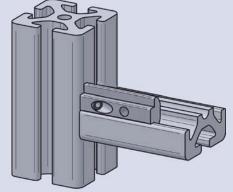
1 Basic element Steel galvanised

1 Straight pin 6m6x16 reinforced steel

1 Set screw M6x12 Steel galvanised

Connection element for additional non-slip safety catch and profile connections for constructions that are heavily used.







Sliding block M4 steel

ORDER Nº NUTM4ST

Steel/galvanised m=10g/pc.

Sliding block M4 stainless steel

ORDER N°. NUTM4STROS

Steel/stainless m=10g/pc.

Sliding block M5 steel

OPDED NO NUTMEST

Steel/galvanised m=10g/pc.

Sliding block M5 stainless steel

ORDER Nº. NUTM5STROS

Steel/stainless m=10g/pc.

Sliding block M6 steel

ORDER N°. NUTM6ST

Steel/galvanised m=10g/pc.

Sliding block M6 stainless steel

ORDER N°. NUTM6STROS

Steel/stainless m=10g/pc.

Sliding block M8 steel

ORDER Nº NUTMAST

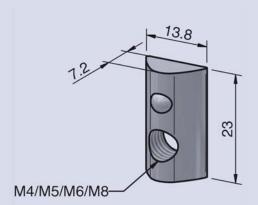
Steel/galvanised m=10g/pc.

Sliding block M8 stainless steel

ORDER Nº NUTMASTROS

Steel/stainless m =10g/pc.

Universal sliding attachment element. The sliding block can be slewed in at any point along the profile groove. Self-fixing through spring-mounted ball.





Sliding block M4 steel with ridge

ORDER Nº. NUTM4STS

Steel/galvanised m=10g/pc.

Sliding block M5 steel with ridge

Steel/galvanised m=10g/pc.

Sliding block M6 steel with ridge

Steel/galvanised m=10g/pc.

Sliding block M8 steel with ridge

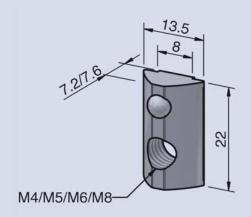
ORDER Nº. NUTM8STS

Steel/galvanised m=10g/pc.

Sliding block M8 stainless steel with ridge

Steel/galvanised m=10g/pc.

Universal sliding connection element with ridge for automatic positioning which guarantees an optimal bearing surface and prevents it from falling out when adjustments are made. The sliding block can be slewed in at any point along the groove. Self–fixing through spring–mounted ball.



Sliding block M5 steel with ridge / heavy

Steel/galvanised m=18g/pc.

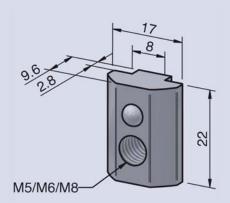
Sliding block M6 steel with ridge / heavy

Steel/galvanised m=18g/pc.

Sliding block M8 steel with ridge / heavy

Steel/galvanised m=18g/pc.

Universal, sliding connection element for high loads, which are self-fixing through spring-mounted ball. Attention: The sliding block must be slewed in before constructing the profile, as afterwards it cannot be slewed.







Sliding block M3 Zn

ORDER Nº. NUTM3ZN

ZDc m=5g/pc.

Sliding block M4 Zn

ORDER Nº. NUTM4ZN

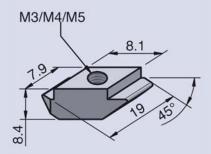
ZDc m=5g/pc.

Sliding block M5 Zn

ORDER N°. NUTM5ZN

ZDc m=5g/pc.

Universal, sliding attachment element. This element is always pre-assembled and afterwards, pressed in and moved at any point on the profile groove. Tightening the screw turns the sliding block and in-so-doing, fastens the element that needs to be attached.

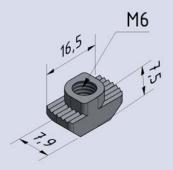


Hammerhead Slot 8 M6 ridge 1,7

ORDER Nº NUTSTMA

Steel/galvanised m=3,2g/pc.

For bayonet connector 8 3Z with screw M6x28.





Covering cap for boring 7.5 mm

ORDER N°. ABDBOH75

PA/silver (RAL9006) m=1g/pc.

Covering cap 8 30x30

ORDER Nº. ABD8.3030

PA/black m=4g/pc.

Covering cap 8 60x30

ORDER N°. ABD8.6030

PA/black m=7g/pc.

Covering cap 8 60x60

ORDER N°. ABD8.6060

PA/black m=15g/pc.

Covering cap 30x30 without hole for safety fence p.

ORDER N°. ABD3030

PA/black m=3,4g/pc.

Covering cap 32x18

ORDER N°. ABD3218

PA/black m=3g/pc.

Covering cap 40x16

ORDER N°. ABD4016

PA/black m=2g/pc.

Covering cap 40x40

ORDER Nº ARD4040

PA/black m=4g/pc.

Covering cap 40x40 7N natural

ORDER N°. ABD4040ZNN

ZDc m = 24g/pc.

Covering cap 40x40 ZN black

ORDER N°. ABD4040ZNS

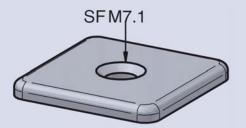
ZDc/black m=24g/pc.

Covering cap 40x40 45°

ORDER N°. ABD404045

PA/black m=5g/pc.

Profile cap rounded off on front side. Prevents dirt entering, prevents injuries/cuts and is a decorative end to the profile. Deburring of the profile cut edge unnecessary. Attach by pressing onto profile face.





It is most often used in zinc form when the profile end takes mechanical strain. It is attached by means of a selfgrooving screw onto the profile face.





Covering cap R40 90°

ORDER Nº. ABDR4090

PA/black m=4g/pc.

Covering cap R40/80 30°

ORDER N°. ABDR408030

PA/black m=4g/pc.

Covering cap R40/80 45°

ORDER Nº ARDRADROAS

PA/black m=6g/pc.

Covering cap R40/80 60°

ORDER N°. ABDR408060

PA/black m=7g/pc.

Covering cap R40/80 90°

ORDER Nº ARDR408090

PA/black m=13g/pc.

Profile cap rounded off at front. Prevents the ingress of dirt as well as injuries/cuts and provides a decorative finish to the profile. Makes deburring of the cut profile edge unnecessary. Attach by pressing on to profile face.



Covering cap 80x16

ORDER N°. ABD8016

PA/black m=3g/pc.

Covering cap 80x40

ORDER N°. ABD8040

PA/black m=8g/pc.

Covering cap 80x80

ORDER N°. ABD8080

PA/black m=17g/pc.

Covering cap 80x80 45°

ORDER Nº ARD808045

PA/black m=17g/pc.

Profile cap rounded off on front side. Prevents dirt entering, prevents injuries/cuts and is a decorative end to the profile. Deburring of the profile cut edge unnecessary. Attach by pressing onto profile face.





Covering cap 120x40

ORDER N°. ABD12040

PA/black m=21g/pc.

Covering cap 120x80

ORDER N°. ABD12080

PA/black m=30g/pc.

Covering cap 160x16

OPDED NO ARDIGOIG

PA/black m=8,6g/pc.

Covering cap 160x40

OPDED NO ARDIGOZO

PA/black m=20g/pc.

Covering cap 160x80

ORDER Nº. ABD16080

PA/black m=37g/pc.

Profile cap rounded off on front side. Prevents dirt entering, prevents injuries/cuts and is a decorative end to the profile. Deburring of the profile cut edge unnecessary. Attach by pressing onto profile face.







Cable channel Covering cap set 40x40

ORDER Nº KANARDST74040

PA/black m=8g/pc.

Scope of delivery:

1 Cable channel-Covering cap 40x40

4 Half-round screws 4,2x9,5

ORDER N°. KANABDSTZ8040

PA/black m=12g/pc.

Scope of delivery:

1 Cable channel-Covering cap 80x40

4 Half-round screws 4,2x9,5

Cable channel Covering cap set 80x80

m=18g/pc.

ORDER Nº. KANABDSTZ8080

Scope of delivery:

PA/black

1 Cable channel-Covering cap 80x80

4 Half-round screws 4,2x9,5

For closing cable ducts on the side. Suitable for the respective cable ducts.







Covering profile PP black 8 30

ORDER N°. ABDPP8.30S

PP/black m=114,5g/m

Covering profile Al

ORDER Nº. ABDAL

AL/anodized, natural color m=32g/m

Covering profile PP grev

ORDER N°. ABDPPG

PP/grey m=16g/m

Covering profile PP black

ORDER N°. ABDPPS

PP/black m=16g/m

Covering profile PP blue (RAL 5017)

ORDER N°. ABDPPB

PP/blue m=16g/m

Covering profile PP red (RAL 3020)

ORDER Nº ARDEPR

PP/red m=16g/m

Covering profile PP natural

ORDER Nº ARDEPN

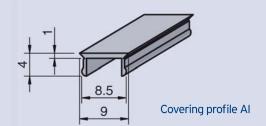
PP/natural m=16g/m

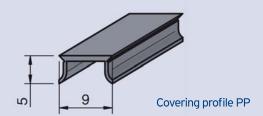
Covering profile silver

ORDER Nº ARDEPSII RER

PP/silvermetalic matt m=15g/m

Covering profile for profile range 8.30 to prevent dirt entering profile grooves and to serve as decorative element of profile surfaces. Assembled by pressing into profile groove. Covering profile to prevent dirt entering profile grooves and to serve as decorative element of profile surfaces. Assembled by pressing into profile groove. The covering profile Al can be engraved (to label modules).





Covering profile to prevent dirt entering profile grooves and to serve as decorative element of profile surfaces. Assembled by pressing into profile groove. Economical alternative to the aluminium cover profile.



Covering-/Bordering profile PP natura

ORDER N°. ABDEINPPN

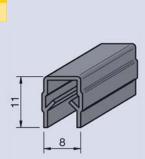
PP/natural m=26g/m

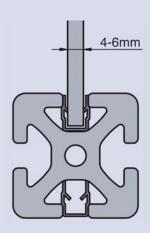
Covering-/Bordering profile PP black

ORDER Nº. ABDEINPPS

PP/black m=26g/m

4mm to 6mm thick plastic element to cover profile groove or to form the edge of surfaces. Assembled by pressing into profile groove.





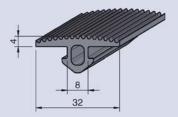


Covering profile 32x4

ORDER Nº. ABD324

TPV/black m=160g/m

Covering profile for anti-slip and protective base or as rabbet. Attach by pressing into profile groove.



Black antistatic glide bar 8 30 PP

ORDER N°. GLE8.30PPSAN1

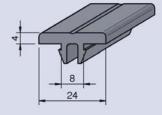
PP/black m=90g/m

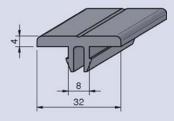
Wear-resistant gliding and/or guiding element. Workpieces and tools carriers etc. can be transported gently. Attach by pressing into profile groove.

Black slide rail PP

ORDER Nº GLEPPS

PP/black m=140g/m







65

Black sliding guide bar PAS

ORDER N°. GLEPASS

PAS/black m=250g/m

Black sliding guide bar 8 30 PAS

ORDER N°. GLE8.30PASS

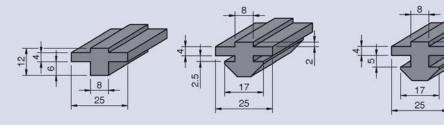
PAS/black m=290g/m

Black sliding guide bar 40 PAS

ORDER N°. GLE40PASS

PAS/black m=210g/m

With this element sliding guides can be set up. These guides are characterized through their smooth running and low wear characteristics. Depending on the application the guides are screwed into the profile groove.



Sealing profile 2-4mm

ORDER N°. DIC24

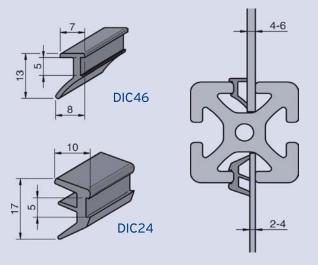
SB/PVC/black m=74g/m

Sealing profile 4–6 mm

ORDER Nº DIC46

SB/PVC/black m=29g/m

Elastic element or the waterproof fastening and closure of flat elements in profile groove.





Foot 8 60x30 M10

ORDER N°. FUS8.6030M10

ZDc/black m=180g/pc.

Stable plate for attaching rollers and feet. Suitable as transporting surface for attachments with eye bolts.

Foot 8 60x30 M12

ORDER N°. FUS8.6030M12

ZDc/black m=180g/pc.

Foot 8 60x60 M10

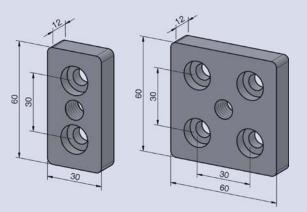
ORDER N°. FUS8.6060M10

ZDc/black m=290g/pc.

Foot 8 60x60 M12

ORDER N°. FUS8.6060M12

ZDc/black m=290g/pc.



Foot 80x40 M10

ORDER Nº FUS8040M10

ZDc/black m=300g/pc.

Foot 80x40 M12

ORDER Nº FUS8040M12

ZDc/black m=330g/pc.

Foot 80x40 M16

ORDER Nº FUS8040M16

ZDc/black m=330g/pc.

Foot 80x40 M20

ORDER N°. FUS8040M20

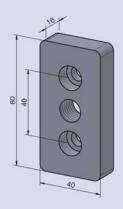
ZDc/black m=330g/pc.

Foot 80x40 R1/2"

ORDER N°. FUS8040R12

Steel/black m=328g/pc.

Stable plate for attaching rollers and feet. Suitable as transporting surface for attachments with eye bolts, as well as pneumatic connector surface for compressed air systems.





/

Foot 80x80 M10

ORDER N°. FUS8080M10

ZDc/black m=673g/pc.

Foot 80x80 M12

ORDER N°. FUS8080M12

ZDc/black m=673g/pc.

Foot 80x80 M16

ORDER Nº. FUS8080M16

ZDc/black m=673g/pc.

Foot 80x80 M20

ORDER Nº. FUS8080M20

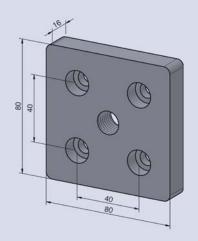
ZDc/black m = 673g/pc.

Foot 80x80 R1"

ORDER N°. FUS8080R1

Steel/black m=625g/pc.

Stable plate for attaching rollers and feet. Suitable as transporting surface for attachments with eye bolts, as well as pneumatic connector surface for compressed air systems.



Seal 80x40 PE

ORDER N°. DIC8040PE

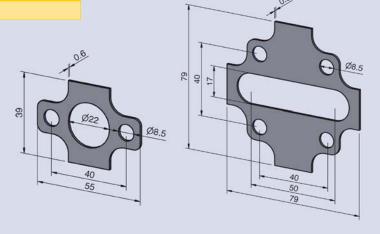
PE-LD soft/natural color m=1g/pc.

Seal 80x80 PE

ORDER N°. DIC8080PE

PE-LD soft/natural color m=2g/pc.

Seal for pneumatic profile connections, self-adhesive. Settling of sealing materials requires a retightening of the attachment screws after 24 hours.

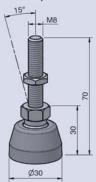




Foot 8 30 M8x70		
ORDER N°. STE8.30M870		
PA/black	m=44g/pc.	Fmax=1100N
Scope of delivery:		
1 Basic element PA black		
1 Threaded bolt for foot M8 Steel galvanised		
1 Hexagon nut M8 Steel galvanised		

Anti-slip pad for foot 8 30		
ORDER N°. AN	TSTE8.30	
NBR/black	m=2g/pc.	

The height of this module for Profile Range 8 30 can be adjusted continuously. Tilt correction for use on uneven surfaces. Assembly directly into the core boring of the profile or in combination with a foot plate. To absorb vibrations it is recommended to use the anti–slip pad that can be supplied as accessory.



Foot 8 60 M10x100

ORDER N°. STE8.60M10100

PA/black m=100g/pc. Fmax=2500N

Scope of delivery:

1 Basic element PA black

1 Threaded bolt for foot M10 Steel galvanised

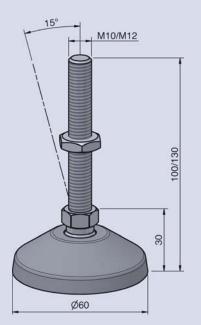
1 Hexagon nut M10 Steel galvanised

The height of this module for Profile Range 8 30 can be adjusted continuously. Tilt correction for use on uneven surfaces. Assembly directly into the core boring of the profile or in combination with a foot plate. To absorb vibrations it is recommended to use the anti–slip pad that can be supplied as accessory.

Foot 8 60 M12x100		
ORDER N°. STE8.60M12100		
PA/black	m=120g/pc.	Fmax=2500N
Scope of delivery:		
1 Basic element PA black		
1 Threaded bolt for foot M12 Steel galvanised		
1 Hexagon nut M12 Steel galvanised		

Foot 8 60 M12x130		
ORDER N°. STE8.60M12130		
PA/black	m=150g/pc.	Fmax=2500N
Scope of delivery:		
1 Basic element PA black		
1 Threaded bolt for foot M12 Steel galvanised		
1 Hexagon nut M12 Steel galvanised		

Anti-slip pa	d for foot 8 60	
ORDER N°. ANTSTE8.60		
NBR/black	m=22g/pc.	





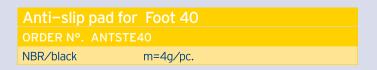


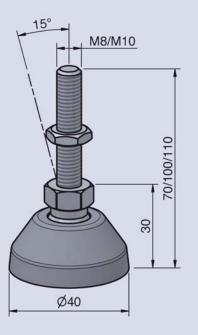
Foot 40 M8x70			
ORDER N°. STE40M870			
PA/black	m=40g/pc.	Fmax=1800N	
Scope of delivery:			
1 Basic element PA bl	lack		
1 Threaded bolt for foot M8 Steel galvanised			
1 Hexagon nut M8 Ste	1 Hexagon nut M8 Steel galvanised		

The height of this module can be variably adjusted. Tilt correction for use on uneven surfaces. It is recommendable to use the anti–slip pad to prevent slipping and also to protect the floor. It can be assembled directly into the core boring of the profile, depending on the size of the thread, or in combination with a plate.

Foot 40 M8x110		
ORDER N°. STE40M8110		
PA/black	m=60g/pc.	Fmax=1800N
Scope of delivery:		
1 Basic element PA	\ black	
1 Threaded bolt for foot M8 Steel galvanised		
1 Hexagon nut M8 Steel galvanised		

Foot 40 M10x100			
ORDER N°. STE40M10100			
PA/black	m=100g/pc.	Fmax=1800N	
Scope of delivery:			
1 Basic element PA black			
1 Threaded bolt for foot M10 Steel galvanised			
1 Hexagon nut M10 Steel galvanised			





1 Hexagon nut M16, galvanised steel



Foot 80 M12x100		
ORDER N°. STE80M12100		
ZDc/black	m=300g/pc.	Fmax=13000N
Scope of delivery:		
1 Basic element ZDc black		
1 Threaded bolt for foot M12 Steel galvanised		

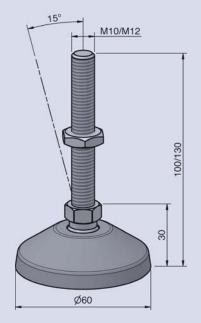
The height of this module can be variably adjusted. Tilt correction for use on uneven surfaces. It is recommendable to use the anti-slip pad to prevent slipping and also to protect the floor. It can be assembled directly into the core boring of the profile, depending on the size of the thread, or in combination with a plate.

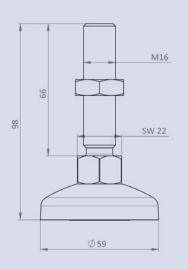
Foot 80 M12x130			
ORDER N°. STE80M12130			
ZDc/black	m=350g/pc.	Fmax=13000N	
Scope of delivery:			
1 Basic element ZI	Oc black		
1 Threaded bolt for foot M12 Steel galvanised			
1 Hexagon nut M16, galvanised steel			

Foot 80 M16x100		
ORDER N°. STE80M16100		
ZDc/black	m=360g/pc.	Fmax=13000N
Scope of delivery:		
1 Basic element ZDc black		
1 Threaded bolt for foot M16 Steel galvanised		
1 Hexagon nut M16, galvanised steel		

Foot 80 M16x160 levellable		
ORDER N°. STE80M16100N		
ZDc/black	m=360g/pc.	Fmax=13000N
Scope of delivery:		
1 Basic element ZDc black		
1 Threaded rod with internal thread for adjusting the adjustment		
plate from below		
1 Hexagon nut M16, galvanised steel		

Foot 80 M16x160						
ORDER N°. STE80M16160						
ZDc/black	m=360g/pc.	Fmax=13000N				
Scope of delivery:						
1 Basic element ZDc black						
1 Threaded bolt for foot M16 Steel galvanised						
1 Hexagon nut M16, galvanised steel						









Anti-slip pad for Foot 80

ORDER Nº ANTSTERO

NBR/black m=23g/pc.

Plate ESD for Foot 80

ORDER N°. TELSTE80ESD

PA/black m=41,2g/pc.

Conductive plate for use in electrostatically protected areas.

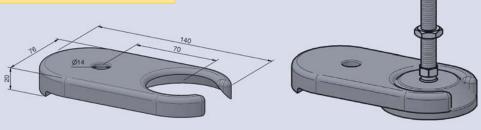
Clamping plate 80

ORDER Nº. KLE80

ZDc/black m=488g/pc.

The clamping plate is used for the connection between machine mount and the floor or wall.

The height of this module can be adjusted continuously.



Grit Foot 8 30 PA

ORDER Nº. RASS.PA

PA/black m=50g/pc. Fmax=1500N

Scope of delivery:

1 Basic element PA black

1 Threaded bolt for foot M8 Steel galvanised

Assembly directly into the core boring of the profile by way of a sliding block in the profile groove. Height adjustment by turning the foot piece.

Grid foot PA

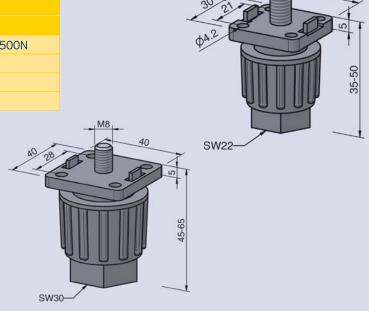
ORDER Nº. RASPA

PA/black m=78g/pc. Fmax=1500N

Scope of delivery:

1 Basic element PA black

1 Threaded bolt for foot M8 Steel galvanised





Castor 75

ORDER Nº. LEN75

Steel/galvanised m=261g/pc. Fmax=750N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP silver incl. tyres thermoplastic rubber elasto-

mer (TPE) - Tread color: dark grey

Ball bearing, thread protected castor for moveable constructions like moveable tables etc. The assembly can occur directly in the core hole of the profile or in combination with a foot plate.

Castor 75 antistation

OPDED NO LEN75ANT

Steel/galvanised m=250g/pc. Fmax=750N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP black incl. tyres thermoplastic rubber elasto-

mer (TPE) – Tread color: dark grey

Castor 75 with locking device

ORDER N°. LEN75MFES

Steel/galvanised m=261g/pc. Fmax=750N

Scope of delivery:

1 casing steel galvanised

1 wheel body PP silver incl. tyres of thermoplastic rubber elasto-

mer (TPE) - tread colour: dark grey

1 locking lever (plastic)

Castor 75 with locking device antistatic

ORDER Nº. LEN75MFESANT

Steel/galvanised m=261g/pc. Fmax=750N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP black incl. tyres thermoplastic rubber elasto-

mer (TPE) - Tread color: dark grey

1 Locking lever (plastic)

Castor 75 with plate bracket

ORDER N°. LEN75MPLA

Steel/galvanised m=314g/pc. Fmax=750N

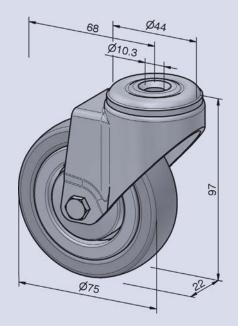
Scope of delivery:

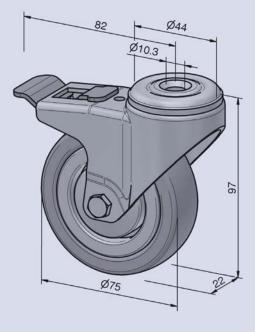
1 casing steel galvanised

1 wheel body PP grey incl. tyres of thermoplastic rubber elasto-

mer (TPE) - tread colour: dark grey

1 fixing plate 60x60mm









Castor 75 with plate bracket antistation

ORDER Nº. I EN75MPLAANT

Steel/galvanised m=314g/pc. Fmax=750N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP black incl. tyres thermoplastic rubber elasto-

mer (TPE) – Tread color: dark grey

1 Fixing plate 60x60mm

Castor 75 with plate bracket and locking dev.

Steel/galvanised m=335g/pc. Fmax=750N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP grau incl. tyres thermoplastic rubber elastomer

(TPE) - Tread color: dark grey

1 Fixing plate 60x60mm

1 Locking lever (plastic)

Castor 75 with plate bracket a. locking dev. anti. ORDER N°. LEN75MPLAUFESANT

Steel/galvanised m=335g/pc. Fmax=750N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP grau incl. tyres thermoplastic rubber elastomer

(TPE) - Tread color: dark grey

1 Fixing plate 60x60mm

1 Locking lever (plastic)

Castor 75 with plate bracket a. lock. dev. heavy

Steel/galvanised m=657g/pc. Fmax=2000N

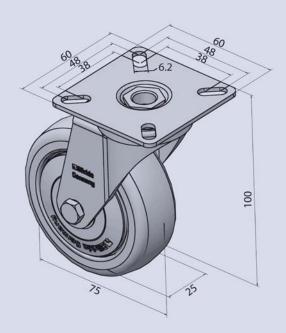
Scope of delivery:

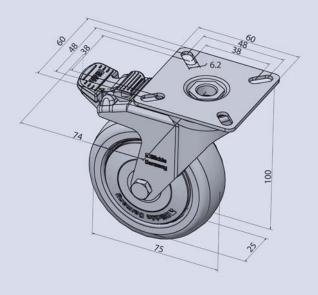
1 Casing Steel galvanised

1 Wheel body PA white incl. tyres PA - Tread color: white

1 Fixing plate 100x85mm

1 Locking lever







Castor 125

ORDER Nº. LEN125

Steel/galvanised m=637g/pc. Fmax=1200N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP silver incl. tyres thermoplastic rubber elasto-

mer (TPE) - Tread color: dark grey

Ball bearing, thread protected castor for moveable constructions like moveable tables etc. The assembly can occur directly in the core hole of the profile or in combination with a foot plate.

Castor 125 antistation

ORDER Nº. LEN125ANT

Steel/galvanised m=637g/pc. Fmax=1200N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP black incl. tyres thermoplastic rubber elasto-

mer (TPE) – Tread color: dark grey

Castor 125 with locking device

ORDER Nº. LEN125MFES

m=760g/pc. Fmax=1200N

Steel/galvanised
Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP silver incl. tyres thermoplastic rubber elasto-

mer (TPE) - Tread color: dark grey

1 Locking lever (plastic)

Castor 125 with locking device antistatic

ORDER N°. LEN125MFESANT

Steel/galvanised m=760g/pc. Fmax=1200N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP black incl. tyres thermoplastic rubber elasto-

mer (TPE) - Tread color: dark grey

1 Locking lever (plastic)

Castor 125 with plate bracket

ORDER N°. LEN125MPLA

Steel/galvanised m=759g/pc. Fmax=1200N

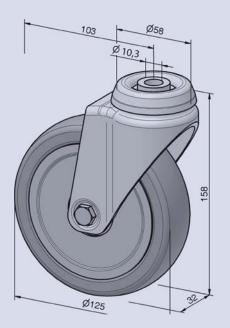
Scope of delivery:

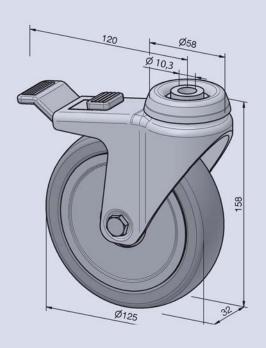
1 Casing Steel galvanised

1 Wheel body PP grau incl. tyres thermoplastic rubber elastomer

(TPE) - Tread color: dark grey

1 Fixing plate 90x66mm









Castor 125 with plate bracket antistatic

ORDER Nº. I EN125MPLAANT

Steel/galvanised m=759g/pc. Fmax=1200N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP black incl. tyres thermoplastic rubber elasto-

mer (TPE) – Tread color: dark grey

1 Fixing plate 90x66mm

Castor 125 with plate bracket and lock. device

Steel/galvanised m=877g/pc. Fmax=1200N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP grau incl. tyres thermoplastic rubber elastomer

(TPE) - Tread color: dark grey

1 Fixing plate 90x66mm

1 Locking lever (plastic)

Castor 125 with plate bracket a. lock. dev. anti. ORDER N°. LEN125MPLAUFESANT

Steel/galvanised m=877g/pc. Fmax=1200N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP black incl. tyres thermoplastic rubber elasto-

mer (TPE) – Tread color: dark grey

1 Fixing plate 90x66mm

1 Locking lever (plastic)

Castor 125 with plate bracket a. lock.dev. heavy

Steel/galvanised m=2.832g/pc. Fmax=6000N

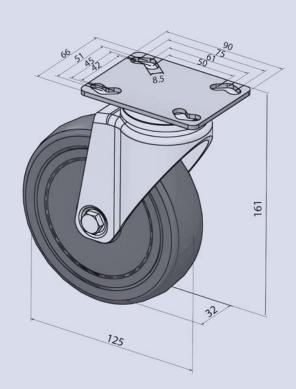
Scope of delivery:

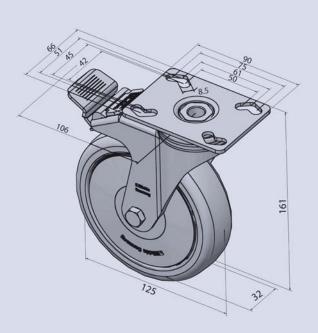
1 casing steel galvanised

1 wheel body PA white incl. tyres PA – tread colour: white

1 fixing plate 140x110mm

1 locking lever







Fixed castor for heavy loads 75

ORDER N°. BOC75

Steel/galvanised m=204g/pc. Fmax=750N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP silver incl. tyres thermoplastic rubber elasto-

mer (TPE) - Tread color: dark grey

Fixed castor for heavy loads 75 antistatic

Steel/galvanised m=204g/pc. Fmax=750N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP black incl. tyres thermoplastic rubber elasto-

mer (TPE) - Tread color: dark grey

Fixed castor for heavy loads 75 w. plate bracket

Steel/galvanised m=258g/pc. Fmax=750N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP grau incl. tyres thermoplastic rubber elastomer

(TPE) - Tread color: dark grey

1 Fixing plate 60x60mm

Fixed castor for h. loads 75 w. plate bracket anti.

ORDER Nº. BOC75MPLAANT

Steel/galvanised m=258g/pc. Fmax=750N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP black incl. tyres thermoplastic rubber elasto-

mer (TPE) - Tread color: dark grey

1 Fixing plate 60x60mm

Fixed castor for h. loads 75 w. plate bra.-heavy

ORDER N°. BOC75MPLAS

Steel/galvanised m=317g/pc. Fmax=1500N

Scope of delivery:

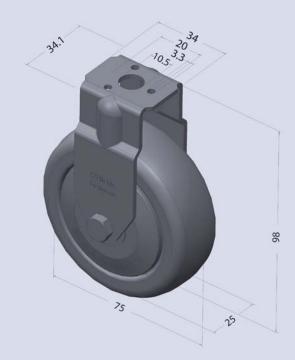
1 Casing Steel galvanised

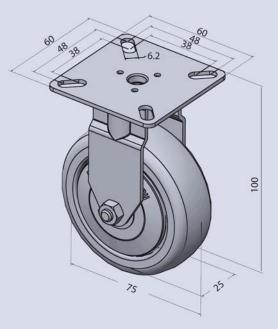
1 Wheel body PA white

1 Tyres PA - Tread color: white

1 Fixing plate 100x85mm

Ball bearing, thread protected castor for moveable constructions like moveable tables etc. The assembly can occur directly in the core hole of the profile or in combination with a foot plate.









Fixed castor for heavy loads 125 antistation

Steel/galvanised m=470g/pc. Fmax=1200N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP silver incl. tyres thermoplastic rubber elasto-

mer (TPE) – Tread color: dark grey

Fixed castor for heavy loads 125 w. plate

Steel/galvanised m=470g/pc. Fmax=1200N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP black incl. tyres thermoplastic rubber elasto-

mer (TPE) – Tread color: dark grey

bracket

ORDER Nº ROC125MPLA

Steel/galvanised m=597g/pc. Fmax=1200N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP grau incl. tyres thermoplastic rubber elastomer

(TPE) - Tread color: dark grey

1 Fixing plate 90x66mm

Fixed castor for h. loads 125 w. plate bra. anti.

Steel/galvanised m=597g/pc. Fmax=1200N

Scope of delivery:

1 Casing Steel galvanised

1 Wheel body PP black incl. tyres thermoplastic rubber elasto-

mer (TPE) – Tread color: dark grev

1 Fixing plate 90x66mm

Fixed castor for h. loads 125 w. plate bra.-heavy

ORDER N°. BOC125SCHWERPA

Steel/galvanised m= 1.885g/pc. Fmax=7500N

Scope of delivery:

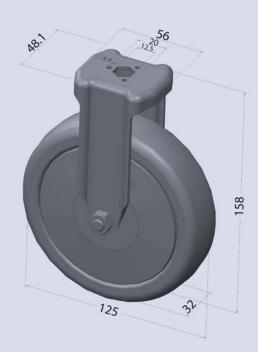
1 Casing Steel galvanised

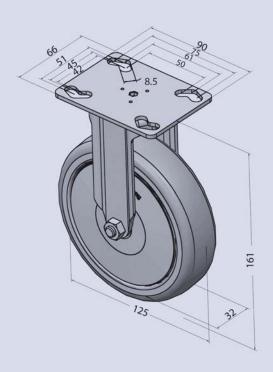
1 Wheel body PA white

1 Tyres PA - Tread color: white

1 Fixing plate 140x110mm

Ball bearing, thread protected castor for moveable constructions like moveable tables etc. The assembly can occur directly in the core hole of the profile or in combination with a foot plate.







Angle foot un-adjustable

ORDER N°. WINOVER

ZDc/black m=223g/pc.

Scope of delivery:

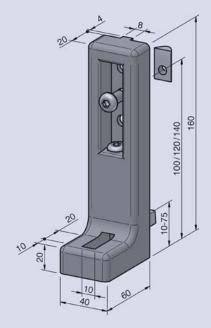
1 Basic element ZDc black

1 Half-round screw M8x16 Steel galvanised

1 Locking washer M8 Steel galvanised

1 Sliding block M8 Steel galvanised

Square for force couple fastening of floor or wall profile structures.



Angle foot adjustable

ORDER N°. WINMVER

ZDc/black m=272g/pc.

Scope of delivery:

1 Basic element ZDc black

1 Half-round screw M8x80 Steel galvanised

1 Thread base plate M8 Steel galvanised

1 Half-round screw M8x16 Steel galvanised

1 Locking washer M8 Steel galvanised

1 Sliding block M8 Steel galvanised

Floor attachment plate set

ORDER N°. BODSTZ

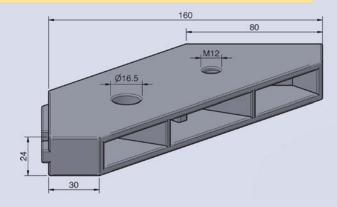
ZDc/black m=610g/pc.

Scope of delivery:

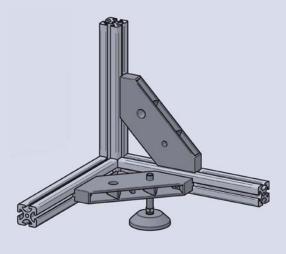
1 Basic element ZDc black

2 Cylinder head screw M8x30 Steel galvanised

2 Sliding block M8 Steel galvanised



Floor–fastening plate for leveling and strengthening machine frames.

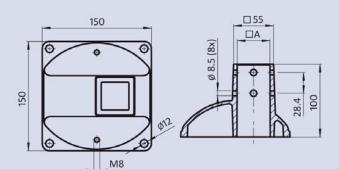




Post console 40

ORDER N°. PFOKON4040

AL-GD/bright m=940g/pc.



For supporting profiles. Particularly suited for the assembly of safety fences. Firmly connects the profiles to the ground.

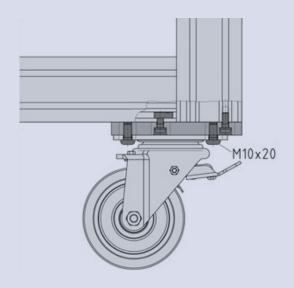


Castor-Adapter plate M10 - 105x80

AL-GD/bright m=810g/pc.

M10x20 M8x20

Universal adapter plate for 125 castor with plate. The adapter plate comes with holes pre-drilled in the grid dimensions of profile series 8.





Surface element that can be used as room divider, protective barrier, covering caps and doors. Assemble

in connection with the clamping profile, covering/border profile, angle, uniblock, clamping/multiblock or directly in the groove. This material is moisture resistant, impact resistance and can be used in ambient

Plastic plate 4 mm grey (RAL 7035)

ORDER N°. HPL4G

Laminated panel m=5.8kg/m2

Plastic plate 5 mm grey (RAL 7035)

ORDER N°. HPL5G

Laminated panel m=7.3kg/m2

Plastic plate 6 mm grey (RAL 7035)

ORDER Nº. HPL6G

Laminated panel m=8.4kg/m2

Plastic plate 8 mm grey (RAL 7035)

ORDER N°. HPL8G

Laminated panel m=11.5kg/m2

Plastic plate 10 mm grev (RAL 7035)

ORDER N°. HPL10G

Laminated panel m=14.6kg/m2

Plastic plate 10 mm grev (RAL 7035) - ESD

ORDER N°. HPL10GANT

Laminated panel m=14.6kg/m2

temperatures between -20 and +80°C.

Composite board 3 mm Al/PE

ORDER N°. VER3ALPEGR

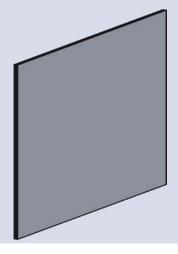
PE-Al anodized natural m=3,93kg/m2

Composite board 4 mm Al/PE

ORDER N°. VER4ALPE

PE-Al anodized natural m=5.8kg/m2

Surface element that can be used as room divider, protective barrier, covering caps and doors. Use in connection with the clamping profile, cover/border profile, angle, uniblock, clamping/multiblock or directly in the groove. Panel size on request.







Polycarbonate clear 3mm

ORDER N°. POL3T

PC/transparent m=3.6kg/m2

Polycarbonate clear 4mm

ORDER N°. POL41

PC/transparent m=4.8kg/m2

Polycarbonate clear 5mm

ORDER N°. POL5T

PC/transparent m=6kg/m2

Polycarbonate clear 6mm

ORDER Nº. POL6T

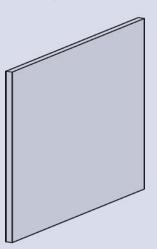
PC/transparent m=7.2kg/m2

Polycarbonate clear 8mm

ORDER Nº. POL8T

PC/transparent m=9.6kg/m2

See-through surface element that can be used as room divider, protective barrier, for covering caps and doors. Assemble in connection with the clamping profile, covering/border profile, angle, uniblock, clamping multiblock or directly in the groove. Panel size on request.





Shaft grid 20x20x3 steel zinc-coated

ORDER N°. WEL20203

Steel/galvanised m=4.6kg/m2

Shaft grid 30x30x3 steel zinc-coated

ORDER Nº. WEL30303

Steel/galvanised m=4.6kg/m2

Shaft grid 40x40x4 steel zinc-coated

ORDER Nº. WEL40404ST

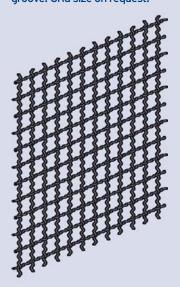
Steel/galvanised m=4.6kg/m2

Shaft grid 40x40x4 steel powder-coated black

ORDER N°. WEL40404BES

Steel/powder-coated black m=4,6kg/m2

Surface element that can be used as room divider, protective barrier, covering caps and doors. Use in connection with the clamping profile or directly in the groove. Grid size on request.



Grid 30x30x3 steel black (RAL 9005)

ORDER N°. GIT30303S

Steel/kunststoffbeschichtet m = 3.6kg/m2

Grid size on request

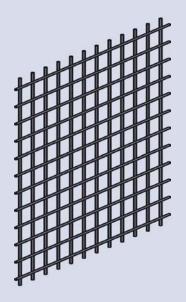
Grid 40x40x4 steel zinc-coated

ORDER N°. GIT40404ST

Steel/galvanised m=5.1kg/m2

Grid size on request

Spot-welded surface element that can be used as room divider, protective barrier, covering caps and doors. Assemble in connection with clamping profiles or directly in the groove in connection with the covering/border profile.





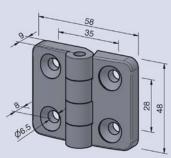


Hinge 8 30 PA

ORDER N°. SCH8.30PA

PA/black m=37g/pc. Fmax=100N

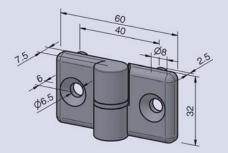
Hinge that cannot be unhinged for Profile Range 8 30 for the construction of small doors and movable attachments. Can be used in both left–side and right–side openings. The groove threads can, if necessary, be broken off.



Hinge PA right ORDER N°. SCHPAREC PA/black m=21q/pc. Fmax=100N

Hinge that can be unhinged for the construction of small doors and movable attachments. Supplied for either left–side or right–side opening.

Hinge PA lef	't	
ORDER N°. SC	HPALIN	
PA/black	m=21g/pc.	Fmax=100N



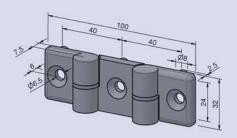


Hinge PA double

ORDER N°. SCHPADOP

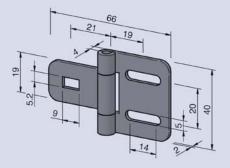
PA/black m=34g/pc. Fmax=100N

Unhinged hinge This model makes possible the manufacture of small doors and moveable fittings to the left and right of a stayer profile.



Hinge Steel ORDER N°. SCHST Steel/black m=53g/pc. Fmax=250N Scope of delivery: 1 Hinge black steel 3 Flanged oval head screw M5x8 black steel 1 Hexagon nut M5 black steel 1 Washer M5 black steel 1 Flatheaded screw M5x16 black steel

Hinge that cannot be unhinged for the construction of doors and movable attachments. Can be used in both left—side or right—side openings.





Hinge	8	30	ZN

ORDER N°. SCH8.30ZN

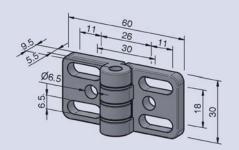
ZDc/black m=78g/pc. Fmax=750N

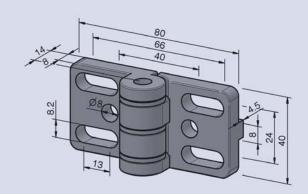
Not unhinged hinge for the manufacture of heavy doors and moveable attachments. The groove channels can be broken off. Through the long holes, the door gap can be set.

<u>Hinge ZN</u>

ORDER N°. SCHZN

ZDc/black m=178g/pc. Fmax=750N





Hinge 8 Al PP4 L

ORDER N°. SCH8ALPP4

Al/ m = 113g/pc. F = 500N

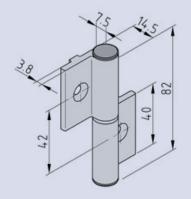
Scope of delivery:

2 Hinge leaves AI, anodized, natur

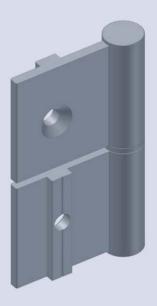
1 Hinge bolt

2 Sliding block V8 St M6 galvanised

2 countersunk screw DIN 7991 - M6x14 Steel galvanised



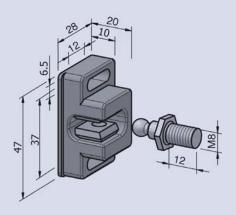
These slim hinges are suitable for use with side—hung doors and flaps assembled from profiles or consisting of solid panels.





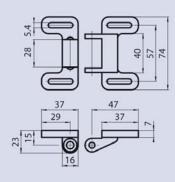
Ball catch PA					
ORDER N°. KUG	PA				
PA/black	m=45g/pc.	F=50N			
Scope of delivery:					
1 Basic element PA black					
1 Ball pin M8 Steel galvanised					

End finishing piece for small movable covers, sliding and swinging doors. Long holes for easy assembly and adjustment.



Ball catch double PA ORDER N°. KUGDOPPA PA/black m=38g/pc. F=25N Scope of delivery: 1 Basic element PA black 1 Ball pin M8 Steel galvanised

Closing element for movable covers, sliding and side—hung doors with or without frame. Oblong holes facilitate installation and adjustment.











Attachment corner set for ball catches

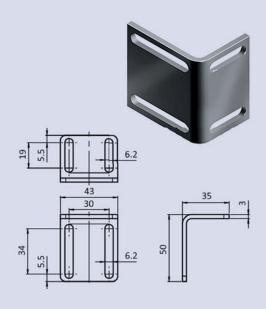
ORDER Nº BEESTZKLIG

Steel/galvanised m=45g/pc.

Scope of delivery:

- 1 Angle Steel galvanised
- 2 Half-round screw M6x14 Steel galvanised
- 4 Washer M6 Steel galvanised
- 1 Sliding block 2xM6-36 Steel galvanised
- 2 Half-round-screw M5x20 Steel galvanised
- 4 Washer M5 Steel galvanised
- 2 Sliding block M5 St
- 2 Hexagon nut M5 Steel galvanised
- 1 Washer M8 Steel galvanised
- 1 Sliding block M8 St
- 1 Hexagon nut M8 Steel galvanised

Universal attachment element for ball catches.



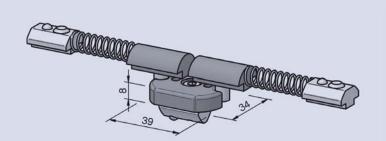


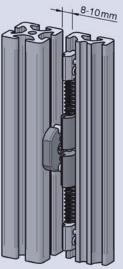
Door latch 40

ORDER N°. TUER40

PA/black m=85g/pc.

Arrester or fixation of doors and windows. Necessary door gap at least 8 mm. For assembly, no profile processing is necessary (profile grooves must be open). The locking force can be set.





Attachment corner set for catches

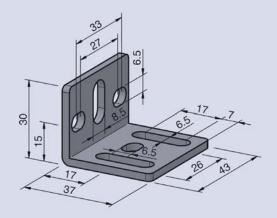
ORDER N°. BEFSTZSCH

AL/black m=45g/pc.

Scope of delivery:

- 1 Angle AL black
- 2 Half-round screw M6x14 galvanised steel
- 4 Washer M6 galvanised steel
- 1 Sliding block 2xM6-36 galvanised steel
- 2 Half-round screw M5x20 galvanised steel
- 4 Washer M5 galvanised steel
- 2 Hexagon nut M5 galvanised steel
- 1 Washer M8 galvanised steel
- 1 Hexagon nut M8 galvanised steel

Universal attachment element for magnet and ball catches.







Door stop set 8 PA

ORDER N°. ANSCHLAGWINKEL8

PA-FG / black

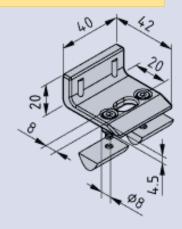
m =54g/pc.

Scope of delivery:

2 Door Stops PA-GF black

4 Cylinder head screw DIN6912 - M4x12 galvanised

4 Sliding block M5 Steel galvanised



This limitation angle limits the movement of movable elements such as doors and flaps. No holding function.



Magnet lock PA

ORDER Nº. MAGPA

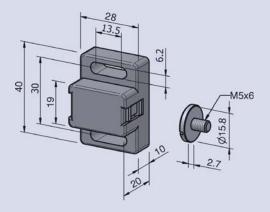
PA/black m=39g/pc.

F-front: 50N

Scope of delivery:

- 1 Basic element PA black
- 1 Flatheaded screw M5 Steel galvanised

End piece for small movable covers and sliding and swinging doors. Long holes for easy assembly and adjustment. According to the installation position, two different retention forces.





Handle 120 PA

ORDER Nº. HAN120PA

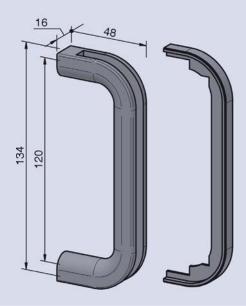
PA/black m=30g/pc.

Handle, for general application. Attachment from the front.

Covering cap für Handle 120 PA

ORDER N°. ABDHAN120PA

PA/black m=6g/pc.



Handle 160 PA

ORDER Nº. HAN160PA

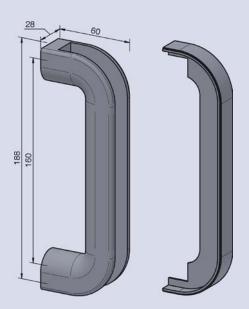
PA/black m=93g/pc.

Handle, for general application. Attachment from the front.

Covering cap für Handle 160 PA

ORDER Nº ARDHAN160PA

PA/black m=20g/pc.







Handle 120 Al

ORDER Nº. HAN120AL

AL/black m=37g/pc.

Handle 120 Al bent

ORDER Nº. HAN120ALG

AL/black m=43g/pc.

Attachment set for Handle 120 Al

ORDER N°. BEFSTZHAN120AL

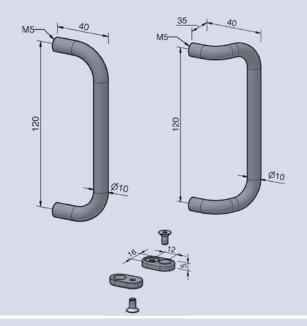
ZDc/black m=21g/pc.

Scope of delivery:

2 Basic element ZDc black

2 Countersunk screw M5x10 black steel

Handle, for general application. Attachment from the front.



Handle 200 Al

ORDER Nº. HAN200AL

AL/black m=261g/pc.

Handle 200 Al bent

ORDER Nº HANZODALO

AL/black m=312g/pc.

Attachment set for Handle 200 Al

ORDER N°. BEFSTZHAN200AL

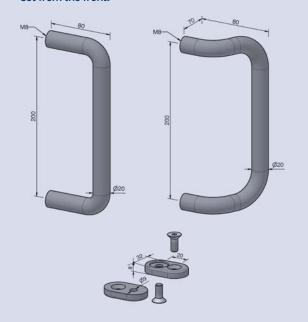
ZDc/black m=130g/pc.

Scope of delivery:

2 Basic element ZDc black

2 Countersunk screw M8x18 black steel

Special—shape round aluminum handle for general use. Hidden attachment from the back or with attachment set from the front.



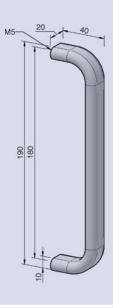


Handle 180 Al

ORDER N°. HAN180AL

AL/anodized, natural color m=87g/pc.

Handle for general application with concealed fixing at the rear.

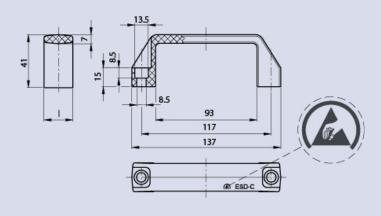


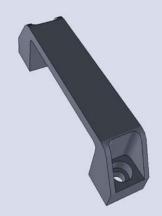
Handle 117 PA FSD

ODDED NO HAN117DAESI

PA/black m=340g/pc.

Handle, for general application. Attachment from the front.







1/1

Catch lock

ORDER Nº. FALI

ZDc/black m=480g/pc.

Catch lock simultaneous locking

ORDER N°. FALLGLE

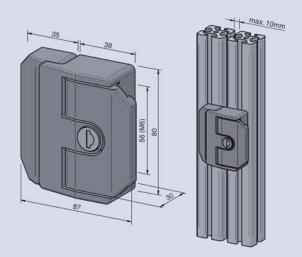
ZDc/black m=568g/pc.

Catch lock different locking

ORDER N°. FALVER

ZDc/black m=568g/pc.

Robust catch lock for swinging doors. Manipulation—proof through attachment on reverse side. The lock can only be used from one side (depending on assembly from the outside or the inside). Lockable edition can be supplied (simultaneous locking, including 2 keys).



Catch lock PROe

ORDER N°. FALVERPROE

ZD-AL/black powder coated m = 380g/pc.

Emergency opener for Catch lock PROe

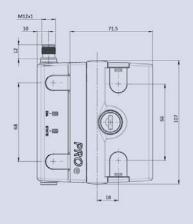
ORDER N°. NOTFALVERPROE

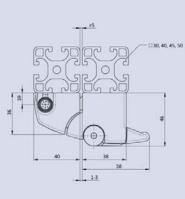
Basic element/push button: PA / black

Unlocking bolt: steel m=110g/pc.

For locking doors and flaps easily and securely; installation without mechanical machining; in locked mode, the unit cannot be dismantled; M12 plug, 8-pole, for doors hinged right/left, plug outlet at top or bottom; system voltage 24 V; UL certified, tested to B6; safety class category 4, Ple.

This emergency opener is used for emergency release from the rear.











Uniblock 8 30 10mm PA

ORDER N°. UNI8.10PA

PA/black m=9g/pc. Fmax=200N

Distance plate for uniblock 2 mm

ORDER Nº. DISUNI2

PA/black m=1g/pc.

Distance plate for uniblock 3 mm

ORDER N°. DISUNI3

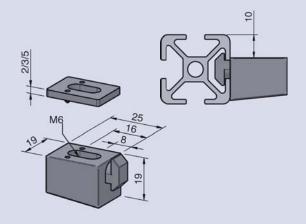
PA/black m=2g/pc.

Distance plate for uniblock 5 mm

ORDER Nº. DISUNIS

PA/black m=3g/pc.

Universal attachment piece for surfaces and smaller attachments of Profile Range 8 30. Attach by pressing into the profile groove and then turning by 90°. The distance plates (various thicknesses) can be plugged in and are self–fixing and can be used to set the distance between the surface element and the profile edge.



Uniblock 8mm PA

ORDER Nº. UNI8PA

PA/black m=10g/pc. Fmax=250N

Uniblock 12mm PA

ORDER N°. UNI12PA

PA/black m=10g/pc. Fmax=250N

Distance plate for uniblock 2 mm

ORDER Nº. DISUNI2

PA/black m=1g/pc.

Distance plate for uniblock 3 mm

ORDER Nº. DISUNI3

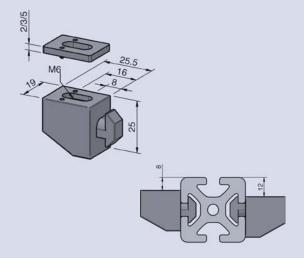
PA/black m=2g/pc.

Distance plate for uniblock 5 mm

ORDER N°. DISUNIS

PA/black m=3g/pc.

Universal attachment piece for surfaces and smaller attachments. Attach by pressing into profile groove and turning by 90°. The distance plates (various thicknesses) can be plugged in and are self–fixing and can be used to set the distance between the surface element and profile edge.

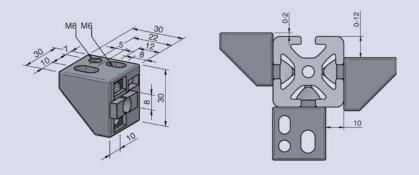






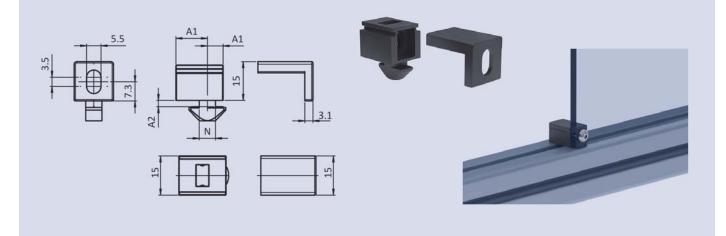
Uniblock ZN				
ORDER N°. UNIZN				
ZDc/black	m=10g/pc.	Fmax=1000N		
Scope of delivery:				
1 Basic element ZDc black				
1 Anti-twist device ZDc black				

Universal fixing element for field elements and heavy attachments. Fixing elements are fitted to the profile groove using screws and sliding blocks. The distance to the profile edge can be adjusted via millimetre grid. The grid component also serves to prevent any twisting.



Multiblock PA M6 ORDER N°. MULPAM6 PA/black m=13g/pc. Scope of delivery: 1 Basic element PA black 1 Angle support PA black

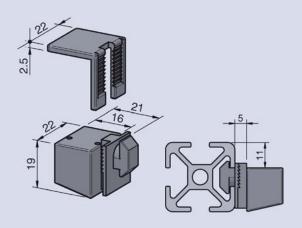
Fixing block for fixing field elements of different thicknesses. The Basic element is attached by inserting it into the profile groove and turning it by 90°.





Clamping-Multiblock 8 30 11mm PA ORDER N°. KLEMUL8.11PA PA/black m=8g/pc. Fmax=200N Scope of delivery: 1 Basic element PA black 1 Angle support PA black

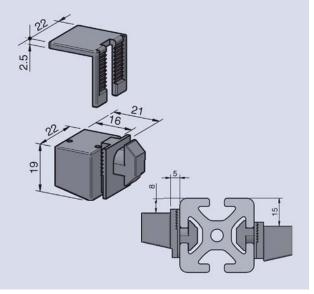
Attachment element for surfaces of different thicknesses matching Profile Range 8 30. Attach by pressing into the profile groove and then turning by 90°. The surface element is fixed by pressing the grid bracket. This is also why pre–cut parts can be built in without any extra work.



Clamping-Multiblock 8mm PA ORDER N°. KLEMUL8PA PA/black m=8g/pc. Fmax=250N Scope of delivery: 1 Basic element PA black 1 Angle support PA black

Attachment element for surfaces of different thicknesses. Attach by pressing into profile groove and turning by 90°. The surface element is attached by pressing the grid bracket. It is therefore possible to build in precut parts without extra work.

Clamping-Multiblock 15mm PA				
ORDER N°. KLEMUL15PA				
PA/black	m=8g/pc.	Fmax=250N		
Scope of delivery:				
1 Basic element PA black				
1 Angle support PA black				



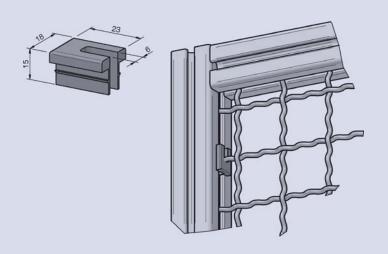


Grid holder 4mm

ORDER Nº. GIT4

PA/black m=3g/pc.

Element for fixing wave grids with 4 mm wire thickness. This element can be used after the assembly of the grid in the profile groove 8. It fixes the grid in the groove and prevents the grid from clattering.



Holder for surface element

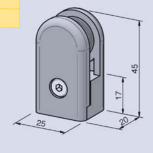
ORDER N°. HALFLAE

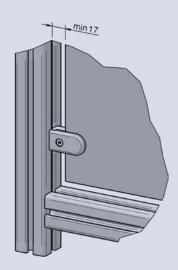
ZDc / grey m=74g/pc.

Scope of delivery:

- 1 Basic element ZDc
- 1 Cylinder head screw M5x16 galanised
- 5 Distance rubbers, black

Element for affixing surface elements which are not enclosed by profiles. The clamping occurs using rubber plates so that also glass plates can be fixed.

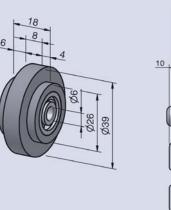


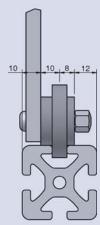




Roller PA				
ORDER N°. ROLPA				
PA/black	m=31g/pc.	Fmax=150N		
Scope of delivery:				
1 Basic element PA black				
2 Grooved hall hearing sealed steel				

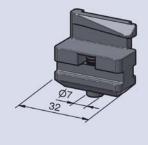
Universally applicable wheel that is guided into profile grooves. Its asymmetrical construction means that different types of construction are possible. It is mostly used for sliding doors or lift doors of a light construction. The doors can be used without profile frames by assembling the wheels directly on to the surface element.

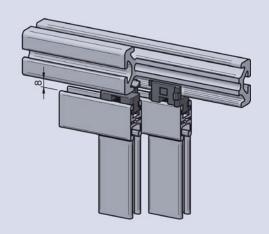




Sliding door guide set 8/8 ORDER N°. SCHFUEHSTZ88 POM/black m=24g/pc. Scope of delivery: 4 Basic elements PA black (2x right, 2x left)

Gliding element for the construction of sliding doors when using the clamp profile 32×18 .







T-Slot slider 8 80x40

ORDER Nº GLESCHEUFH88040

POM/black m=101g/pc.

Scope of delivery:

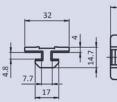
1 T-slot slider ZDc

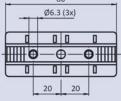
2 Sliding shoes POM black

2 Half-round screw M5 x 25

2 O-rings DIN 3771 5x1.5

2 Sliding block groove, 8 M5









To be used as sliding blocks in profiles with groove 8.

Safety Hanger 8

ODDED NO SIALIES

Steel/galvanised m=992g/Set

Scope of delivery:

2 Support brackets, steel galvanised

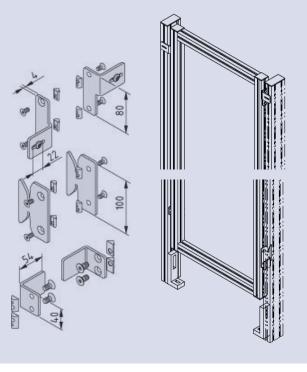
2 Support hooks, steel galvanised

2 Angle, steel galvanised

12 Sliding block St M8

12 Security bolt M8x16 St

This safety hanger is used for attaching safety fence fields to the stands of our ALU 40 safety fence series



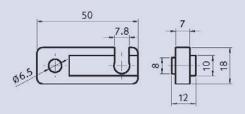


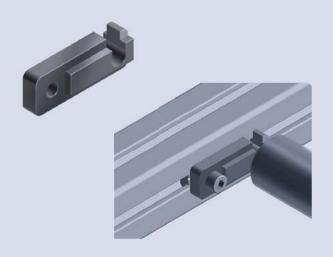
Roller holder

ORDER Nº ROLLENHALTER

PA/black m=8g/pc.

Holder for fitting castors to aluminium profiles. Castors can be replaced without dismantling the profiles.





Roller element with lateral guide

ORDER N°. ROLLELEMMS

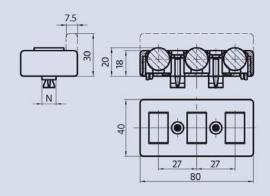
PA/black m=43,3g/pc.

Scope of delivery:

1 Casing: PA black, glass-ball reinforced

3 Roller: POM black

2 Cylinder head screw DIN 7984 M5x25



For the assembly of roller conveyors of any length and width. Conveyed goods cannot move sideways due to the lateral guides.





Roller element without lateral guide

m=41,2g/pc.

ORDER N°. ROLLELEMOSF

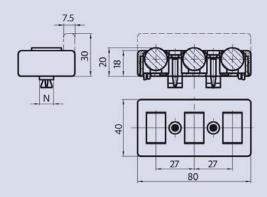
Scope of delivery:

PA/black

1 Casing: PA black, glass-ball reinforced

3 Roller: POM black

2 Cylinder head screw DIN 7984 M5x25



For the assembly of roller conveyors of any length and width.



Tool carriages 15 PA

ORDER Nº. WERPA

PA/black

m=9g/pc.

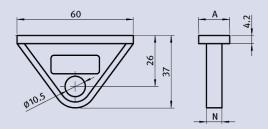
Gliding element with holder hole for tools, device balancers and the likes Gliding guides in the profile groove.

Tool carriages 16 PA

ORDER N°. WER16PA

PA/black

m=9g/pc.





m=7g/pc.



Cable ties / hose retainer

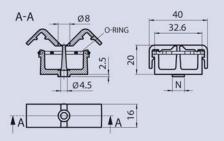
ORDER N°. KABSCH8

PA/black

can be opened and closed.

For attaching cables without an additional cable tie;

O-Ring black





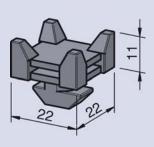


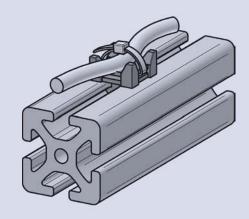
Cable-binding block PA

ORDER Nº. KABPA

PA/black m=5g/pc.

Attachment element for hoses and cables. Attach by pressing into the profile groove and then turning by 90°. Cables and hoses are attached by using cable ties.









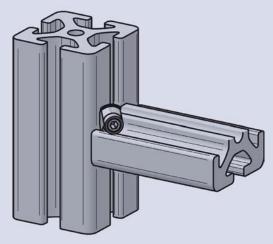
Potential equalization

ORDER Nº POTE

Steel/galvanised m=4.7g/pc.

The element produces an electrical, conducting connection within the profile construction. On constructing this element, the protective layer of Eloxal is destroyed and therefore has a neutralizing effect on the charge potential.



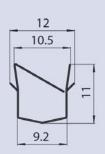


Clamping spring steel

ORDER Nº. KLEST

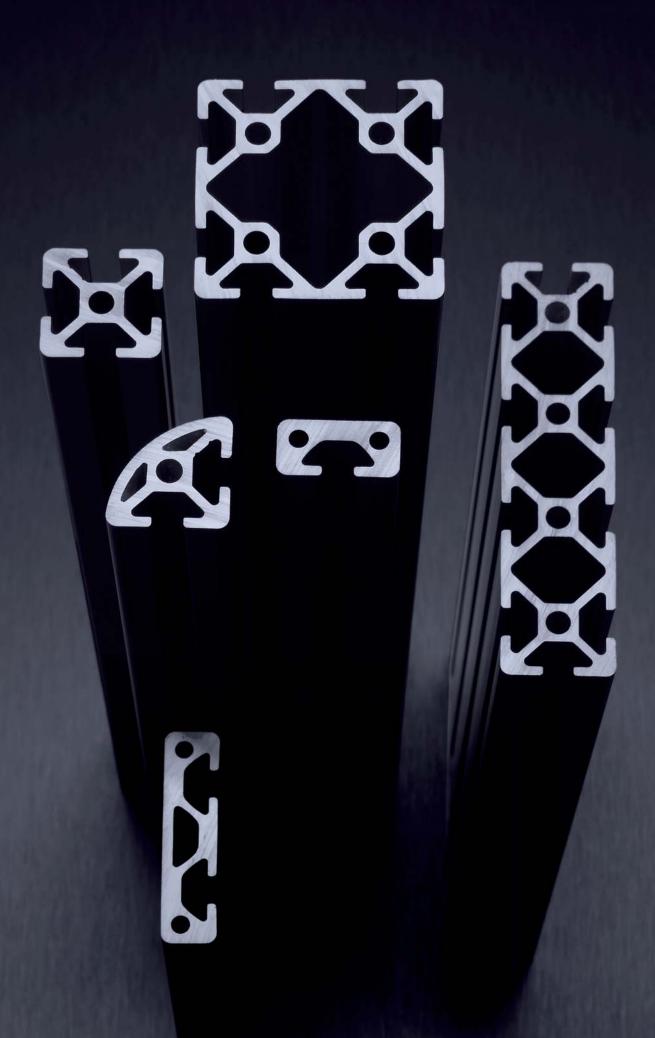
Stainless steel 1.4305 m=4 g/pc. L=80mm

For attaching field elements of between 2 and 9 mm thickness in the groove. Suitable for clamping profile 32x18.













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PAGE 135			



Profile 5 20x10

ORDER N°. PR05.2010

L=6000+10/-5mm

m=0,35kg/m

A=1,28cm2

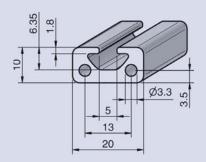
Wx=0,22cm3

Wy=0,53cm3

Ix=0,12cm4

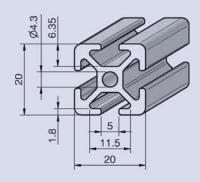
Iy=0,53cm4

Flat profile for handles, edge strips and various attachments.



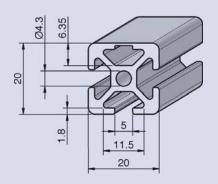
Profile 5 20x20 ORDER N°. PRO5.2020 L=6000+10/-5mm m=0,48kg/m A=1,80cm2 Wx=0,74cm3 Wy=0,74cm3 Ix=0,74cm4 Iy=0,74cm4

Profile for general, compact and cost-effective constructions. Can be combined with Range 8. For corresponding system modules see Accessories Range 5.



Profile 5 20x20 1N ORDER N°. PRO5.20201N L=6000+10/-5mm m=0,50kg/m A=1,85cm2 Wx=0,74cm3 Wy=0,74cm3 Ix=0,74cm4 Iy=0,77cm4

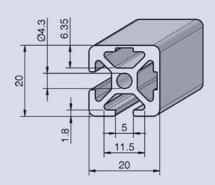
Profile for general, compact and cost-effective constructions. Can be combined with Range 8. For corresponding system modules see Accessories Range 5.





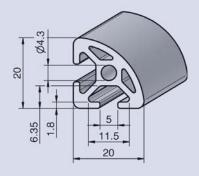
Profile 5 20x20 2N 90°		
ORDER N°. PRO5.20202N90		
L=6000+10/-5mm		
m=0,51kg/m		
A=1,91cm2		
Wx=0,76cm3		
Wy=0,76cm3		
lx=0,78cm4		
ly=0,78cm4		

Profile for general, compact and cost-effective constructions. Can be combined with Range 8. For corresponding system modules see Accessories Range 5.



Profile 5 R20 90° ORDER N°. PR05.R2090 L=6000+10/-5mm m=0,46kg/m A=1,71cm2 Wx=0,54cm3 Wy=0,54cm3 Ix=0,59cm4 Iy=0,59cm4

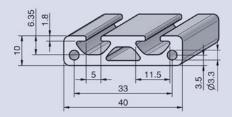
Round profile for covering caps, tables and shelving parts.





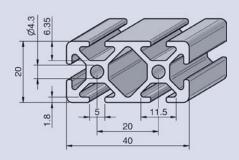
Profile 5 40x10
ORDER N°. PRO5.4010
L=6000+10/-5mm
m=0,63kg/m
A=2,34cm2
Wx=0,45cm3
Wy=1,80cm3
Ix=0,24cm4
Iy=3,59cm4

Flat profile for handles, edge strips and various attachments.



Profile 5 40x20 ORDER N°. PR05.4020 L=6000+10/-5mm m=0,87kg/m A=3,22cm2 Wx=1,39cm3 Wy=2,53cm3 Ix=1,39cm4 Iy=5,16cm4

Profile for general, compact and cost-effective constructions. Can be combined with Range 8. For corresponding system modules see Accessories Range 5.

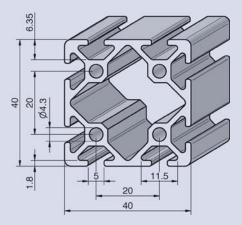






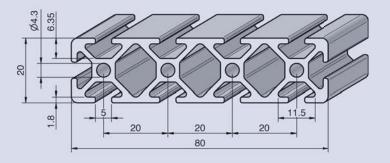
Profile 5 40x40
ORDER N°. PRO5.4040
L=6000+10/-5mm
m=1,33kg/m
A=4,94cm2
Wx=4,53cm3
Wy=4,53cm3
Ix=9,16cm4
ly=9,16cm4

Profile for general, compact and cost-effective constructions. Can be combined with Range 8. For corresponding system modules see Accessories Range 5.



Profile 5 80x20 ORDER N°. PRO5.8020 L=6000+10/-5mm m=1,67kg/m A=6,06cm2 Wx=2,68cm3 Wy=8,95cm3 Ix=2,68cm4 Iy=35,80cm4

Profile for general, compact and cost-effective constructions. Can be combined with Range 8. The closed cavity can function as compressed air piping. For corresponding system modules see Accessories Range 5.









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Central plate set 5

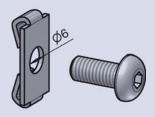
ORDER N°. ZENSTZ5.

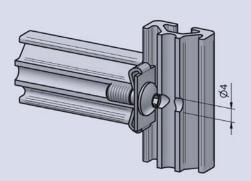
Steel/galvanised m=4g/pc.

Scope of delivery:

- 1 Basic element Steel galvanised
- 1 Half-round screw M5x12 Steel galvanised

Non-positive profile connector. Easy to use and little outlay (screws / through-drill) for both of these connecting profiles. The type of connection cannot be retrospectively built into an existing frame construction and there is only minimal room for play. The recommended tightening force is 4.5 Nm.





Screw in connector set 5

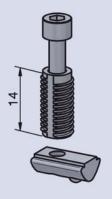
ORDER N°. EINSTZ5.

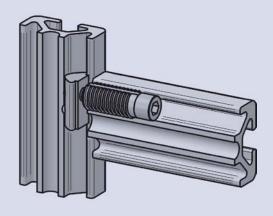
Steel/galvanised m=6g/pc. Fmax=250N

Scope of delivery:

- 1 Basic element Steel galvanised
- 1 Cylinder head screw M5 special Steel galvanised
- 1 roove stone 5 M4 with base Steel galvanised

Force–fit self securing profile connector. Simple application and lowest processing effort (no machining necessary). The profiles can be set continuously in their locations and can also subsequently be built into existing constructions. This connection technique is very often used with on location assembly. The recommended tightening torque is 3 Nm.







Universal Connector set 5

ORDER Nº. UNISTZ5

ZDc/galvanised m=7g/pc.

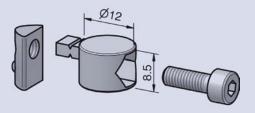
Scope of delivery:

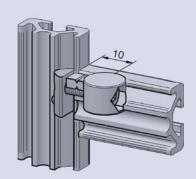
1 Basic element ZDc

1 Cylinder head screw M4x14 Steel galvanised

1 Sliding block 5 M4 Steel galvanised

Non-positive profile connector. Easy to use and little outlay (variable drilling in one of the connecting profiles). The profiles can be variably set in their positions and can be retrospectively built into existing constructions. To guarantee an optimal fastening hold, these connectors should always be built in pairs. Twisting protection can be interrupted. The recommended tightening force is 3 Nm.





Universal butt connector set 5

ORDER Nº. UNISTOSTZ5

ZDc/galvanised m=10g/pc.

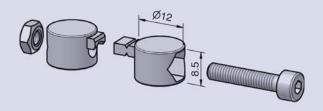
Scope of delivery:

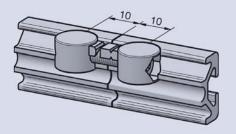
2 Basic element ZDc

1 Cylinder head screw M4x20 Steel galvanised

1 Hexagon nut M4 Steel galvanised

Non-positive profile/joint connector. Simple to use and little outlay (only one drill per profile). These connectors are used if the profile production length is not enough and a joint proves unavoidable. To guarantee an optimal fastening hold, these connectors should be built in pairs. The recommended tightening force is 3 Nm.





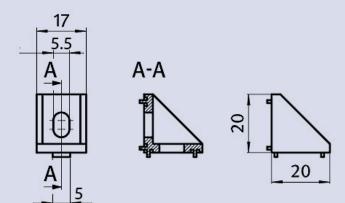


Angle 5 20x20 Zn

ORDER N°. WIN5.2020ZN

ZDc

m=13g/pc.



Angle for non–positive reinforcement of profile connections and for attaching components to profile constructions. When assembling surfaces the groove ledgers can be broken off.



Angle set 5 20x20 Zn

ORDER Nº. WINSTZ5.2020ZN

ZDc m=23g/pc.

Scope of delivery:

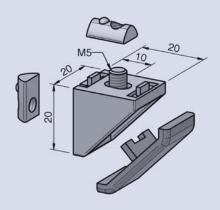
1 Angle 5 20x20 Zn

2 Half-round screw M5x8 Steel galvanised

2 Sliding block 5 M5 Steel galvanised

1 Covering cap for angle 5 20x20 PA black

Angle for non–positive reinforcement of profile connections and for attaching components to profile constructions. When assembling surfaces the groove ledgers can be broken off.





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Connector set 5 R20 90°

ORDER N°. VERSTZ5.R2090

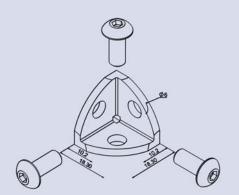
ZDc bright m=21g/pc.

Scope of delivery

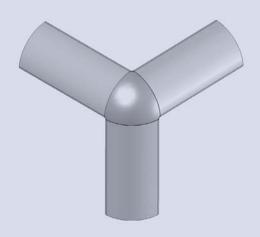
1 Angle 5 R20 90°

3 Half-round screw M5x12 Steel galvanised

1 Angle-Covering cap 5 20 90° PA black



Element for connecting nodes of up to three same profiles. The special covering cap is used to cover all profile ends therefore improving the appearance and twist–safety of the connections.



Angle set 5 40x40 Zn

ORDER N°. WINSTZ5.2020ZN

ZDc m=58g/pc.

Scope of delivery:

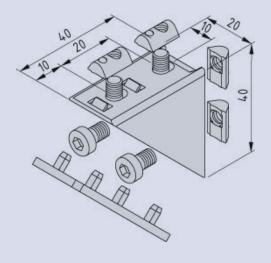
1 Angle 5 40x40 Zn

4 Half-round screw M5x8 Steel galvanised

4 Sliding block 5 M5 Steel galvanised

1 Covering cap for angle 5 40x40 PA black

Angle for non–positive reinforcement of profile connections and for attaching components to profile constructions. When assembling surfaces the groove ledgers can be broken off.





Sliding block 5 M3 steel

ORDER N°. NUT5.M3ST

Steel/galvanised m=2g/pc.

Universal sliding attachment element. The sliding block can be slewed in at any point along the profile groove. Self-fixing through spring-mounted ball.

Sliding block 5 M4 steel

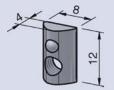
ORDER Nº. NUT5.M4ST

Steel/galvanised m=2g/pc.

Sliding block 5 M5 steel

ORDER Nº. NUT5.M5ST

Steel/galvanised m=2g/pc.



Sliding block 5 M3 steel with rigde

ORDER N°. NUT5.M3ST

Steel/galvanised m=2g/pc.

Sliding block 5 M4 steel with rigde

ORDER N°. NUT5.M4STS

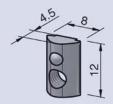
Steel/galvanised m=2g/pc.

Sliding block 5 M5 steel with rigde

ORDER N°. NUT5.M5STS

Steel/galvanised m=2g/pc.

Universal sliding connection element with ridge for automatic positioning which guarantees an optimal bearing surface and prevents it from falling out when adjustments are made. The sliding block can be slewed in at any point along the groove. Self–fixing through spring–mounted ball.





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Covering cap 5 20x10

ORDER N°. ABD5.2010

PA/black m=0,6g/pc.

Covering cap 5 20x20

ORDER N°. ABD5.2020

PA/black m=1,2g/pc.

Covering cap 5 40x10

ORDER Nº ARDS 4010

PA/black m=1g/pc.

Covering cap 5 40x20

ORDER Nº. ABD5.4020

PA/black m=2,2g/pc.

Covering can 5 40x40

ORDER N°. ABD5.4040

PA/black m=5g/pc.

Covering cap 5 80x20

ORDER Nº ARDS 8020

PA/black m=4,4g/pc.

Covering cap 5 R20 90°

ORDER Nº ARDS R2090

PA/black m=1g/pc.

Covering cap for boring 5 mm silver

ORDER Nº ARDROHS

PA/silver (RAL9006) m=1g/pc.

Profile cap rounded off on front side. Prevents dirt from entering, avoids injuries/cuts and is also a decorative end to the profile cap. Deburring the cut edge of the profile is unnecessary. Attach by pressing onto profile face.







Covering-/Bordering profile 5 PP natural

ORDER N°. ABDEIN5.PPN

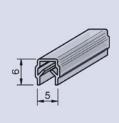
PP/natural m=13,5g/m

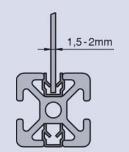
1.5mm to 2mm thick plastic element to cover profile groove or to form the edge of surfaces. Assembled by pressing into profile groove.

Covering-/Bordering profile 5 PP black

ORDER N°. ABDEIN5.PPS

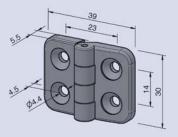
PP/black m=13,5g/m





Hinge 5 PA ORDER N°. SCH5.PA PA/black m=8g/pc. FAmax=200N Frmax=400N

Plastic hinge that cannot be unhinged; for small doors and movable attachments. Can be used on left and right side.





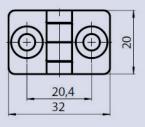


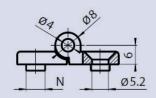
Hinge 5 PA 2-bolt mounting system

ORDER N°. SCHS.FALOCZO

PA/black m = 5g/pc. FAmax=240N FRmax=300N

Plastic hinge that cannot be unhinged; for small doors and movable attachments. Can be used on left and right side.





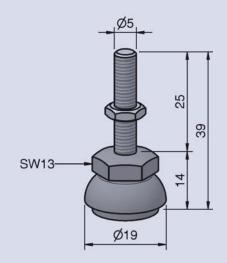


ORDER N°. STE5.20M525 PA/black m=8g/pc. Fmax=1000N Scope of delivery: 1 Basic element PA black

1 Threaded bolt for foot M5 Steel galvanised

1 Hexagon nut M5 Steel galvanised

Infinitely variable height adjustable small foot without tilting correction but with glued-on anti-slip pad.





Uniblock 5 6 mm PA

ORDER Nº LINIS 6PA

PA/black m=3g/pc. Fmax=150N

Distance plate for uniblock 5 1 mm

ORDER N°. DISUNI5.1

PA/black m=0.5g/pc.

Distance plate for uniblock 5 2 mm

ORDER N°. DISUNI5.2

PA/black m=1g/pc.

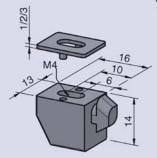
Distance plate for uniblock 5 3 mm

ORDER N°. DISUNI5.3

PA/black m=1,5g/pc.

Universal attachment piece for surfaces and smaller attachments. Attach by pressing into profile groove and turning by 90°. The distance plates (various thicknesses) can be plugged in and are self–fixing and can be used to set the distance between the surface element and profile edge.





Clamping-Multiblock 5 6 mm PA

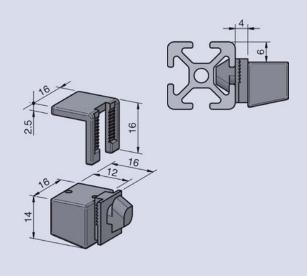
ORDER N°. KLEMUL5.6PA

PA/black m=3g/pc. Fmax=150N

Scope of delivery:

- 1 Basic element PA black
- 1 Angle support PA black

Attachment element for surfaces of different thicknesses. Attach by pressing into profile groove and turning by 90°. The surface element is attached by pressing the grid bracket. It is therefore possible to build in precut parts without extra work.



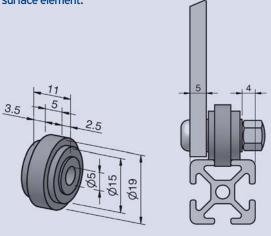


Roller 5 PA

ORDER Nº. ROL5.PA

PA/black m=5g/pc. Fmax=50N

Universally applicable wheel that is guided into profile grooves. Its asymmetrical construction means that different types of construction are possible. It is mostly used for sliding doors or lift doors of a light construction. The doors can be used without profile frames by assembling the wheels directly on to the surface element.



Half-round screw M5x8

ORDER N°. HALM58

Steel 10.9/galvanised m=2g/pc.

Half-round screw M5x12

ORDER N°. HALM512

Steel 10.9/galvanised m=2g/pc.

Half-round screw M5x12 stainless steel

ORDER Nº. HALM512ROS

Stainless steel m=2g/pc.

Half-round screw M5x16

ORDER N°. HALM516

Steel 10.9/galvanised m=3g/pc.

Half-round screw M5x20

ORDER N°. HALM520

Steel 10.9/galvanised m=3g/pc.

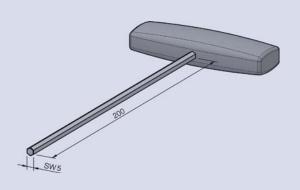
Recommended screw form for most connection types. Other dimensions are available on request.





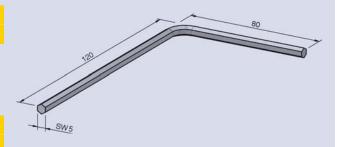


Hexagon screwdriver SW5 with T-handle ORDER N°. SECSW5QUE These screwdrivers are specially adjusted to match the section catch in their specification. They make it easier to tighten the screws and in the process guarantee optimal connection fastness. For screws which are tightened by a section bolt the pivoting angle can be halved (30°) by using both arms of the Allen key*.



Allen key* Hexagon screwdriver SW5
ORDER N°. WINSECSW5

Allen key* Hexagon screwdriver SW6
ORDER N°. WINSECSW6

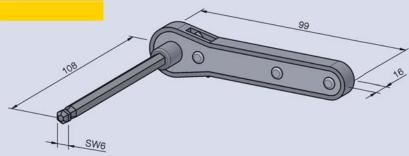




Ratchet SW 5mm incl. bit key 5mm

With this tool, the connector sets 40 and 80 can be quickly and efficiently assembled. The plastic coated grip saves the profile groove during assembly.

Ratchet SW 6mm incl. bit key 6mm



Twist drill for connection set 40/80 order N°. STUVERSTZ4080

The special specification enables simple and quick processing of sections also with interrupted cut (section bolt).

Twist drill for universal connection set 5

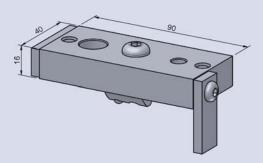
Twist drill for universal connection set

Twist drill Ø 15/9
ORDER N°. STU159

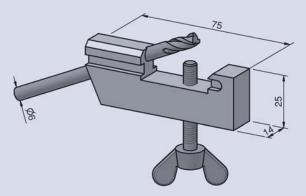




Auxiliary tool for processing the correct positional arrangement of sections for the section connector. Primarily to be used with the portable drill.



This drilling gauge is suitable for the manufacture of the required screw head supporting surface in the section base. With standard battery drilling machines and the corresponding cutter this screw support can be quickly manufactured in the correct positional arrangement.





Tools for screw in connector 5

ORDER Nº WERFINS

Steel/galvanised m = 5g/pc.

This tool is especially suitable for the frontal attachment of the screw in connector in the profile groove. Using a commercial hand drill, a quick and inexpensive pre-assembly of the connector is possible.

Tools for screw in connector 8 30

ORDER Nº WERFINS 30

Steel/galvanised m = 15g/pc.

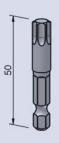
Tool for screw in connector

ORDER Nº. WEREIN

Steel/galvanised m = 49g/pc.







WerEin8.30



WerEin

Other tools on request









Alváris is your competent partner, supplying everything from simple cuts with and without processing through to the supply of individual components and complete customer-specific solutions, all from one port of call.

Our highly qualified engineers cooperate with our customers to develop creative solutions for all spheres of industry. Over many years, Alváris has completed numerous projects and, with its highly qualified staff, is your preferred partner throughout the entire processing chain – from engineering through to construction, installation and commissioning.

CONTENTS

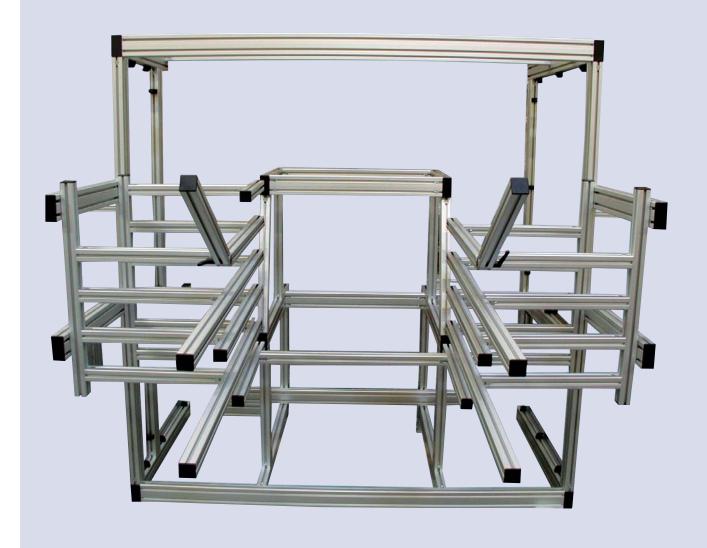
Scope of services

- 1. Machine racks
- 2. Machine housings
- 3. Cabinets
- 4. Test equipment
- 5. Storage and transport technology
- 6. Lift systems
- 7. Customer-specific applications





1. Machine racks





2. Machine housings







3. Cabinets





4. Test equipment





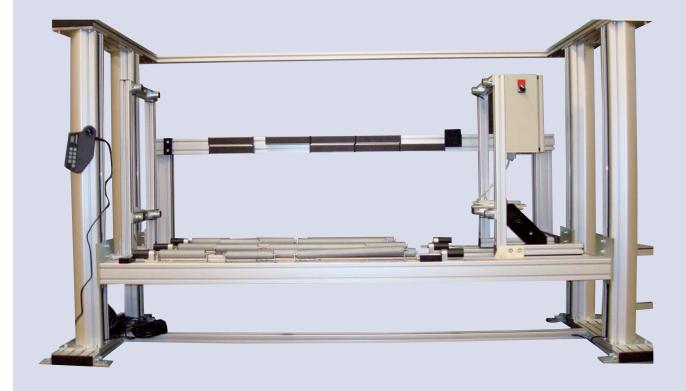


5. Storage and transport technology





6. Lift systems











7. Consumer-specific applications













The Alváris work bench solutions are designed in line with current standards. Together with our customers, we design optimum solutions for your specific requirements. We rely on tried-and-tested modular system solutions and our extensive experience gained from numerous customer-specific work bench solutions supplied by us. All ESD work benches are tested to IEC 61340 prior to delivery.

CONTENTS

1. Model variations

- 1.1 Work bench with 4 feet
- 1.2 Work bench with lifting columns height-adjustable (electrically / manually)
- 1.3 Base rack with 4 feet
- 1.4 Base rack with lifting columns
- 1.5 Upper assemblies
- 1.6 Accessories
- 1.7 ESD version

2. Technical guidelines / standards

- 2.1 General
- 2.2 Most important standards
- 2.3 Overview of work bench space requirement
- 2.4 Work benches seated work
- 2.5 Work benches standing work
- 2.6 Working and seating heights
- 2.7 Project images





1. MODEL VARIATIONS

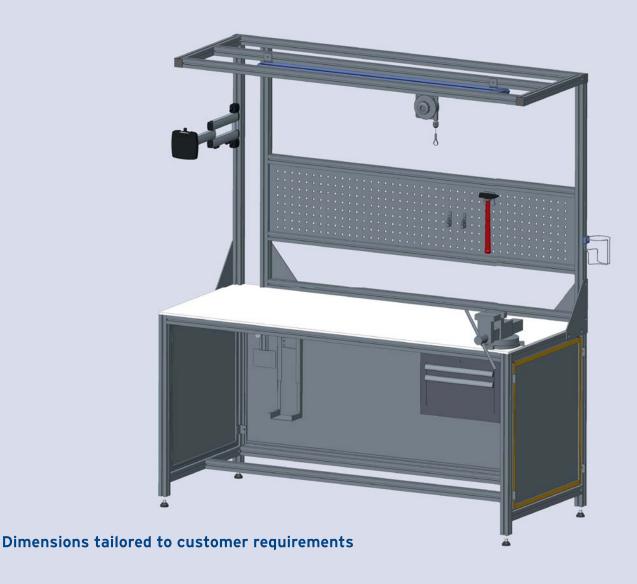
1.1 Work bench with 4 feet, incl. cross bar

Technical details:

- light version (as shown)

- heavy version

Both variations are also available as ESD versions. Various accessories are available as shown in the catalogue.





1.2 Work bench, height-adjustable with lift columns

Technical details:

- manually using hand crank
- electrically height-adjustable (as shown)

Both variations are also available as ESD versions. Various accessories are available as shown in the catalogue.







1.3 Base racks with 4 feet

Work bench with 4 feet, incl. cross bars

Technical details: for light version

Loadbearing capacity varies according to size

Profile PRO4040L, anodised

4 No. adjustable feet D=40mm – adjustment range

+/-20mm

Without screen



Work bench with 4 feet, incl. cross bars

Technical details: for heavy version

Loadbearing capacity varies according to size

Profile PRO8040L, anodised

4 No. adjustable feet D=80mm -

adjustment range +/-20mm

Without screen





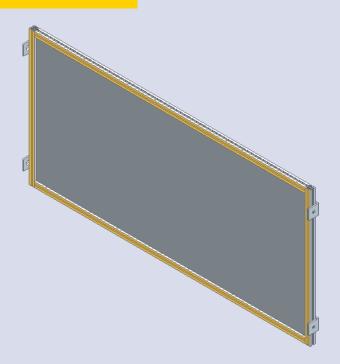
Screen at rear, frame with Triplex pane

Technical details: for light and heavy versions

Profile PRO5.20201N, anodised

Triplex panel

4 No. angle brackets for fitting to work bench



Screen at rear, frame with perforated panel

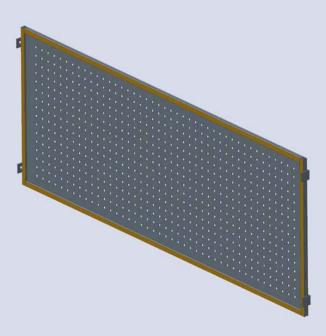
Technical details: for light and heavy versions

Profile PRO5.20201N, anodised

Perforated panel, square-edged - galvanised or

powder-coated

4 No. angle brackets for fitting to work bench







1.4 Base rack with lifting columns

Work bench, height-adjustable - electrically

Technical details: for light version

Maximum loadbearing capacity per lift column: 150 kg

Profile PRO8040L, anodised

Profile PRO4040L, anodised

Cover caps

HPL panel, 10mm

2 No. angle brackets WINSTZ8080ZN

4 adjustable feet D=40mm – adjustment range +/- 20mm

Without screen



Work bench, manually height-adjustable with hand crank

Technical details: for light version

Maximum loadbearing capacity per lift column: 150 kg

Profile PRO8040L, anodised

Profile PRO4040L, anodised

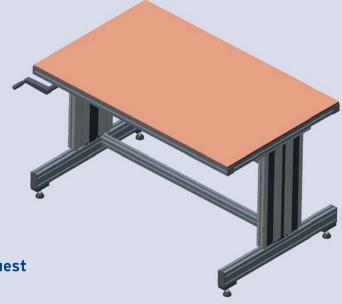
Cover caps

HPL panel, 10mm

2 No. angle brackets WINSTZ8080ZN

4 adjustable feet D=40mm - adjustment range +/- 20mm

Without screen



heavy version / other variations on request



1.5 Upper assemblies

Framing for back panel - mounted on bench top

Technical details:

Profile PRO4040L, anodised

Profile PRO16016

Cover caps

HPL panel, 5 mm

Screw connector

Without cantilever

Fastening set for back panel

Technical details:

Profile PRO4040L, anodised

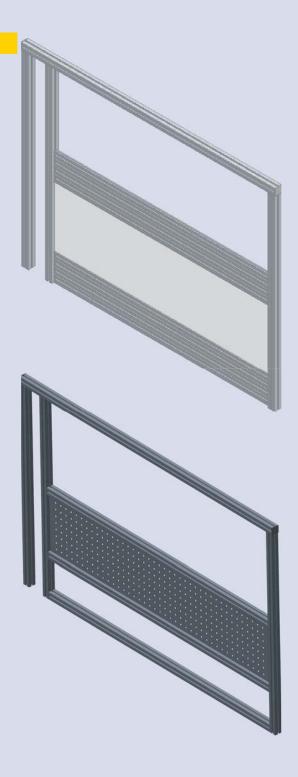
Cover caps

Perforated panel, square-edged - galvanised or coated

Screw connector

Without cantilever

Fastening set for back panel



Other variations on request



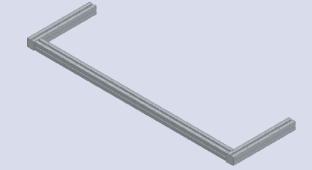
Cantilever / gallow, single

For mounting on back panel

Profile PRO4040L, anodised

Screw connector

Cover caps



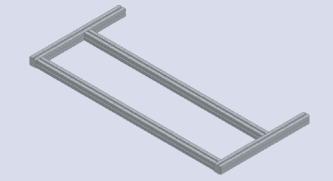
Cantilever / gallow, double

For mounting on back panel

Profile PRO4040L, anodised

Screw connector

Cover caps





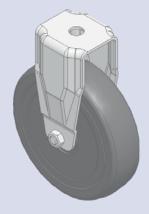
1.6 Accessories

Possible accessories for your personal work bench.

Fixed castor (anti–static as an option)

Fixed castor with ball—bearing and thread protection for movable items such as movable benches. The castor can be fitted directly into the core hole of the profile or in combination with a foot plate.

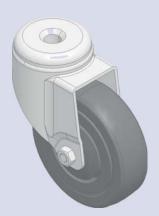
For variations, see accessories of profile series 8



Swivel castor without lock function (anti-static as an option)

Swivel castor with ball-bearing and thread protection for movable items such as movable benches. The castor can be fitted directly into the core hole of the profile or in combination with a foot plate.

For variations, see accessories of profile series 8



Swivel castor with lock function (anti-static as an option)

Swivel castor with ball-bearing and thread protection for movable items such as movable benches. The castor can be fitted directly into the core hole of the profile or in combination with a foot plate.

For variations, see accessories of profile series 8







Tool slide

Sliding element with hole for tools, tool balancer and similar. The sliding element moves in the groove of the profile. Spring safety hook not included in the supply.



Spring balance pulley

This spring balance pulley is used for suspending tools. The unit includes a safety device. The return force is manually adjustable. Height ideally adjustable to the operative's reach.

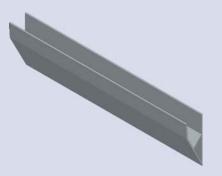
Available for weights from 0.4 kg to max. 3 kg



Document holder

Aluminium clamping strip, 40mm wide, clamping width approx. 10mm, with self-adhesive padding foam to compensate for uneven surfaces.

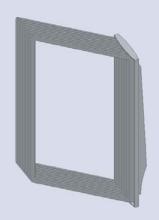
Available in sizes A4 and A3





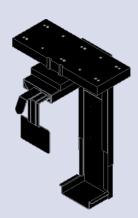
Wall holder

Wall holder, A4, metal, with 10 viewing boards with colour coding in polypropelene, 2 each in these colours: black, red, yellow, green, dark blue Can be used in portrait and landscape formats



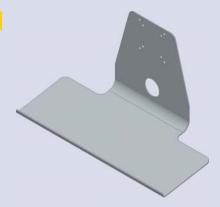
PC holder

For fixing beneath the work surface. The PC holder can be adjusted for different housing sizes and can be pulled out and swiveled using the additional extension rail beneath the bench. Available in black and silver



Kevboard holder

For placing the computer keyboard. In combination with the monitor arm, the keyboard can be flexibly adjusted to suit the work situation.

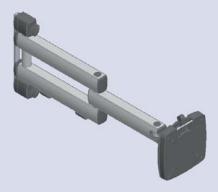






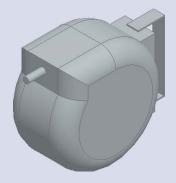
Monitor arm

Special, high-quality 2-part support arm with continual vertical adjustment. Perfect cable routing via cable holder. Reach: 505 mm. Loadbearing capacity up to 15 kg



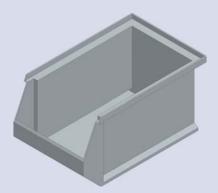
Cable rewinder

Housing made of break–proof plastic with overload protection and lock–ing device that can be deactivated, with wall and ceiling mounting, nominal power rating 2000 W, 10 m of 3G1.5 cable with safety plug, WxHxD = $130 \times 270 \times 295 \text{ mm}$



Profi Plus storage box

This storage box system is highly durable and long—lasting. Highly impact—resistant polypropylene. Colour: blue
Available in different sizes





Magnifier lamp (optionally in ESD)

Housing with natural anodised aluminium and black high–performance plastic, satin–finished acrylic screen, spring–balanced anglepoise $L = 384 \times 400$ mm, supplied incl. 3.8 m cable, 48x LED, strong 6000 lx at just 14W input, scratch–resistant glass lens, 160 mm diameter, 3.5 dioptres, protection rating IP20 II



Universal lamp (optionally in ESD)

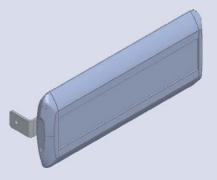
With light output to suit the application, high–quality light and ergonomic handling ensure optimum working conditions. Robust aluminium and glass–fibre reinforced high–performance plastic, premium LEDs, unique movable and balanced arms. Available in the following ratings: 31W, 36W and 47W



System lamp (optionally in ESD)

For mounting laterally at the desired height and desired radiation angle at the vertical column of the work bench. Extremely robust aluminium housing. Fitting bracket included.

Available in different colours and sizes: 456 mm, 656 mm and 1,256 mm and with the following ratings: 23W, 24W, 43W and 54W

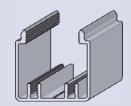


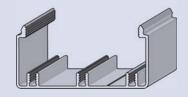




Cable duct

U-shaped cable duct which, in combination with the cover profile, is excellently suited to the installation of cables and hoses. The shape and the material used in the system profiles combine to form an aesthetically pleasing unit. Various elements can be attached inside the duct using the fixing grooves. Available in the sizes 40×40 , 80×40 and 80×80 mm. See accessories of profile series 8

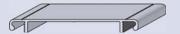




Cover for cable duct

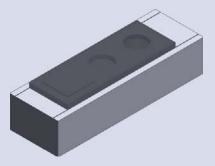
Cover profiles for U-shaped cable duct, sized 40 x 40, 80 x 40 and 80 x 80 mm. See accessories of profile series 8 mm





Socket and toggle switch combinations

In various versions: 1 to 3 outlet multi–socket adapter with or without toggle switch, colour: anthracite









1.7 ESD version

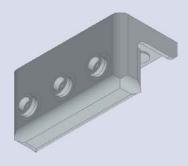
ESD (Electro-Static Discharge)

ESD stands for electro–static discharge and refers to the processes and effects when balancing electric charges between two differently charged materials. When these materials come into contact, positive and negative charges are exchanged. Humans have only very rudimentary sense mechanisms for the detection of electro–static charges and discharges. This is different for electronic components, which suffer difficult to calculate and, from the outside, undetectable damage, when exposed to even just a few milli–volts of voltage difference.

ESD earth connection box

The earth connection box features three cable connection ports. It is used as a collection point for discharging electro-static charges within the reachable area of the work bench. The unit is attached below the work surface.

Colour: yellow, in combination with ESD armband and connection cable



ESD connection cable

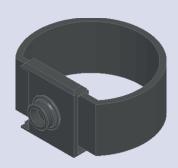
Spiral cable, 2.4 mm diameter, colour black, suitable for earthing persons.





ESD armband

The ESD armband is an effective means of protection against electro–static charges at the work bench. The nylon armband with release button is connected to the ESD earth connection box or connector using the connection cable.



ESD safety earth connector

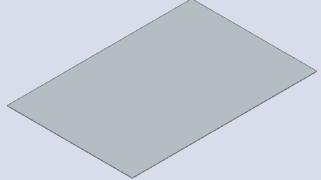
The ESD earth connector also has three terminals. It is plugged in to a safety socket and conducts the charges (attenuated) to the earth potential of the mains network. Colour: yellow



ESD bench-top mat

The mat consists of a 2-layer compound material that is heat and solder-resistant, wear-resistant, permanently elastic, free from halogen and has discharging properties.

Colour: platinum grey; available in different sizes







2. Technical guidelines / standards

2.1 General

The correct design of the work place has a strong positive impact on the health, performance, endurance and concentration of operatives.

In order to make it possible for the operative to assume a natural body posture and carry out natural movements, work places have to be adapted to the physical dimensions of the person and required work processes. If the work can be carried out both in a sitting and a standing position, an alternating work mode is preferable in order to prevent skeleto-muscular disorders. When standing and sitting, the same muscles are used to different degrees, so that each change in position contributes to the dynamic exercising of muscles.

When work is carried out in a standing position, the most important aspects are the correct height of the work top and the provision of support. When work is carried out in a sitting position, the height, width and depth of the legroom and suitably designed seating, possibly with a footrest, are important.

2.2 Most important standards

DIN-33402 Human body dimensions

DIN-33406 Workplace dimensions in production

DIN-33416 Graphical representation of the human body in typical operating positions

Standards: EN 894, ISO 6385, EN ISO 9241, DIN 10075

Employer's liability insurance association: BGI 523

See AUVA M 021 data sheet - Ergonomics at the workplace

http://www.auva.at/portal27/portal/auvaportal/content/contentWindow?contentid=10008.544627&action=b&cacheability=PAGE&version=1433162138

http://www.suva.ch/startseite-suva/service-suva/lernprogramme-suva/bildschirmarbeitsplatz-einrichten-suva/2-einstellen-stuhl-suva.htm #nav5

- SUVA data sheet 44022 Working at a display screen
- SUVA data sheet 44034 Display screen work information for users
- BIGA data sheet No. 103 Sitting when working
- Directive 90/270/EEC Display screen equipment

All information is supplied without guarantee

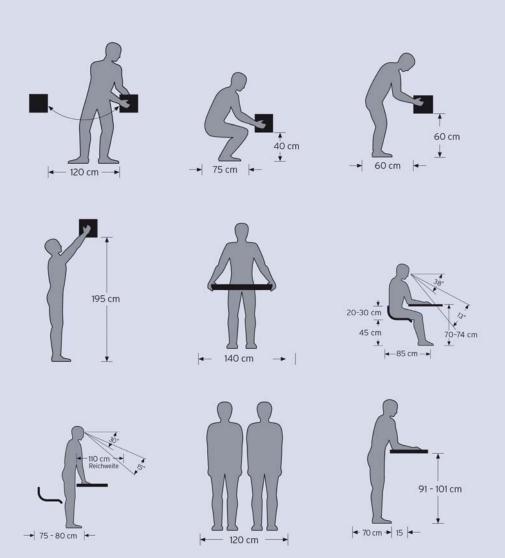


2.3 Overview of work bench space requirement

Movement space

The space required for movement depends on the activity to be carried out and the person's physical size and must be adapted to the respective operator. This can help to avoid hazardous and tiring body postures.

We recommend the following dimensions.



All information is supplied without guarantee



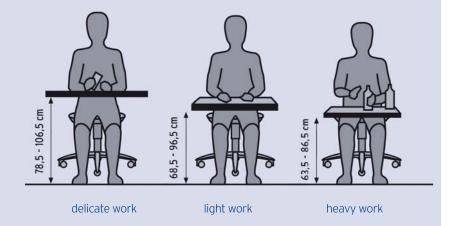


2.4 Work benches - seated work

We recommend the following dimensions.

Bench height for seated work

(in cm)



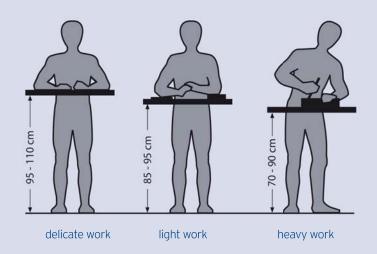
2.5 Work benches - standing work

We recommend the following dimensions.

Bench height for standing work

(in cm)

Type of work	Men Women	
fine work	100 - 110	95 - 105
light work	90 – 95	85 – 90
heavy work	75 – 90	70 – 85



All information is supplied without guarantee

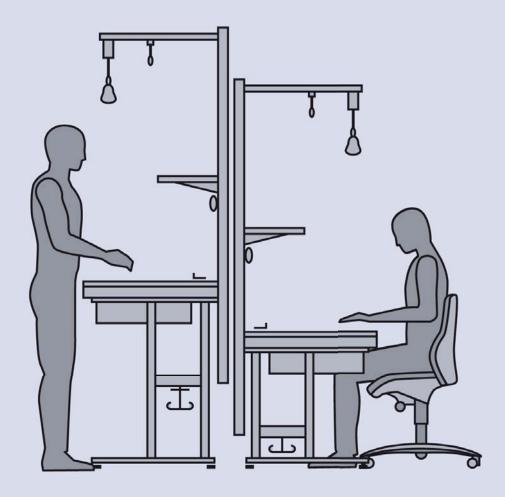
WORK BENCHES



2.6 Working and seating heights

Workplaces for working alternately in sitting and standing positions should be equipped as follows: We recommend the following dimensions.

- A high chair that is adjustable between 80 and 100 cm
- A sloping footrest (15 25°), with a large rest area (40 to 50 cm)
- Adequate legroom
- The height of the work area should be suitable for the task and body size, allowing a comfortable head position.



All information is supplied without guarantee



WORK BENCHES



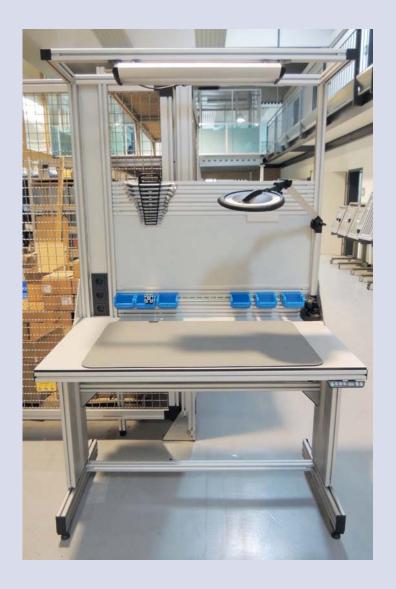
2.7 Project images





WORK BENCHES













Owing to the steadily progressing automation of production processes and plants, the protection of persons againsts sources of danger is increasingly important. Safety fences and machine housings are vital components of this. Flexible safety fence systems can be optimally adapted to the machine or plant in terms of appearance as well as safety.

CONTENTS

1. FLEXIBLE SAFETY 30 safety fence system

- 1.1 Technical details
- 1.2 Stands
- 1.3 Safety fence elements
- 1.4 Single door (door leaf)
- 1.5 Double door
- 1.6 Sliding door
- 1.7 Installed examples

2. ALU 40 safety fence system

3. Lift gate

4. Roller gate

5. STAHL* safety fence system

- 5.1 Penta
- 5.2 Quadra
- 5.3 Lamiera and Lexan
- 5.4 Meta ® post
- 5.5 Post with screw fixing
- 5.6 Door systems
- 5.7 Closing systems
- 5.7.1 Clo.Sys ® closing system
- 5.8 Accessories
- 5.9 Fall protection
- 5.9.1 Wire mesh shelving

^{*} Distribution by ALVÁRIS - Czech Republic



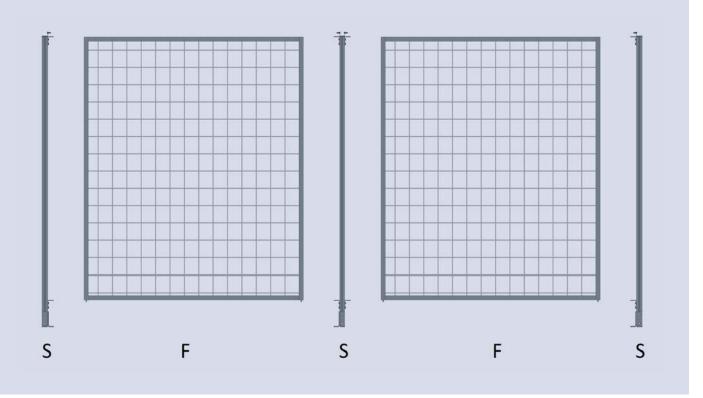
1. FLEXIBLE SAFETY 30 safety fence system

1.1 Technical details

Safety is not just a catchword for Alváris. Our new FLEXIBLE SAFETY 30 safety fence system is the result of a new, extremely flexible and cost-efficient safety fence concept. The flexible Alváris safety fence comes in a wide range of standard sizes, but can also be used for a wide range of customer-specific solutions, very simply and cost-efficiently. It goes without saying that the FLEXIBLE SAFETY 30 safety fence concept complies with the latest Machine Safety Directive.

Your benefits:

- CAD-supported project design
- Very short delivery times, also for customer-specific solutions
- Straightforward self-assembly is possible, and reduces costs
- Installation by Alváris operatives is available at any time
- Incomparable price/performance ratio
- The Alváris safety fence foot allows neat installation, also on very uneven ground

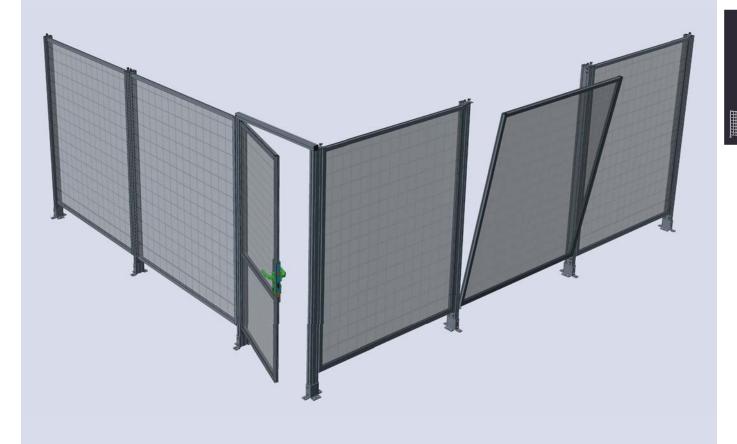




Safety fence - freestanding options:



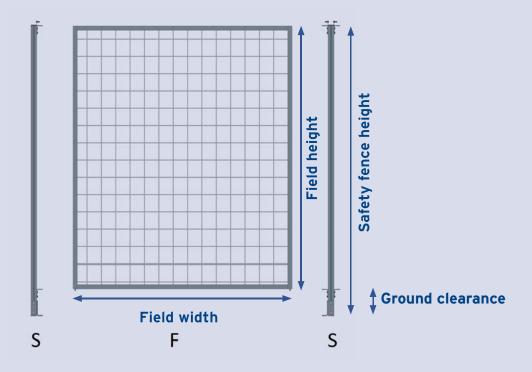
Safety fence - installation option:





1,000 mm 1,510 mm Flexible field widths can be supplied for odd fields and individual require—

System:	Field height:	Safety fence height:
2000	1,820 mm	2,000 mm
2200	2,020 mm	2,200 mm
Ground clearan	ce (180 mm) in accordar	nce with current standards.
Flexible field he	eights can be supplied to	individual requirements.





Field material

Corrugated mesh - galvanised

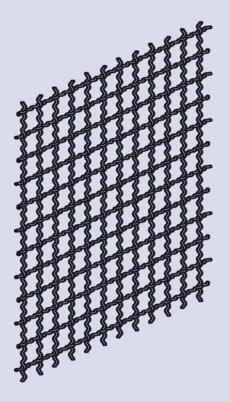
Steel mesh – galvanised

Mesh size: 40 x 40 mm Wire thickness: 4 mm

Corrugated mesh – with black coating

Steel mesh – with black coating (RAL 9005)

Mesh size: 40 x 40 mm
Wire thickness: 4 mm



Polycarbonate

Polycarbonate – transparent

Sheet thickness: 4 mm

Other field elements available on request



1.2 Stands

Stands for 2000 / 2200 system

Scope of delivery:
Safety fence profile 8040
Cover cap 8040
Safety fence foot – galvanised steel
Fixed lugs
Angle bracket for safety fence (supplied loose)
Fastening material (screws, T–nuts)
NOT INCLUDED - factoring material for ground fixing

Other sizes available on request



Fixed lugs



1.3 Safety fence elements

Safety fence field for 2000 / 2200 system

Total field height: 1,820 / 2,020 mm

Scope of delivery:

Safety fence profile 3030END

Safety fence profile 3040MIT (from 1,510 mm field width, an additional

centre profile is needed)

Bolts for safety fence

Field material as described for the respective item

Fastening material (screws, T-nuts)

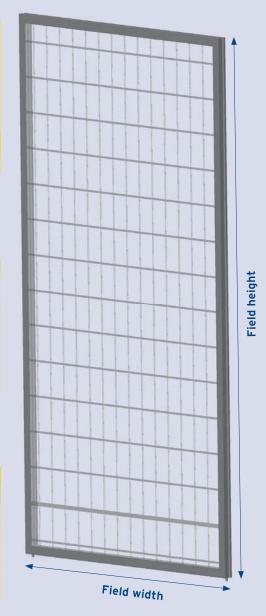
Standard field widths:

1,000 mm

1,510 mm

Flexible field widths can be supplied for odd fields and individual requirements.

System:	Field height:	Fence heights:					
2000	1,820 mm	2,000 mm					
2200	2,020 mm	2,200 mm					
Ground clearar	nce (180 mm) in accordanc	e with current standards.					
Flexible field he	Flexible field heights can be supplied to individual requirements.						



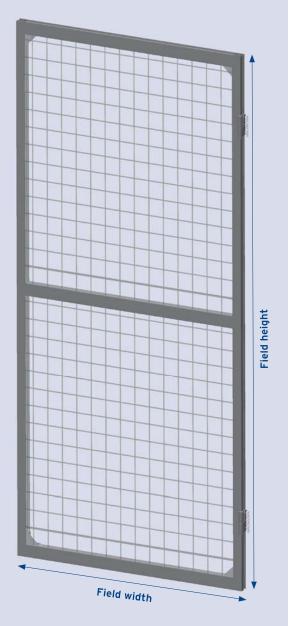


1.4 Single door

Single door for 2000 / 2200 system

Fitting to an existing stand
Scope of delivery:
Safety fence profile 3030END
Safety fence profile 3040MIT
Portal (profile 4040E, cover caps 4040)
Screw-on 2-part hinge, galvanised (right or left)
Angle brackets 6 20 x 40 – aluminium die casting
Field material as described for the respective item
Fastening material (screws, T–nuts, connector sets)
NOT INCLUDED – closing mechanism, stands

Single door, "R" or "L" - hinge attached on the right or left						
System:	Clear width:	Field size:				
2000 mm	1,015 mm	1,000 x 1,815 mm				
2200 mm	1,015 mm	1,000 x 2,015 mm				





1.5 Double door

Double door for 2000 / 2200 system

Fitting to an existing stand

Scope of delivery:

Safety fence profile 3030END

Safety fence profile 3040MIT

Portal (profile 4040L, cover cap 4040)

Screw-on 2-part hinge, galvanised (2x right, 2x left)

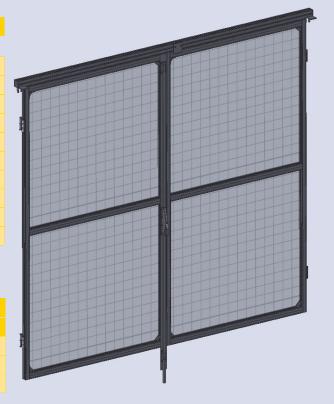
Angle brackets 6 20 x 40 – aluminium die casting

Field material as described for the respective item

Fastening material (screws, T–nuts, connector sets)

NOT INCLUDED – closing mechanism, stands or corner posts

System:	Clear width	Field size
2000	2,020 mm	2x 1,000 x 1,815 mm
2200	2,020 mm	2x 1,000 x 2,015 mm





1.6 Sliding door

Sliding door

Scope of delivery:

Safety fence profile 3030END

Safety fence profile 3040MIT

Portal (profile 4040L, cover caps 4040)

Door furniture set

Alu 80 running rail

Angle brackets 6 20 x 40 - aluminium die casting

Run-in angle profile 30x30x37

Angle set 40x40 Zn

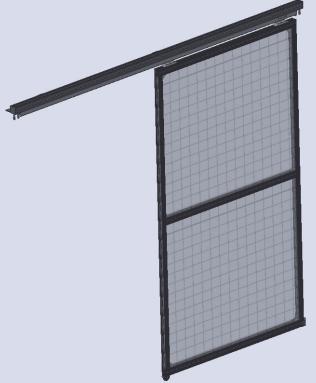
PA roller

Field material as described for the respective item

Fastening material (screws, T–nuts, connector sets)

NOT INCLUDED: closing mechanism

System:	Clear width	Field size
2000	970 mm	1,000 x 1,765 mm
2200	970 mm	1,000 x 1,965 mm

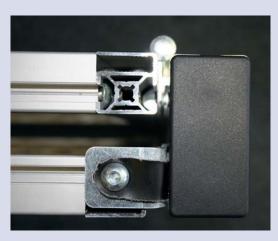




1.7 Project examples







Fixed lugs





2. ALU 40 safety fence system

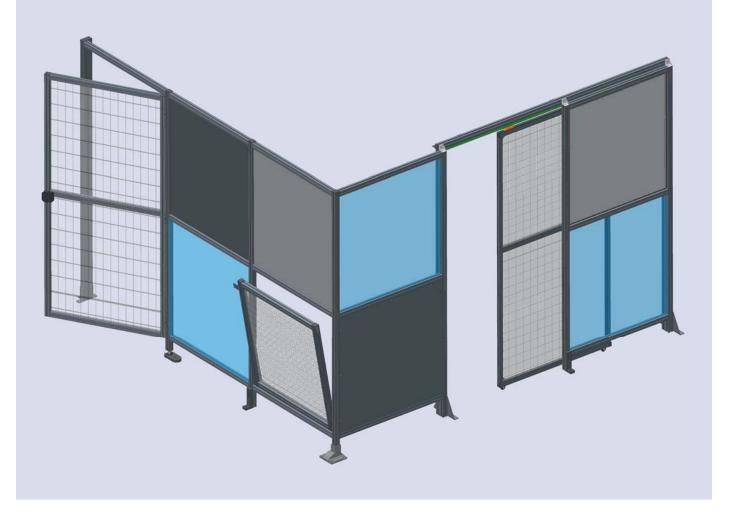
This safety fence system lends itself to a very wide range of designs. The straightforward installation system (stand profile – cross profile – stand profile) makes the installation efficient and flexible.

All accessory components of the 8 T–slot system can be adapted without any problems and used according to the respective function.

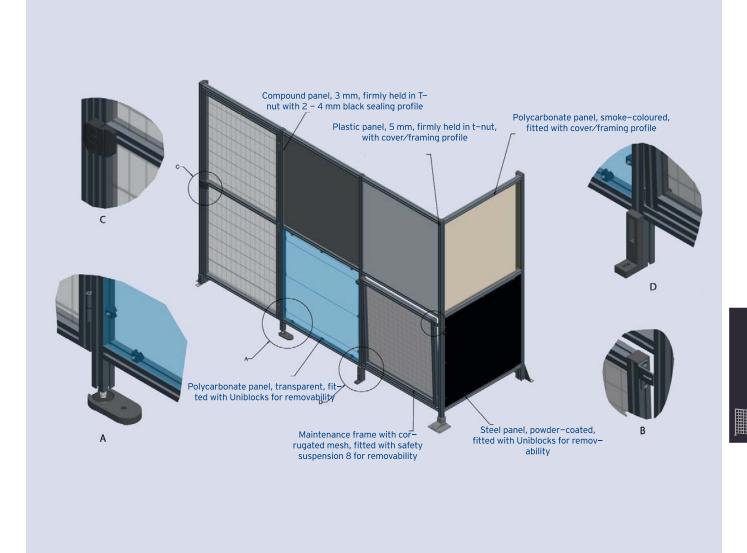
This safety fence is not an "off the rail" product, but is perfectly adaptable to the respective requirements.

Installed example:

With different field elements, post brackets and opening options











2.1 Project examples



Various electrical closing systems











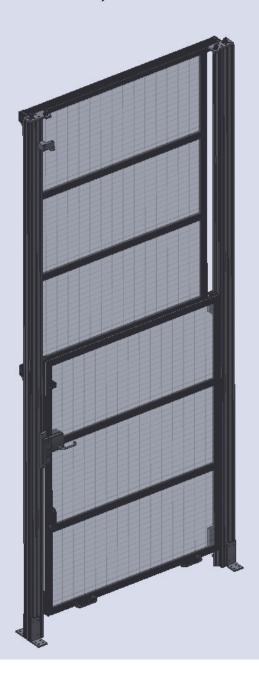




3. Lift gates

Lift gates and lift elements are frequently used in workshops and industrial environments. Usually, these gates and elements are used to separate machine areas or buildings for safety or security reasons. When selecting a lift gate it is important to check that enough vertical space is available. Should this not be the case, Alváris roller gates can be used as an alternative.

Installed example:

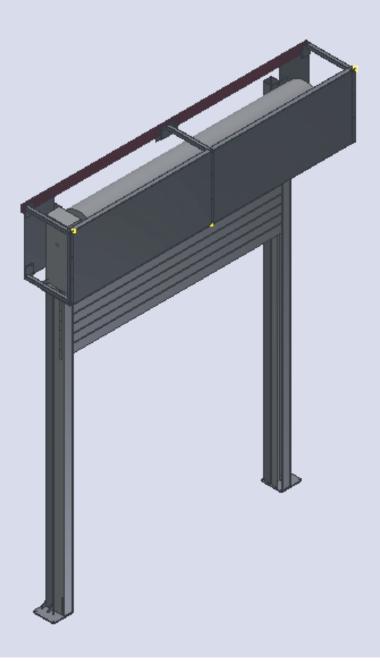




4. Roller gates

Alváris roller gates are technically sophisticated, save space and are readily available. They have been designed for the requirements in industrial buildings and workshops. We only produce solutions based on customer requirements.

Installed example:





5. STAHL safety fence

5.1 PENTA

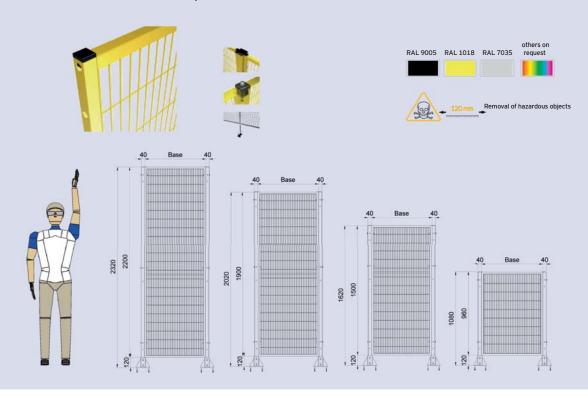
The PENTA safety fence line is manufactured of a wire mesh fence with square meshes, which is rounded off at the edges and welded with a certain mesh width. This ensures maximum safety/security.

Basic technical data:

- Safety distance of at least 120 mm
- Welded mesh, mesh width 20 x 100 mm
- Resistance-welded steel wire, Ø 3 mm
- Frame made of square steel tube, 20 x 20 mm
- Surfaces powder-coated

Standard dimensions:

Height			Widt	:h			
in mm							
960	250	400	700	800	1,000	1,200	1,500
1.500	250	400	700	800	1,000	1,200	1,500
1.900	250	400	700	800	1,000	1,200	1,500
2,200	250	400	700	800	1,000	1,200	1,500





5.2 QUADRA

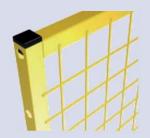
The QUADRA safety fence line is manufactured of a wire mesh fence with square meshes; it has a linear and rational appearance and the central cross bar increases visibility.

Basic technical data:

- Safety distance of at least 200 mm
- Welded mesh, mesh width 40 x 40 mm
- Resistance-welded steel wire, Ø 3 mm
- Frame made of square steel tube, 20 x 20 mm
- Surfaces powder-coated

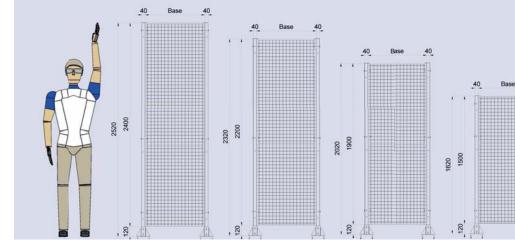
Standard dimensions:

Height	Width									
960	250	400	700	800	1,000	1,200	1,500			
1,500	250	400	700	800	1,000	1,200	1,500			
1,900	250	400	700	800	1,000	1,200	1,500			
2,200	250	400	700	800	1,000	1,200	1,500			
2,400	250	400	700	800	1,000	1,200	1,500			













5.3 LAMIERA and LEXAN

The solid sheet safety system is used where there is a risk of material escaping from the production process (welding machines, spindle machines).

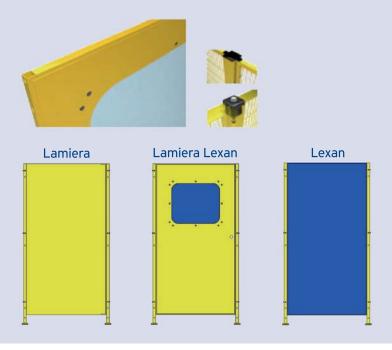
The solid sheet elements can also be fitted with viewing panels made of toughened glass together with polycarbonate panels or with UV-resistant panels.

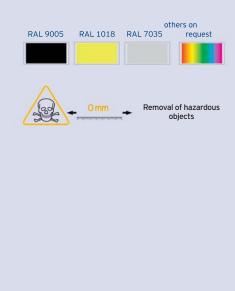
Basic technical data:

- Solid metal sheet
 - Leaf 15/10 or 20/10
 - Leaf 15/10 or 20/10 with viewing panel or with laser radiation—absorbing polycarbonate
 - Polycarbonate Lexan, 4 mm, 6 mm, 8 mm, 10 mm, 20 mm
- Standard dimensions of viewing panel: 600 mm (H) x 500 mm (W)
- Frame made of square steel tube, 20 x 20 mm
- Surfaces powder-coated, anti-reflective and with stroboscopic effect

Standard dimensions:

Height	Width								
960	250	400	700	800	1.000	1.200	1.500		
1.500	250	400	700	800	1.000	1.200	1.500		
1.900	250	400	700	800	1.000	1.200	1.500		
2.200	250	400	700	800	1.000	1.200	1.500		
2.400	250	400	700	800	1.000	1.200	1.500		







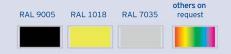
5.4 META ® post

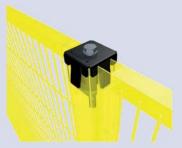
The Meta ® post has been patented and complies with standards EN 13857:2008, EN 12100 and Machine Directive 42/2006 with respect to the development and construction of safety fences for work areas covered by the Machine Directive.

The Meta ® system includes posts and fixing clamps, as well as all accessories required for correct installation; also included is a welded or, if required, adjustable foot plate, top dowels and dowels for ground fixing.

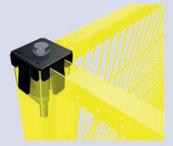
Standard dimensions:

	Post height in mm						
	1,080	1,620	2,020	2,320	2,520		
META ® 40 x 40	✓	✓	√	√	-		
META ® 60 x 60	_	✓	√	√	√		

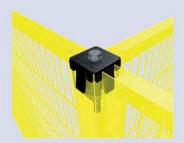




META post Linear



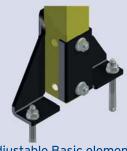
META post Corner connection



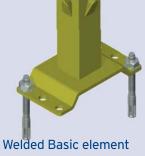
META post T-connection



Adjustable Basic element 60 x 60 DBS



Adjustable Basic element 40 x 40 REGOLO



DBS



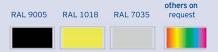
5.5 Post with screw fixing

Where it is not necessary to remove panels from the safety fence, straightforward fixing with screws may be the most obvious solution. Access offers complete and individually packaged installation kits with fixing screws for the wall components, fixing screws for the Basic elements, PVC caps and dowels for ground fixing.

The fixing kits for screw fixing are available for sections 40–60–80 mm and for the following connectors: linear, 90°, non-rectangular, closing and door, "T" and "X" connectors.

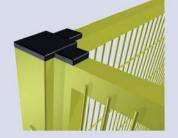
Standard dimensions:

	Post height in mm						
	1,080	1,620	2,020	2,320	2,520		
BASE ELEMENT 40 x 40		√	√	✓	√	_	
BASE ELEMENT 60 x 60		-	√	✓	√	√	
BASE ELEMENT 80 x 80		_	_	_	_	_	





Post with fixing screws – linear



Post with fixing screws – corner connection



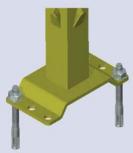
Post with fixing screws – T–connection



Adjustable Basic element 60 x 60 DBS



Adjustable Basic element 40 x 40 REGOLO

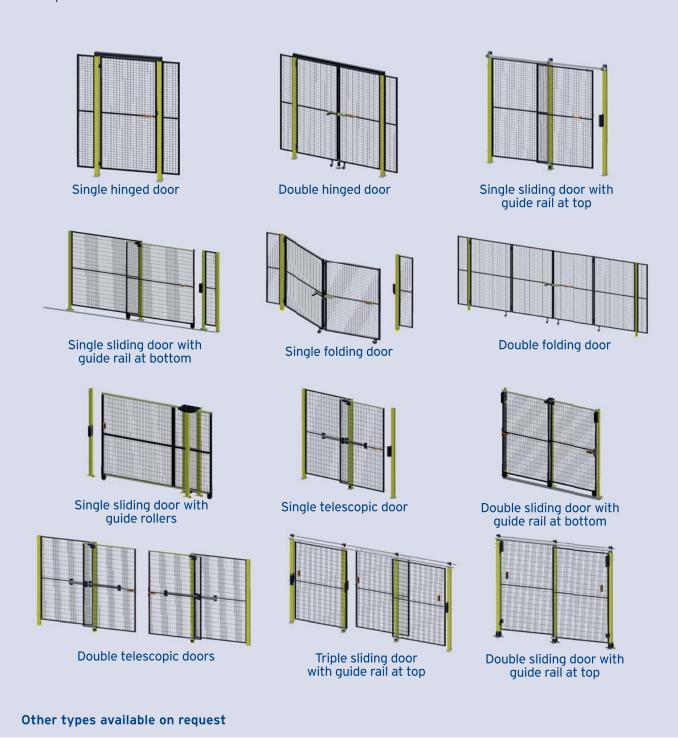


Welded Basic element DBS



5.6 Door systems

We offer a wide range of typical types of doors, including: single and double hinged doors, sliding doors with guide rail or guide rollers, folding/sliding doors, folding doors and swing doors. See examples.





5.7 Closing systems

The closing/control system was developed, following the required risk analysis, in order to achieve the performance level in compliance with the criteria of standard 13849 (safety-related control elements).

A number of solutions are proposed for the most frequent situations using standardised modules and integrated components (see examples) with tried-and-tested mechanical locks. All systems can be manually opened from the inside in an emergency when accidental closing means that a person inside is at risk, thus preventing a re-start of the machine.

Euchner CES

- Proximity switch
- Safety/security system PL e, category 4, SIL 3
- · For use in extreme conditions
- No wear of mechanical parts
- Allows adaptations in the case that the door lacks precision
- This system can be fitted to all types of doors

Euchner MGB

- Mechanical locking and security of contactless RFID switches
- Safety/security system PL e, category 4, SIL 3
- As an option, the module can be fitted in a lock with illuminated buttons and emergency OFF switch
- Can be optionally supplied with an internal emergency OFF switch for the safety area
- Robust design with metal alloy, housing made of plastic with glass-fibre reinforcement
- This system can be fitted to all types of doors

Euchner GP1

- Contact switch GP1 for use with the Clo.Sys® locking system
- The Clo.Sys® system enables the controlled insertion of the actuator
- Safety/security system PLd, category 3, SIL 2
- Economic solution when non-locking of the door is required
- This system can be fitted to all types of hinged doors

Euchner TP3

- Mechanical TP3 safety lock suitable for installation with the Clo.Sys® closing system
- The Clo.Sys® system enables the controlled insertion of the actuator
- Safety/security system PLd, category 3, SIL 2
- Can be optionally supplied with an internal emergency OFF switch for the safety area
- This system can be fitted to all types of hinged doors











Note on 3.7 locking systems

• For GP1 and TP3, the Clo.Sys® cover and lever can be fitted for opening from the inside.



5.7.1 Clo.Sys® closing system

The Clo.Sys® closing system has been developed for use with Euchner type safety switches TP3 and GP1, in compliance with the safety requirements for locking systems, safety fences and machines.

The most important benefits:

- Meets the requirements of ISO 13849
- Can be opened from the inside in an emergency
- Provides a mechanism; prevents accidental closing of the danger zone
- Powder-coated reflective orange, RAL 2004

Reference standards: UNI EN ISO 12100, UNI EN ISO 13849, UNI EN ISO 14119, IEC 62061

Category	PL Performance Level	SIL Safety Integrity Level
(old standard EN954)	EN ISO 13849-1	IEC 61508-7
not defined	a	not defined
В	b	1
1	С	1
2	d	2
3	е	3
4	е	3













5.8 Accessories

This safety fence system offers a range of accessories

Set for reducing the plate height



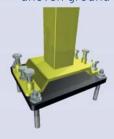
Set for reducing the plate



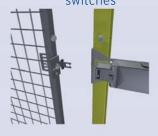
Set for adjusting to different installation heights



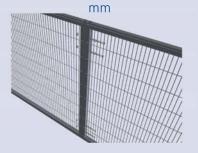
Post foot plate, adjustable for uneven ground



Universal holder for the installation of actuators and microswitches



Set for the connection of plates with frame 20 x 20 or 30 x 30



Earthing set to IEC 60204 requirements



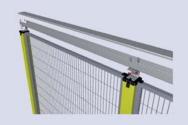
Ground fastening set for fixing



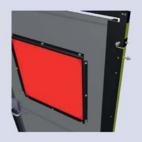
Installation set for the installation of cables



Cable duct holder



Rubber seals including installation accessories



Line-Quick holder-less fastening system to EN ISO 14120 standard





5.9 Fall protection

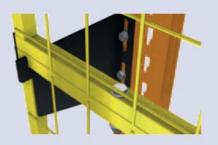
This system prevents objects falling from standard pallet racks and unauthorised entry to this space. Standard modular and scaleable wire mesh wall frames are produced using steel profiles and concrete reinforcement mesh. The frames are fitted with special connectors to allow them to be fastened to most rack systems. The installation of this barrier is not restricted by the height or length of the racks. Using the appropriate holder, it is possible to fit the barrier at the required distance on the vertical rack.

Basic technical data:

- Mesh size 60 x 80 mm or 50 x 50 mm
- Resistance-welded steel wire, Ø 3 mm
- Distance from racks: 50, 100, 150, 200, 250, 300, 350 and 400 mm

Height	Width		
	in mm		
1,000	2,520		
1,500	- 2,520		

Other sizes and colours on request



RAL 9005	RAL 1018	RAL 7035	others on request

5.9.1 Wire mesh shelving

The purpose of wire mesh shelving is to prevent any collapse of pallets or other objects in a rack in the case of a fire in the storage area. At the same time, the sprinkler system can still function properly since the wire mesh has sufficient open space. Wire mesh shelves have been designed to ensure that their dimensions and loadbearing capacities are compatible with all rack systems available on the market.

Basic technical data:

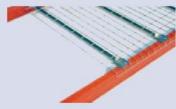
• Width: 880, 1,090, 1,340 mm

Depth: 1,000, 1,050, 1,100, 1,200 mm
Loading: 800, 1,000 kg (evenly distributed)

• Diameter of wire: 5 mm

• Size of mesh: 50 x 100 mm

Support: 1.5 mmSurface galvanised









The Alváris conveyor technology solutions have been designed in line with current standards. We offer an extensive standard range – using a modular system – and also offer our customers a wide range of project–specific solutions. As an option, all our products can be extended using a substructure from our profile range.

1. Conveyor technology modules

- Drive options
- Configuration options
- 2. Belt conveyor
- 3. Chain conveyor
- 4. Toothed belt conveyor
- 5. Modular belt conveyor
- 6. Roller conveyor





1. Conveyor technology modules

Our conveyor belt modules have been designed in accordance with the following directive: 2006/42/EG Machinery Directive.

Drive options

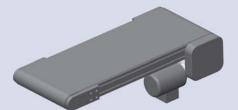
Alváris uses motors with outstanding energy efficiency. As an option, we offer motors with rotary speed control via Smartphone.



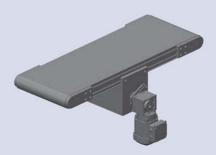
DIRECT DRIVE



DRUM MOTOR



INDIRECT DRIVE



CENTRAL DRIVE



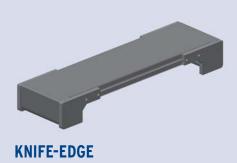
Configuration options









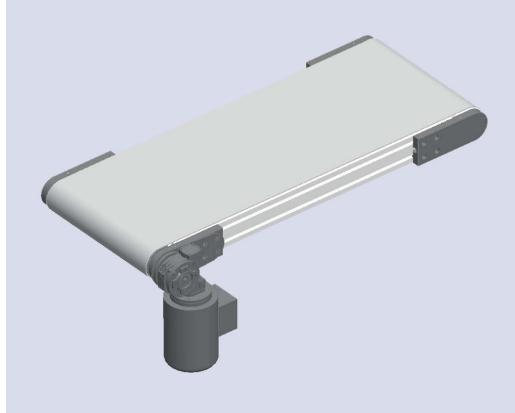






2. Belt conveyor

Technical details	
Size:	40 mm, 80 mm
Conveyor widths:	For model size 40 mm → 40 – 600 mm
	For model size 80 mm → 40 – 1,000 mm
Conveyor lengths:	500 – 10,000 mm
Conveyor speeds:	0.1 - 80 m/min
Drive options:	Direct drive
	Indirect drive
	Central drive
	Drum motor (only with model size 80)
Configuration options:	Horiz. conveyor, angled frame conveyor,
	Z-shaped conveyor, knife-edge
Motor:	gear motor





Project image with substructure

The actual design depends on the conveyor system and load specification



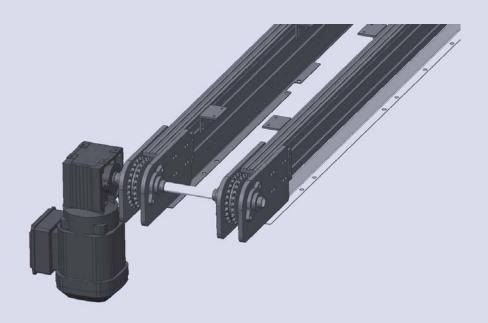




3. Chain conveyor

Technical details	
Size:	40 mm, 80 mm
Conveyor widths:	For model size 40 mm → 200 - 1,000 mm
	For model size 80 mm → 200 - 1,000 mm
Conveyor lengths:	500 – 6,000 mm
Conveyor speeds:	0.1 – 30 m/min
Drive options:	Direct drive
	Indirect drive
Configuration options:	Horizontal conveyor
Motor:	gear motor

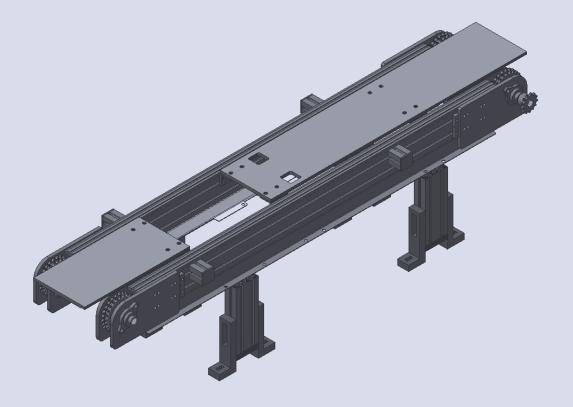
Other sizes available on request





Project image with substructure

The actual design depends on the conveyor system and load specification



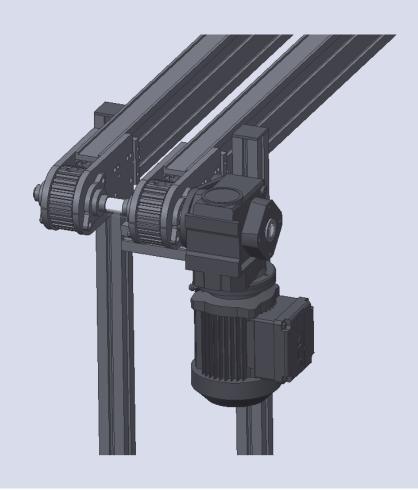




4. Toothed belt conveyor

Technical details	
Size:	80 mm
Belt width:	32 mm
Conveyor lengths:	500 – 6,000 mm
Conveyor speeds:	0.1 - 60 m/min
Drive options:	Direct drive
	Indirect drive
	Central drive
Configuration options:	Horizontal conveyor
Motor:	gear motor

Other sizes available on request



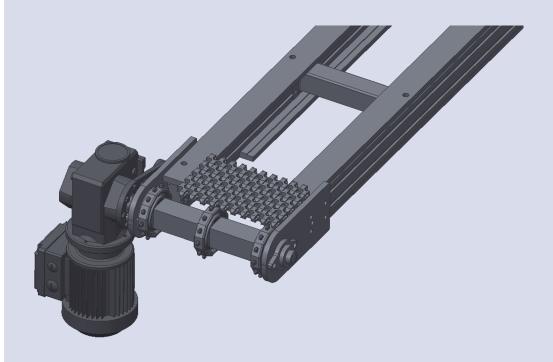


5. Modular belt conveyor

Technical details

Conveyor widths:	150 – 2,000 mm
Conveyor lengths:	600 – 12,000 mm
Conveyor speeds:	0.1 – 30 m/min
Drive options:	Direct drive
	Indirect drive
Configuration options:	Horizontal conveyor, curved frame
	conveyor
Motor:	gear motor

Other sizes available on request



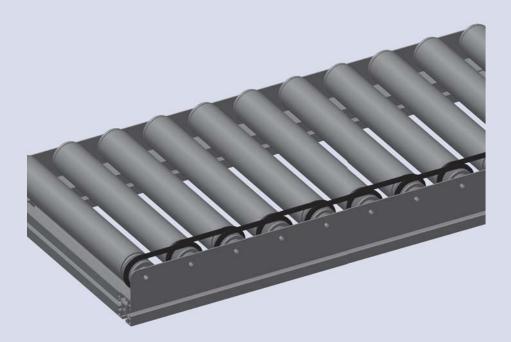


6. Roller conveyor

Technical details	
Conveyor widths:	200 – 600 mm
Conveyor lengths:	500 – 6,000 mm
Conveyor speeds:	0.1 - 30 m/min
Drive options:	Direct drive
	Indirect drive
Configuration options:	Horizontal conveyor
Motor:	gear motor

Available for supply also without drive, sizes on request

Roller conveyors with drive are distributed by Alváris, Czech Republic.





Project image









Alváris offers a wide range of customer-specific solutions in the field of automation technology. As general contractor, we can supply the design for projects or carry out the entire project from the design stage through to final completion as required by yourselves. We work with highly qualified staff with many years of relevant experience.

Our strengths:

- Enhancing your product quality
- Tried-and-tested modular systems ensure highly reliable processes
- Reducing costs by improving efficiency

Pictures say more than words.

In the following section we present completed projects with descriptions. Build a picture of our range of services.







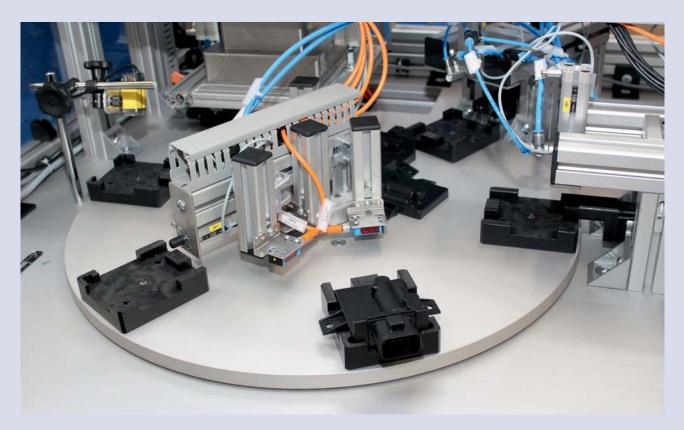






































PROFILE MATERIAL

Short description: AIMgSi 0.5 F25
Material number: 3.3206.72
Condition: heat tempered
Hardness: approx. 75 HB

Tolerances: according to DIN EN 12020 part 2

Tensile strength: at least 245 N/mm2

Density: 2.7 kg/dm3

Surface: E6/EV1 nature anodised

Anodising strength: at least 10 ↔m Anodising hardness: approx. 250 HV

Linear extension: Delta I = 0.0000238 x I x Delta t

Delta I = linear extension in mm

I = profile length in mm

Delta t = temperature change

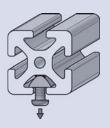


TRACTION LOADS / PRESTRESSING

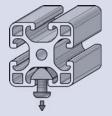
PROFILE RANGE 40 HEAVY PROFILE RANGE 40 LIGHT PROFILE RANGE 40 EXTRA LIGHT

PROFILE RANGE 30

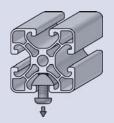
PROFILE RANGE 20



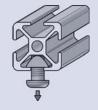
F=5000N



F=2500N



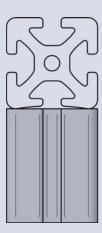
F=1750N

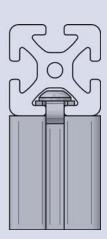


F=1000N



F=500N



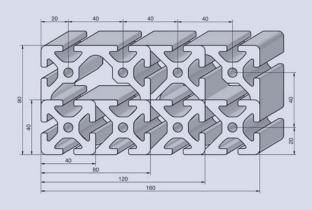


Initial load: due to the special contour of the profiles, there is always a natural initial load of the connection elements which represents protection against vibration.



PROFILE RANGE 40

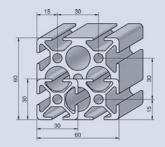
Slot width 8mm Tap hole for M8



PROFILE RANGE 30

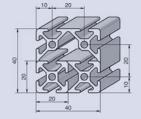
Slot width 8mm Tap hole for M8

Profile series can be mixed among each other with restrictions. Not all accessory parts of the profile series 40 and the profile series 30 can be used (see various groove bar heights).



PROFILE RANGE 20

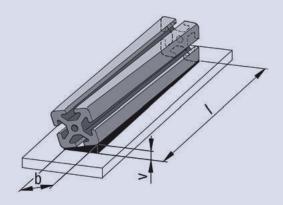
Slot width 5mm Tap hole for M5







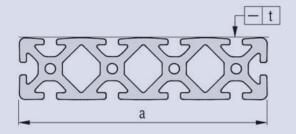
TWISTING



	mm]	Tolerance of twisting (v) for length (l) [mm]						
		to 1,000	to 2,000	to 3,000	to 4,000	to 5,000	to 6,000	
-	25	1.0	1.5	1.5	2.0	2.0	2.0	
25	50	1.0	1.2	1.5	1.8	2.0	2.0	
50	75	1.0	1.2	1.2	1.5	2.0	2.0	
75	100	1.0	1.5	1.8	2.2	2.5	3.0	
100	125	1.2	1.5	1.8	2.2	2.5	3.0	
125	150	1.2	1.5	1.8	2.2	2.5	3.0	
150	200	1.5	1.8	2.2	2.6	3.0	3.5	
200	300	1.8	2.5	3.0	3.5	4.0	4.5	
300	320	2.0	2.0	3.5	4.0	4.5	5.0	

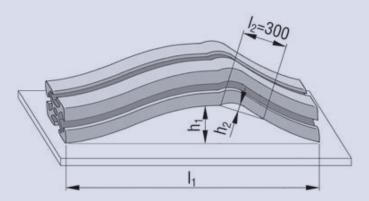
STRAIGHTNESS TOLERANCE, TRANSVERSE

Width		Straightness tolerance
		t [mm]
0	80	0.3
80	120	0.4
120	160	0.5
160	240	0.7
240	320	1.0





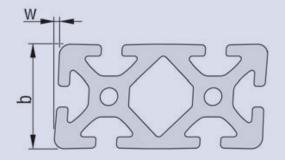
STRAIGHTNESS TOLERANCE, LONGITUDINAL



Length		Tolerance
	h ₁ [mm]	h ₂
to 1,000	0.7	
to 2,000	1.3	For each longitudinal
to 3,000	1.8	section I ₂ = 300 mm the
to 4,000	2.2	deviation
to 5,000	2.6	h ₂ must not exceed 0.3
to 6,000	3.0	mm

ANGLE TOLERANCE

Width	(b) [mm]	Angle tolerance
		w ± [mm]
0	20	0.2
20	40	0.4
40	80	0.6
80	120	0.8
120	200	1.2
200		1.5







	Catalog Page Description	Profile Range	Displace- ment force	Torsion moment *	Bending moment *	Profile machining	Can be retrofitted into existing construction
	S.138 Screw in connector set 5 S.51 Screw in connector set 8 30 S.51 Screw in connector set 24mm	20 30 40	++	++	++	no	yes
Ĭ	S.52 Automatic connector set	40	++	++	+	no	yes
5	S.55 Bayonet connector	40	++	++	+	no	yes
#	S.46 Connector set 8 30 double S.47 Connector set 8 60 double S.48 Connector set 40 double S.48 Connector set 80 double	30 30 40 40	++	++	++	yes	yes
4	S.46 Connector set 8 30 single S.47 Connector set 40 single	30 40	++	0	++	yes	yes
	S.53 Direct connector set double	40	+	++	++	yes 1 Gew	no
	S.53 Direct connector set simple	40	+	++	++	yes 1 Gew	no
7	S.54 Mega connector ZAK	40	+	0	+	yes	yes
\$	S.54 Central connector	40	+	0	++	yes 1 Gew	no

^{*} depending on range and profile design



	Catalog Page Description	Profile Range	Displace- ment force	Torsion moment *	Bending moment *	Profile machining	Can be retrofitted into existing construction
160	S.139 Universal connector set 5 S.56 Universal connector set	20 40	++	++	++	yes je 1 StuBo	yes
	S.65 Central connector w. horizontal Hammer S.65 Central connector w. vertical Hammer (see figure)	40 40	0	0	0	yes 2 StuBo	yes
	S.140 Angle set 5 20x20 ZN S.141 Angle set 5 40x40 ZN	20 20	++	++	++	no	yes
	S.71 Angle set 8 30x30 ZN S.71 Angle set 40x40 ZN S.72 Angle set 80x80 ZN	30 40 40	++	++	++	no	yes
	S.72 Angle set 80x80x80Zn	80	++	++	++	no	yes
4	S.70 Angle 8 30x30 3 St S.70 Angle 40x40 5 St	40 40	+	+	+	no	yes
	S.74 Angle 160x160	80	++	++	++	no	yes

^{*} depending on range and profile design



	Catalog Page Description	Profile Range	Displace- ment force	Torsion moment *	Bending moment *	Profile machining	Can be retrofitted into existing construction
	S.138 Central plate set 5 S.50 Central plate set 8 30 S.50 Central plate set	20 30 40	++	+	+	yes 1 DuBo 1 Gew	no
	S.138 Screw in connector set 5 S.51 Screw in connector set 8 30 S.51 Screw in connector set 24mm	20 30 40	++	++	++	no	yes
1	S.52 Automatic connector set	40	++	++	+	no	yes
-	S.55 Bayonet connector	40	++	++	+	no	yes
	S.46 Connector set 8 30 double S.47 Connector set 8 60 double S.48 Connector set 40 double S.48 Connector set 80 double	30 30 40 40	++	++	++	yes	yes
4	S.46 Connector set 8 30 single S.47 Connector set 40 single	30 40	++	++	++	yes	yes
	S.53 Direct connector set double	40	+	++	++	yes 1 Gew	no
	S.53 Direct connector set simple	40	+	++	++	yes 1 Gew	no
<i>A</i>	S.54 Mega connector ZAK	40	+	0	+	yes	yes

^{*} depending on range and profile design



	Catalog Page Description	Profile Range	Displace- ment force	Torsion moment *	Bending moment *	Profile machining	Can be retrofitted into existing construction
٨	S.54 Central connector	40	+	0	++	yes 1 Gew	no
100	S.139 Universal connector set 5 S.56 Universal connector set	20 40	++	++	++	yes je 1 StuBo	yes
	S.65 Central connector w. horizontal Hammer S.65 Central connector w. vertical Hammer (see figure)	40 40	0	0	0	yes 2 StuBo	yes
	S.140 Angle set 5 20x20 ZN S.141 Angle set 5 40x40 ZN	20 20	++	++	++	no	yes
	S.71 Angle set 8 30x30 ZN S.71 Angle set 40x40 ZN S.72 Angle set 80x80 ZN	30 40 40	++	++	++	no	yes
	S.72 Angle set 80x80x80Zn	80	++	++	++	no	yes
	S.70 Angle 8 30x30 3 St S.70 Angle 40x40 5 St	30 40	+	+	+	no	yes
	S.74 Angle 160x160	80	++	++	++	no	yes



TB = Threaded bore

+ good

O conditionally recommended

SB = Stepped bore

- not recommended THB = Through bore * depending on range and profile design



45°	Catalog Page Description	Profile Range	Displace- ment force	Torsion moment *	Bending moment *	Profile machining	Can be retrofitted into existing construction
	S.55 Cross connector set	40	+	+	+	yes	yes
3000	S.73 Angle element 1 40x40 45° S.73 Angle element 1 40x80 45°	40 40	++	+	+	no	yes
	S.75 Joint 8 30x30 S.76 Joint 40x40	30 40	+	-		no	yes
	Catalog Page Description	Profile Range	Displace- ment force	Torsion moment *	Bending moment *	Profile machining	Can be retrofitted into existing construction
	S.75 Joint 8 30x30 S.76 Joint 40x40	30 40	+	-		no	yes

^{*} depending on range and profile design



	Catalog Page Description	Profile Range	Displace- ment force	Torsion moment *	Bending moment *	Profile machining	Can be retrofitted into existing construction
8	S.65 Parallel connector 8	40	+	+	+	no	no
	S.79 Locking square set	40	+	+	+	no	yes
	S.78 Joint square set	40	+	+	+	no	yes
	S.64 Position connector set	40	+	+	+	no	yes
	Catalog Page Description	Profile Range	Displace- ment force	Torsion moment *	Bending moment *	Profile machining	Can be retrofitted into existing construction
A	S.65 Parallel connector 8	40	+	++	+	no	no
	S.79 Locking square set	40	+	+	+	no	yes
	S.78 Joint square set	40	+	+	+	no	yes



TB = Threaded bore

+ good

O conditionally recommended

SB = Stepped bore

- not recommended

THB = Through bore

* depending on range and profile design



	Catalog Page Description	Profile Range	Displace- ment force	Torsion moment *	Bending moment *	Profile machining	Can be retrofitted into existing construction
	S.139 Universal butt connector set 5 S.56 Universal butt connector set	20 40	+	+	+	yes	no
Ï	S.58 Butt connector set 40 double S.58 Butt connector set 80 double	40 80	++	++	++	yes	no
	S.57 Screw in butt connector set	40	+	+	0	no	yes
TO ASSA	S.58 Automatic butt connector set	40	+	+	0	no	yes
į_į	S.58 Mitre butt connector set	40	0	0	0	yes	no
2	S.59 Butt connector 8 M8x12	40	+	+	+	yes	yes
	S.69 Bracket 8 60x30x3 St S.69 Bracket 80x40x5 St	30 40	+	+	+	no	yes
	S.69 Bracket 160x80x5 St	40	+	+	+	no	yes

^{*} depending on range and profile design



	Catalog Page Description	Profile Range	Displace- ment force	Torsion moment *	Bending moment *	Profile machining	Can be retrofitted into existing construction
	S.140 Angle set 5 20x20 ZN S.141 Angle set 5 40x40 ZN	20 20	++	++	++	no	yes
	S.71 Angle set 8 30x30 ZN S.71 Angle set 40x40 ZN S.72 Angle set 80x80 ZN	30 40 40	++	++	++	no	yes
	S.72 Angle set 80x80x80Zn	80	++	++	++	no	yes
	S.70 Angle 8 30x30 3 St S.70 Angle 40x40 5 St	30 40	+	+	+	no	yes
	S.74 Angle 160x160	80	++	++	++	no	yes
	S.60 Connector set 8 R30 90° S.63 Connector set R40 90°	30 40	++	0	0	yes 3 Gew	
	S.60 Connector set 8 30x30x30 S.62 Connector set 40x40x40	30 40	++	0	0	yes 3 Gew	
	S.62 Connector set 40x40x45°	40	++	0	0	yes 3 Gew	
3	S.61 Cube connector 30 3D	30	++	+	++	yes 3 Gew	



⁺ good

O conditionally recommended

^{*} depending on range and profile design



A		В	
Angle 160x160	74	Butt connector set 80 double	58
Angle 30x30x3 steel	70		
Angle 40x40 5 steel	70	C	
Angle 5 20x20 Zn	140	Cable binding block PA	128
Angle connector 40 45°	74	Cable channel - Cover 40	34
Angle element 1 40x40 45°	73	Cable channel - Cover 80	35
Angle element 1 40x80 45°	73	Cable channel 40x40	34
Angle element 2 40x40 45°	73	Cable channel 80x40	35
Angle element 2 40x80 45°	73	Cable channel 80x80	35
Angle foot	104	Cable channel Covering cap set 40x40	87
Angle section AL	34	Cable channel Covering cap set 80x40	87
Angle set 40x40 Zn	71	Cable channel Covering cap set 80x80	87
Angle set 5 20x20 Zn	140	Cable ties / hose retainer	128
Angle set 5 40x40 Zn	141	Castor 125	100-101
Angle set 8 30x30 Zn	71	Castor 75	98-99
Angle set 80x80 Zn	72	Catch lock	119
Angle set 80x80x80 Zn	72	Catch lock different locking	119
Anti-slip pad for foot 40	95	Catch lock PROe	119
Anti-slip pad for foot 80	97	Catch lock simultaneous locking	119
Anti-slip pad for foot 8 30	94	Central connector	54
Anti-slip pad for foot 8 60	94	Central connector with hammer	65
Attachment corner set for ball catches	113	Central plate set	50
Attachment corner set for catches	114	Central plate set 5	138
Attachment set for angle and mounting link	70	Central plate set 8 30	50
Attachment set for handle 120 Al	117	Clamping plate 80	33
Attachment set for handle 200 Al	117	Clamping Profile 32x18	33
Automatic butt connector set	57	Clamping Profile 40x40	33
Automatic connector set	52	Clamping Profile 40x40 180°	33
		Clamping spring steel	129
В		Clamping-Multiblock 15 mm PA	122
Ball catch double PA	112	Clamping-Multiblock 5 6 mm PA	146
Ball catch PA	112	Clamping-Multiblock 8 30 11 mm PA	122
Bayonet connector 8	55	Clamping-Multiblock 8 mm PA	122
Black antistatic glide bar 8 30 PP	90	Composite board 3 mm Al / PE	106
Black slide rail PP	90	Composite board 4 mm Al / PE	106
Black sliding guide bar 40 PAS	91	Connection Element	80
Black sliding guide bar 8 30 PAS	91	Connector set 40 double	48
Black sliding guide bar PAS	91	Connector set 40 double stainless	48
Bracket 160x80 5 steel	69	Connector set 40 single	47
Bracket 8 60x30 3 steel	69	Connector set 40x40 45°	62
Bracket 80x40 5 steel	69	Connector set 40x40 with roller bearing	64
Butt connector 8 M8x12	59	Connector set 40x40x40	62
Butt connector set 40 double	58	Connector set 5 R20 90°	141



Connector set 8 30 double	46	Foot 8 60	94
Connector set 8 30 single	46	Foot 8 60x30	92
Connector set 8 30x30 with roller bearing	63	Foot 8 60x60	92
Connector set 8 30x30x30	60	Foot 80	96
Connector set 8 60 double	47	Foot 80x40	92
Connector set 8 R30 90°	60	Foot 80x80	93
Connector set 80 douple	49		
Connector set 80 double stainless	49	G	
Connector set R40 90°	63	Grid 30x30 3 steel	108
Countersunk screw M 7 1	68	Grid 40x40x4 steel	108
Cover cap for Screw-in connection set 24 mm	51	Grid foot 8 30 PA	97
Covering caps	84-86	Grid foot PA	97
Covering cap 5	143	Grid holder 4 mm	123
Covering cap for Automatic connector set	52		
Covering cap for boring 5mm	143	H	
Covering cap for boring 7.5mm	84	Half-round screw M8	66-67
Covering cap for Handle	116	Half-round screw M5	147
Covering profile 32x4	90	Hammerhead Slot 8	83
Covering profiles	88	Handle 117 PA ESD	118
Covering-/ Bordering Profile	89	Handle 120 AL	117
Covering-/ Bordering Profile 5	144	Handle 120 AL, bent	117
Cross connector set	55	Handle 120 PA	116
Cube connector 30 3D	61	Handle 160 PA	116
Cylinder head screw	68	Handle 180 Al	118
		Handle 200 Al	117
D		Handle 200 Al bent	117
Direct connector set double	53	Hinge 5 PA	144
Direct connector set simple	53	Hinge 5 PA 2-bolt mounting system	145
Distance platte for uniblock	120	Hinge 8 30 PA	109
Distance platte for uniblock 5	146	Hinge 8 30 Zn	111
Door latch 40	114	Hinge 8 Al PP4L	111
Door stop set 8 PA	115	Hinge PA double	110
		Hinge PA left	109
E		Hinge PA right	109
Emergency opener for Catch lock PROe	119	Hinge steel	110
		Hinge Zn	111
F		Holder for surface element	123
Fixed castor for heavy loads 125	103		
Fixed castor for heavy loads 75	102	J	
Floor attachment plate set	104	Joint 40x40	76
Foot 40	95	Joint 40x40 with door latch	76
Foot 5 20	145	Joint 8 30x30	75
Foot 8 30	94	Joint 8 30x30 with door latch	75



J		Profile 40x40L 2N 180°	18
Joint 80x40	77	Profile 40x40L 2N 90°	18
Joint 80x40 with door latch	77	Profile 40x40L 3N	18
Jointed square set	78	Profile 40x40L 45°	19
		Profile 5 20x10	132
L		Profile 5 20x20	132
Locking square set	78	Profile 5 20x20 1N	132
Locking square with door latch	79	Profile 5 20x20 2N 90°	133
		Profile 5 40x10	134
M		Profile 5 40x20	134
Magnet lock PA	115	Profile 5 40x40	135
Mega connector ZAK	54	Profile 5 80x20	13!
Mitre butt connector set	59	Profile 5 R20 90°	133
Multiblock PA M6	121	Profile 8 30x30	14
		Profile 8 30x30 1N	14
P		Profile 8 30x30 2N 90°	14
Parallel connector 8	65	Profile 8 60x30	19
Pivoting angle set piece	79	Profile 8 60x30 2N	19
Pivoting angle set piece with door latch	80	Profile 8 60x60	19
Plastic plate grey	106	Profile 8 R30 90°	14
Plate ESD for Foot 80	97	Profile 80x16	19
Polycarbonate clear	107	Profile 80x40	20
Position connector set	64	Profile 80x40E	20
Post console 40	105	Profile 80x40L	20
Potential equalization	129	Profile 80x40L 1N	2
Profile 120x40	27	Profile 80x40L 2N	2
Profile 120x40L	27	Profile 80x40L 3N 90°	2
Profile 120x80	28	Profile 80x80	2!
Profile 120x80L	28	Profile 80x80E	24
Profile 160x16	29	Profile 80x80L	24
Profile 160x28	29	Profile 80x80L 2N	26
Profile 160x40	30	Profile 80x80L 45°	2!
Profile 160x40L	30	Profile 80x80L 4N 90°	26
Profile 160x80	31	Profile R40/80 30°	22
Profile 160x80L	31	Profile R40/80 45°	22
Profile 30x30 END	32	Profile R40/80 60°	23
Profile 30x40 MIT	32	Profile R40/80 90°	23
Profile 40x16	16	Profile R40L 90°	19
Profile 40x16E	16	Profile rod steel St	36-37
Profile 40x40	17	_	
Profile 40x40E	17	R	
Profile 40x40L	17	Roller 5 PA	147
Profile 40x40L 1N	18	Roller element with/without lateral guide	126-127



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